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PH.D. THESIS

**SEISMIC BEHAVIOR OF RC PRECAST BUILDINGS:
THE CASE OF EMILIA EARTHQUAKE**

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To my Family and my Love

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ABSTRACT

The thesis is focused on the seismic behavior of existing RC precast buildings. This structural typology has been characterized by a very quick development since the time of the First World War, due to the reduction of construction time and to the possibility of a better check on each structural element produced in the factories through industrial processes. The main activities carried out in RC precast facilities are certainly associated to the industrial sector, thanks to large spans and high usable height. Therefore, the concept of loss for these buildings is not only related to human lives or to the repair costs, but also to the costs due to the interruption of the activities carried out in them. Emilia earthquake, occurred in May 2012, has sadly demonstrated the inadequacy of industrial facilities in absorbing horizontal seismic forces, causing deaths and injuries, as well as a huge economic loss.

The earthquake consequences on industrial buildings are presented in the first part of the thesis, through the description of the reported damage of some facilities inspected after the earthquake. For each industrial building, the main geometrical issues are analyzed, along with the description of the principal structural elements.

Among the investigated buildings, two industrial facilities located in Mirandola (MO), a few kilometers away each other, are considered as case-study buildings. The first structure reported the partial collapse due to the breaking of two central columns, with the fall of beams and tiles. The second facility reported only minor damages, such as the fall of a corner cladding element.

A tridimensional numerical model has been implemented in order to first verify the seismic performance of the first building, according to the Italian code. Thus, nonlinear static and dynamic analyses have been performed. The N2 method by Fajfar was used, taking into account the flexibility of the roof. Therefore, two different methods for the definition of the displacement control point are followed: one is based on geometrical considerations (proposed method); the other is based on the procedure proposed by Casarotti in its Adaptive Capacity Spectrum Method.

At the end of each analysis, both fragile and ductile mechanisms have been checked. The most suitable capacity models have been then selected. In particular, columns shear capacity evaluation have been conducted through the study of the models available in the technical literature. Then, rotations at the columns base have been investigated, as well as the frictional behavior of the tiles-to-beams and beams-to-

columns connections. Nonlinear dynamic analysis gave less conservative results than the nonlinear static analysis. In both cases, the obtained results show the frictional connections to be inadequate to adsorb the seismic forces. Comparison between the nonlinear static analysis results obtained following both formulations for the control point definition demonstrated the validity of the proposed method. In order to validate the model, nonlinear dynamic analyses have been carried on using as input signals the acceleration components recorded by one of the Italian RAN stations. The comparison between experimental and theoretical results have been conducted in order to verify the numerical model capability to predict the real damages suffered by the building. For this reason, the model has been completed taking into account the crane, positioned as evidenced by the photos taken shortly after the earthquake. The numerical model has proven to be capable to predict the real damages reported by the building, showing the shear failure of the most stressed columns. In particular, the crane presence has proved to be fundamental in order to justify the columns shear failure. Furthermore, the theoretical-experimental comparison has corroborated the validity of the adopted models. The same modeling issues have been adopted implementing a tridimensional model of the second case-study building. Corresponding columns belonging to both structures have been considered in order to study the different behavior of the facilities. From the comparison it is shown that the first building is subjected to higher shear forces due to larger masses. Furthermore, the vertical component of the earthquake has significantly affected the columns shear capacity, reducing it in correspondence with the minimum axial load values. Finally, a tridimensional model of the second facility taking into account the horizontal cladding panels have been implemented, in order to study their influence on the vibration periods, comparing the seismic response with the bare model one. Results show that the choice, in the numerical model, of the panels constraint typology affects decisively the vibration periods values. In particular, the choice of rigid constraints reduces significantly all the vibration periods; the use of semi rigid constraints results in a reduction of the higher modes vibration periods.

Keywords: industrial facilities, seismic behavior, nonlinear analyses, shear capacity, displacement control point, flexible diaphragm.

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Chapter 1 *INTRODUCTION*

The roots of the development of concrete precast buildings in Italy lie in the first postwar years, when the need to quickly rebuild the destroyed housing stock led the pioneering spirit of the engineers of that time.

The necessity to build structures in less time, saving on production costs, resulted in the growth of manufacturing processes capable of ensuring the building of long spans structures, overcoming the unique of steel structures.

The spread of concrete precast buildings in our Country has grown more and more, coming to cover, in the Nineties, the 85% of the whole industrial buildings stock (Toniolo, 2001).

The rapidity of construction was made possible by a very simple basic construction system. Generally, this type of facilities is characterized by a simple structural layout, made of cantilevered monolithic columns placed into socket foundations; prestressed concrete beams are placed on columns corbels or directly at the top of the columns, serving as support beams for roof tiles.

The described static scheme, because of the columns height, greater than ordinary cast-in-place buildings, implies high flexibility and thus need greater attention in the design of the connections between structural elements, in order to withstand horizontal actions.

1.1 MOTIVATIONS

The seismic performance evaluation of existing concrete precast buildings has been emphasized once again after the earthquake that hit Emilia Romagna in May 2012, causing considerable damages mainly in the industrial hubs near the epicenters.

The “emilian” seismic sequence happened with two main-shocks: the first shock, a 5.9 moment magnitude earthquake, occurred on May 20, with epicenter located at Finale Emilia (Modena, Northern Italy); the second main-shock, characterized by 5.8 Mw, occurred on May 29 near Medolla (Modena, Northern Italy) (Figure 1).

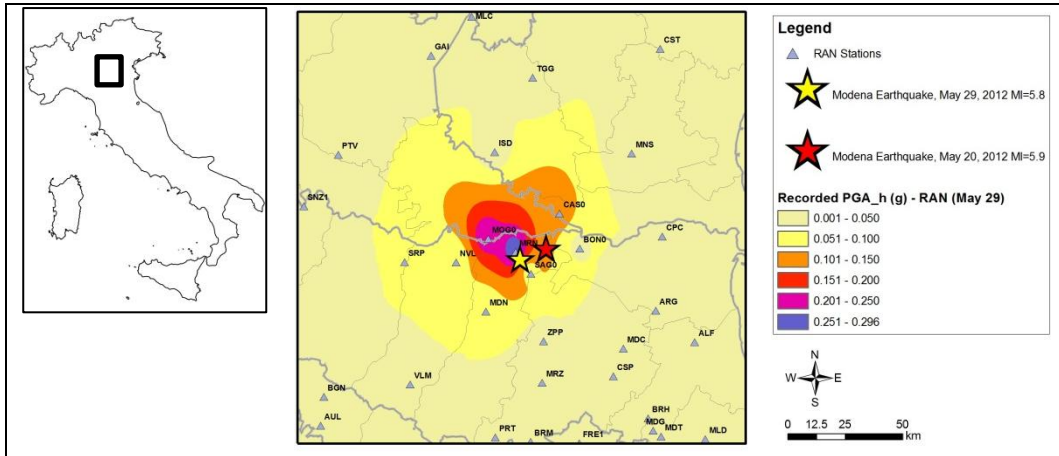


Figure 1 - Map in terms of recorded horizontal PGA – RAN (May 29, 2012).

The hit areas were characterized by a high concentration of industrial facilities (about 48,000, for a total of 190,000 employees); therefore, besides the losses in terms of human lives (27 casualties and more than 350 injured), the earthquake caused huge damages in economic terms.

Economic losses, both direct and indirect ones, due to the earthquake amounted overall to more than 13 billion euros in the stricken northern Italy regions. In Emilia-Romagna region the estimated loss is about 12 billion euros: 3 billion euros to the residential buildings; more than 5 billion euros to the industrial facilities; 3 billion euros to historic-cultural and religious buildings (PCM, 2012).

The earthquake revealed the structural deficiencies of precast buildings, whose seismic vulnerability was mainly associated to the inadequacy of the codes and standards used in the design phase. As a matter of fact, the seismic hazard maps of the stricken areas has been updated only in 2003, settling in the class of medium-low seismicity region.

Furthermore, as allowed by the Law. n. 168 17/08/2005, art. n. 14-undevicies, application of the latest seismic technical code requirements (Ministerial Decree 14/09/2005) become compulsory only in 2006.



Figure 2 - Industrial facilities damaged by the earthquake: infill cladding panels collapse (a); plastic hinge formation (b).

Therefore, the majority of the damaged precast buildings was not designed to withstand seismic horizontal loads. The main cause of the recorded collapses is linked to the widespread use of frictional connections between elements. The lack of mechanical devices in columns-to-beam and roof-to-beam connections caused loss of support and subsequent falling of horizontal elements (Magliulo et al., 2014).

What happened in Emilia not only emphasized the vulnerabilities of industrial buildings (Figure 2), but has also revived the theme of existing precast structures seismic assessment. This issue is not adequately supported by current codes, delivering to the professionals the burden to choose the most suitable structural models to be adopted and the most appropriate analysis method to be used. Therefore, there is an absolute need to identify the major deficiencies of such facilities, in order to provide professionals practical tools to deal the issues of seismic vulnerability.

1.2 OBJECTIVES

This thesis is focused on the seismic assessment of existing concrete precast buildings. One of the main objectives of the research study is to discuss available modeling techniques to predict the seismic response of industrial buildings. It is essential to conduct experimental tests in order to obtain a numerical-experimental comparison to calibrate a numerical model. In the present case, the experimental evidences of the earthquake of Emilia have been considered as reference to compare numerical models. Therefore, starting from the seismic effects of the earthquake on the industrial facilities, the attempt to justify the damages is pursued. This objective is followed through the conception of numerical models characterized by an increasing level of

accuracy, improved in a process that resulted in the definition of the accurate models herein presented.

A critical review of the seismic assessment of existing precast buildings according to the current technical standards is another objective of the study. According to the Italian code (NTC2008), both linear or nonlinear static or dynamic analysis may be adopted to evaluate the seismic vulnerability of existing buildings.

The aim of the performed analysis is to investigate different the analysis results, with particular attention to the code verification of the building. In particular, both nonlinear dynamic and static analysis have been performed in order to make a comparison between the relative results. Thus, nonlinear static analysis needs a particular attention in order to be correctly performed. In fact, nonlinear static analysis on a tridimensional building model is based on the assumption that a control point displacement is representative of the global behavior of the structure. According to national and international codes, nonlinear static analyses are supposed to be valid only when a series of important assumptions are made: first of all the irrelevance of the higher modes. Since the rigid diaphragm condition is not assured for concrete precast buildings, particular care has been paid to the choice of the displacement control point. A method to consider the displacement control point is proposed: technical literature seems to be poor in this terms.

1.3 OUTLINE OF THE THESIS

The thesis is focused on two main Chapters: Chapter 2, in which the seismic behavior of three inspected industrial buildings after the first Emilia earthquake mainshock is presented, and Chapter 3, that deals with the investigation of the seismic performance of two facilities considered as case-study buildings.

In Section 2.1 the Emilia earthquake is described, with its main features. The recorded spectra obtained from the Italian RAN stations exhibits a good match with the design code spectra for type C soil with a return design spectrum period of 2.475 years.

In Section 2.2 a brief structural codes development is presented. The analysis of the different code steps demonstrates that the constructions built until 2005 were not designed to adequately adsorb seismic horizontal forces. This explains the high seismic vulnerability of concrete industrial buildings.

Section 2.3 deals with the description of three industrial facilities hit by the earthquake. The buildings have been inspected after the first Emilia earthquake mainshock. The reported damage for each building is described: the main criticalities affected the loss of support with subsequent fall of horizontal elements, the columns loss of verticality,

the development of plastic hinges at the column bases and the collapse of infill and cladding panels.

Section 3.1 and 3.2 deals with the description of the principal analyzed building and the analysis of the earthquake consequences. Among the presented facilities, the principal case-study building is the one which reported the highest damage. In fact, it reported the partial collapse due to the break of two central columns.

In Section 3.3 the numerical modeling phase is described. A tridimensional building model in OpenSees has been implemented, considering a lumped plasticity model. Because of their frictional nature, element connections as internal hinges are modeled. Geometric eccentricities have also been considered. A practical tool has been implemented in order to define the plastic hinges behavior.

Section 3.4 is focused on the seismic evaluation of existing buildings in compliance with the Italian code, according to which both linear or nonlinear static or dynamic analysis may be adopted in order to evaluate the seismic vulnerability of existing buildings. Therefore nonlinear static and dynamic analysis procedures are presented, with particular attention in the definition of the control displacement point for the static analysis, given that the rigid diaphragm condition is not ensured. At the end of each analysis checks in terms of both fragile and ductile mechanism are conducted, using the capacity models presented in Section 3.5.

In Section 3.6 the analyses results are showed. A comparison between nonlinear static and dynamic analyses results is conducted. This study is motivated by the fact that the two different analyses, characterized by a different level of accuracy, could conduct to opposite results.

Dynamic nonlinear analysis considering the Mirandola station recordings as input signals is presented in Section 3.7. The main objective of this procedure is the validation of the adopted numerical model, through a theoretical-experimental comparison.

Section 3.8 introduces the second case-study building of the entire research program. It is an older structure than the previous one, located a few kilometers away from it, but suffered only minor damage because of the Emilia earthquake. A tridimensional model of the building is implemented, on the basis of the modeling issues adopted for the precious facility. Nonlinear dynamic analysis with the recorded acceleration signals are carried on in order to make a comparison with the principal case study seismic performance. Furthermore, a numerical model with the presence of the cladding panels is implemented, with the objective to study their influence in the facility vibration periods.

1.4 REFERENCES

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Chapter 2 INDUSTRIAL BUILDINGS BEHAVIOR DURING THE EMILIA EARTHQUAKE

In this chapter the Emilia earthquake is analyzed on the basis of its consequences on a series of considered industrial buildings. Firstly, a brief description of the seismic event evolution is carried out. Its intrinsic features make it certainly one of the most peculiar Italian seismic events of the last years, especially for the maximum recorded accelerations. Then, a careful analysis of the evolution of the Italian anti-seismic regulatory framework is presented. In a curious way, even if Italy has been hit from a terrible seismic event in early 20th century, with a subsequent detailed study of the territorial aspects linked with the earthquake occurrence and the development of seismic building technologies, the Italian code history shows a great inertia in the application of seismic regulations. This is one of the reasons which led to the built, up to less than ten years ago, of facilities inadequate from a seismic point of view. Finally, the seismic response to the Emilia earthquake of a group of concrete precast buildings is presented.

2.1 THE EMILIA EARTHQUAKES

In May 2012 Northern Italy has been hit by a series of seismic events that have highlighted especially the deficiencies of industrial facilities. The seismic sequence was characterized by two main shocks: the first, occurred on 20th May, a 5.9 moment magnitude M_w earthquake, was located at Finale Emilia (Modena, Northern Italy); the second main shock of 5.8 moment magnitude M_w , with epicenter located at Medolla (Modena, Northern Italy), occurred on 29th May. These main shocks belong to a sequence started on May 18th, as shown in Figure 3.

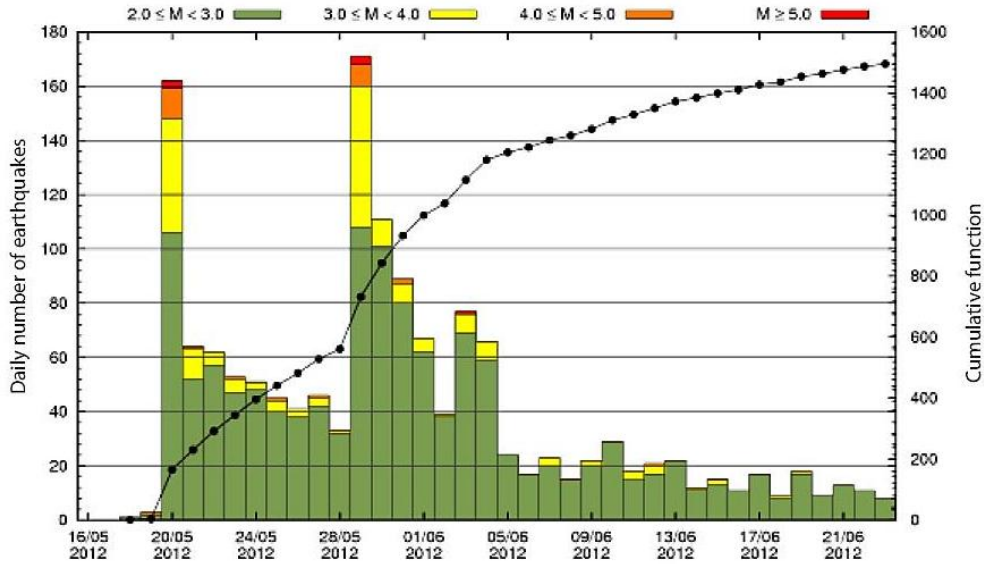


Figure 3 - The Emilia earthquakes distribution (Swiss Seismological Service).

The hit areas, according to the national reference seismic hazard model, are in the field of medium level of seismic hazard. In fact, it is characterized by an expected horizontal peak ground acceleration (PGA) with a 10% probability of exceedance in 50 years that ranges between 0.10 g and 0.15 g. As shown in (Magliulo et al., 2014) (Meletti et al., 2012), the recorded spectra for the horizontal components obtained from the Mirandola strong motion recording station (MRN) exhibits a good matching with the design code spectra for type C soil (CS.LL.PP., 2008) with a return period of 2,475 years. Therefore, such an earthquake represents a very rare event.

In the epicentral areas, along with maximum horizontal accelerations of about 250-300 cm/s^2 , maximum vertical accelerations up to 900 cm/s^2 were also recorded. Therefore, several studies have been carried out in the areas hit by the earthquakes, also aimed to determine the influence of seismic site effects. In some sites, liquefaction phenomena evidences are also exhibited. (Priolo et al., 2012), through his preliminary analyses based on HVSR definition, found important amplification peaks in the 0.8 – 1.0 Hz frequency range. Many sites located in the Po Plain had shown frequency peaks due to site effects for medium-long periods (Bordoni et al., 2012). The experimental evidences confirmed the presence of cohesionless soils at the surface layers, such as silty-sandy soils. Therefore, it should be emphasized as the seismic response has often suffered from spectral amplification phenomena for medium-long periods, typical of precast buildings.

The area struck by the earthquakes is one of the most important Italian industrial hubs, with high concentration of productive activities. Therefore, extensive damage has been reported by industrial facilities.

2.2 THE CODE DEVELOPMENT

As mentioned in the previous paragraph, the Emilia earthquakes, in terms of peaks values, represents a really rare event. Nevertheless, most of the damaged buildings have been realized with structural codes deficient from the seismic point of view. To well understand the regulatory framework from which these structures derive, a brief description of the Italian seismic code development is reported.

The birth of the first shape of Italian seismic code is generally associated to the 1908 Messina earthquake: the Royal Decree n. 193 18/04/1909 (in Italian *Regio Decreto 18 aprile 1909 n. 193*) is in fact the first Italian seismic regulation. Therefore, since 1909 (and until 1974), municipalities were classified as seismic only after being heavily damaged by an earthquake. In some cases, in order to encourage the construction of new buildings for economic growth, municipalities were even declassified. The regulatory framework essentially does not change until the enactment of the Law n. 64 (Legge n. 64) 02/02/1974, which states that the seismic classification should be made on the basis of proven scientific and technical reasons, by means of Ministerial Decrees. Moreover, Law n. 64 provided the opportunity to update the seismic standards whenever it was justified by the evolution of knowledge of seismic phenomena. While the seismic classification is operated, as in the past, by inserting the municipalities affected by the new seismic events.

Later, the seismological studies performed after the Friuli Venezia Giulia earthquake of 1976 and the Irpinia earthquake of 1980, inserted in the “Geodinamica” project by the CNR (National Research Centre), led to a proposal for a new seismic classification process. Therefore, in 1981 the national territory was classified in three seismic categories. By means of apposite Ministerial Decrees, between 1981 and 1984, the 45% of the entire national territory has been classified and complied with specific technical regulations. It is important to emphasize that the proposal by the CNR involved for the first time a probabilistic approach to the issue of the seismic risk.

After the Puglia and Molise earthquake of 2002, the Prime Minister Ordinance n. 3274/2003 is enacted, which reclassified the whole country in four different hazard zones, removing non-hazardous areas. Each seismic zone was identified according to four different design bedrock acceleration values: 0.35 g, 0.25 g, 0.15 g and 0.05 g. From this point on, no area of our country is excluded from the seismic classification.

In parallel with the procedures for the seismic classification, the update of the technical provisions on constructions took place with the Ministerial Decree 03/03/1975, which laid the background for the latest Ministerial Decree 16/01/1996, later replaced by the Ministerial Decree 14/09/2005. The most recent regulation step is the Ministerial Decree 14/01/2008 (NTC 2008), which approves the new Italian technical standards for buildings, which are nowadays compulsory in Italy.

It's important to emphasize that the OPCM 3274/2003, binding from 23th October 2005, grant a transitory period of 18 months in which it was not mandatory to take into account the new seismic classification, except for some facilities, such as strategic buildings. Similarly, even the release of the DM 14/09/2005 allowed a transitional period of 18 months in which it was possible to design "normal" structures according the old buildings codes (Law n. 1086 05/11/1971 and Law n. 64 02/02/1974). This explains why most of the buildings in the area affected by the earthquake were inadequate from the point of view of seismic capacity.

Beyond the legislative inertia, another deep limit for precast buildings concerns the slow understanding of their seismic behavior from a technical point of view. In fact, specific indications for precast structures appeared for the first time in the DM 03/12/1987, which gave some indications for the design of the connections, especially in seismic zones. Later, OPCM 3274/2003 provided more detailed design indications for precast buildings, recognizing the important role of the connection in the whole building static and dynamic behavior. Finally, the most recent technical Italian code (NTC 2008), on the basis of the EC8 provisions for precast buildings, spend a large section to the development of technical issues for these facilities. In particular, confirmed the implication to use mechanical devices in the connections, in order to transfer horizontal forces between structural elements (beam-to-column and roof-to-beam connections). For the support of the beams, it is provided that only one end is sliding: in this case, the support must be capable to absorb the relative horizontal displacements. In any case, connections must be designed to absorb seismic forces without considering the frictional contribute.

Based on the above, the Emilia territory struck by the earthquake was inserted in seismic zone 3 only in 2003, according to the OPCM 3274/2003 provisions. However, as already mentioned previously, this seismic zonation becomes mandatory only on 23 October 2005. Therefore, the high vulnerability shown by the industrial buildings during the earthquake is related to the fact that constructions built until 2005 were not designed to adequately adsorb seismic horizontal forces.

2.3 SEISMIC BEHAVIOR OF PRECAST FACILITIES

The piece of land affected by the earthquake is one of the most important centers of industrial production of Italian territory. In the hit areas there were about 48.000 industrial facilities: the damaged buildings reported economic losses of more than 5 billion euros.

As previously cited, most of the damaged facilities were not designed according to seismic criteria. As a matter of fact, the principal cause of collapse is linked to the presence of connections unable to transfer horizontal forces. Therefore, the loss of support of the tiles or beams caused the fall of them and the consequent building collapse. Another critical issue is associate with the cladding panels breaking. The principal cause of panel collapse is the lack of adequate connection devices between panel and structure. The main damage reported by the precast columns was the loss of verticality: this happened because of the lack of rigid constraint at the columns base. Furthermore, the excessive brackets spacing in the critical zone, or the small diameter of the bars, have resulted in the formation of plastic hinges.

As part of emergency operations carried out in the immediate post-earthquake, five industrial buildings were inspected. The buildings in question, located in Mirandola (MO) and Finale Emilia (MO), were realized between 1990 and 2011. They are typical one-story industrial facilities, and have been designed and realized by the same precast facilities construction company. Therefore, it's clearly visible the same constructive ideology, with the recurrent use of the same assemblage schemes. Except for the only structure built in 2011, designed according to the NTC2008 indications, DM 16/01/1996 has been used in the design phase, and then the buildings appear to be designed to support only vertical loads. Also wind effects are modeled as vertical forces. The facility names adopted in the present thesis are the acronyms given according to the building clients or owners. Therefore, in the following, the structures will be referred to as *A*, *D1*, *M*, *D2* and *U* (see Table 1) buildings.

Client/Owner	Year of building	Short name adopted
ACEA - ARIES	1990	<i>A</i>
DI QUATTRO S.r.l.	1995	<i>D1</i>
IMMOBILIARE MANTOVANI S.r.l.	2001	<i>M</i>
DI QUATTRO S.r.l.	2004	<i>D2</i>
UNIFER S.r.l.	2011	<i>U</i>

Table 1 - Case study buildings: clients and years of construction.

For each building it was possible to get the final design reports. Thus, the starting point of the present study is represented by the building design report analysis, consisting in calculation reports and graphic designs. Furthermore, a photographic archive has been made, with the photos taken immediately after the first main shock (20th May 2012). Photos were taken during the buildings inspection phase, made as part of emergency relief operations guided by DPC (Civil Protection Department).

In the present chapter the *D1* and *D2* buildings are not described. In fact, they are assumed as benchmark facilities and will be deeply analyzed in a separate chapter of this thesis. Here it is merely stated that *D2* building is, among the above-mentioned buildings, the one that suffered the heavier damage. In fact it reported the partial collapse due to the breakdown of two central columns. In contrast, for *D1* building, even if older than *D2* and located in its vicinity, only light damage was reported.

2.3.1 A BUILDING (ACEA-ARIES)

A building is a single story precast facility constructed in 1990 in Mirandola (MO). It is the oldest among the inspected facilities. It is characterized by 50 x 120 meters rectangular plan. The structural building scheme is composed by seven column rows in the transverse direction, 20 m spaced, and six column rows spaced 10 m in the orthogonal direction. Columns have 50x50 square cross sections, or 40x50 rectangular cross sections. The columns total height is 7.3 m. Warping in the major direction is realized by double slope beams (Figure 4). In the transversal direction, the building scheme is completed by secondary girders and Greek-pi tiles. The structure is closed with vertical precast panels 8.9 m height. As shown in Figure 5, the building is internally divided by means of masonry infill walls. The foundation system is constituted by discrete socket foundations.

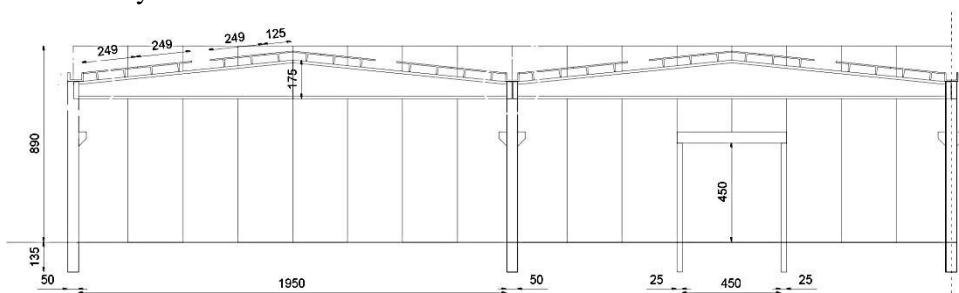


Figure 4 - A building: two bays scheme in the longitudinal direction.

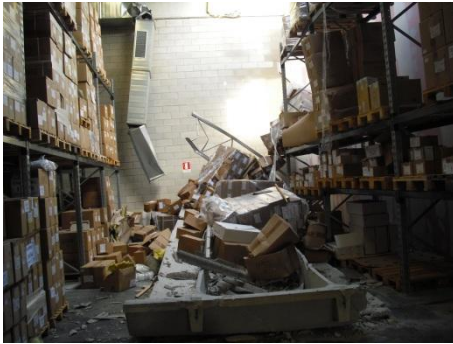
Roof-to-beams and beams-to-columns connections are made of neoprene pads. Therefore no mechanical devices are present, with the exception of small bolted steel angles, used for the secondary beams connection.



Figure 5 – A building: main area view (a); vertical cladding panels (b); masonry infill wall (c).

The damage suffered by the A building concerns the loss of support of tiles and beams and their falling, the loss of verticality of the columns, the development of plastic hinges at the column bases, the break of some portions of the masonry infill walls (Figure 6). As reported in (Magliulo et al., 2014; Belleri et al., 2014), the damage correlated to the structural elements loss of support is to associate with the lack of mechanical devices between the elements. In the case of A building, the loss of support caused the tiles falling, emphasizing the extreme inadequacy of pure frictional connections (Figure 6 (a)). The loss of verticality (Figure 6(b)) has to be associated with an inappropriate foundation element design. Generally, the column-foundation connection real behavior is not really clear (Canha et al., 2009). In this case the foundation elements design has been probably conducted considering design practices rather than accurate models. The development of plastic hinges at the column bases (Figure 6(c)) is certainly due to the elevate stirrups spacing in the embedded column portions and in the relative critical zones. The collapse of masonry infill walls (Figure 6(d)) and the falling of non-structural elements such as metal storage shelves caused several injuries, as well as the facilities condemn. In the present case, as is possible to see in Figure 6(a), the shelves suffered the overturning because of the lack of

connections between the metal vertical elements and the building. The collapse of the upper portion of the masonry infill walls is certainly due to the high drift value reached because of the earthquake. As demonstrated by (Petrone et al., 2014), brick internal partitions can show the spalling of pieces of bricks for an interstorey drift close to 1%. In the case of industrial buildings, this value of interstorey drift is equal to a top displacement of about 7 cm, which is generally overcome.



(a)



(b)



(c)



(d)

Figure 6 - Damage reported by the A building: tiles loss of support (a); columns loss of verticality (b); plastic hinges formation at the column bases (c); collapse of brick infill walls(d).

2.3.2 M BUILDING (IMMOBILIARE MANTOVANI S.R.L.)

M building, located in Mirandola (MO), is a 2001 single-story construction, with a 46x32 meters rectangular plan (Figure 7). The structure total height is 9.50 m and the maximum span is 13.90 m. The main warping is realized by three T beams 100x120 rows positioned in the transversal direction; also the central longitudinal line is constituted by T 100x100 cross section beams. Two spans with double slope beams complete the structure at the western side, while at the opposite building end the construction is completed by rectangular 50x60 cross section beams. The ceiling deck

is composed by concrete shed roof. The external structural envelope is granted by horizontal cladding panels, linked to the main structure by means of metal anchors.

The beams are supported by 50x70 or 50x50 cm cross section columns, arranged in three rows and filled in discrete socket foundations. Beam-to-beam and beam-to-column connections are realized by means of neoprene pads and steel rods. As could be seen in the design graphic documents, steel rods have a purely constructive function rather than structural. In fact, they are designed considering the load condition that occurs during the assembly phase. Tiles-to-beams connections are purely frictional and the resistance to horizontal forces is delivered to the friction between concrete and neoprene surfaces.

Columns longitudinal reinforcement is constituted by $\varnothing 20$ bars and $\varnothing 6$ stirrups with spacing equal to 20 cm. The amount of longitudinal reinforcement is not uniform along the entire vertical element: it decreases in the upper element segment. The stirrups spacing appears to be constant.

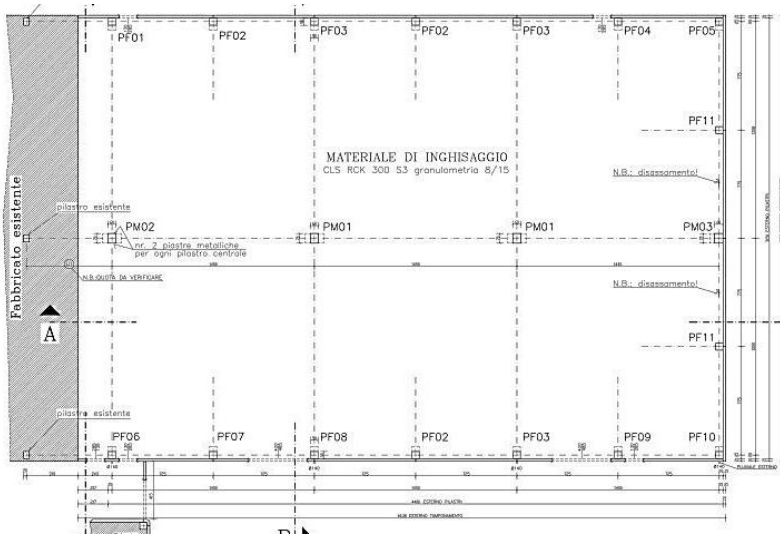


Figure 7 - M building plan: excerpt from the original design documents.

Concrete precast elements were designed and verified according to the DM 14/02/1992, while the loads analysis was carried on according to the DM 16/01/1996. Thus, as stated in the calculation report, the admissible tensions method is applied in order to verify each single concrete element. Horizontal elements have been verified statically, considered as simply supported beams. Flexural rupture check has been made comparing the ultimate bending beam resistance with the maximum stresses under operating conditions, obtaining safety factors on average equal to 2. Concrete cracking check was also conducted. Shear check is conducted in order to verify the principal stresses admissibility.

Columns design has been conducted in a more refined way considering a global building model by means of WinStrand software. In particular, 13 load conditions have been considered, for a total of 31 load combinations. Wind action is considered horizontally acting. However, columns check has been conducted according to the admissible tensions method.

An important consideration deals with the presence, in the finite elements model, of the crane supporting beams. The crane is taken in account exclusively through its reactions. The concrete corbels have also been verified through strut-and-tie model. It is not reported any information about the design of the socket foundation.

The principal damage suffered by the building because of the earthquake is the formation of plastic hinges at the column bases for the central rows (Figure 8(a)(b)). The latter are the most stressed because they have to support the greater roof portion. Also in this case, the development of plastic hinges is due to the high stirrups spacing in the columns critical zones. From the technical reports is possible to assess that the columns stirrups spacing show a reduction in the top extremities or in correspondence with the concrete corbels. Another damage suffered by the building is the breaking of the masonry infill walls (Figure 8). Generally, the drift values reached during the earthquakes in this type of building overcome the infill wall resistance, causing in plane and out-of-plane walls mechanisms. In the present case, breaking of masonry infill walls happened because of the pounding of the crane support steel beams, as is possible to observe in Figure 8 (b).



(a)



(b)



(c)



(d)

Figure 8 - M building damages: plastic hinge development (a) (b); collapse of internal infill wall(c)(d).

Among the reported damages is important to emphasize the collapse of non-structural elements, as cable ducts or ceiling lights. In fact, as reported in (Magliulo et al., 2014), non-structural elements damage caused by an earthquake can highly influence the repairing costs estimation.

2.3.3 U BUILDING (UNIFER S.R.L.)

The *U* industrial facility construction began in 2011 in Finale Emilia (MO) and it has been realized for the society Unifer. It is the most recent among the considered constructions. In fact, it was nearing completion at the earthquake time. It is a single-story precast building, with a 90x51 m rectangular plan (Figure 9). The building is characterized by a 30x8 meters intermediate roof located in the South East building area. The maximum span is about 27.80 meters and the total height is 9.7 m. Columns are arranged in three rows. They are characterized by several cross section dimensions (ranging from 50x50 to 60x80). Columns support beams in the longitudinal direction: perimeter beams have L 70x60 and rectangular 70x50 cross sections, while the central beam line is composed by T 150x100 cross section elements. In the orthogonal direction, beams support shed roof tiles. The intermediate roof part is composed of Greek-pi tiles. The foundation system is made of discrete shallow foundations. Structure is completed by horizontal cladding panels.

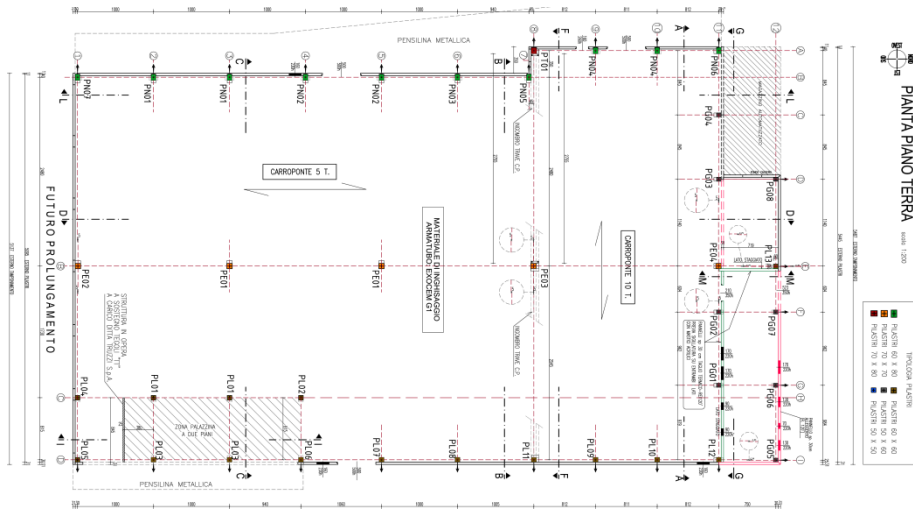


Figure 9 - U building plan (design document).

The design has been conducted according to the Italian NTC code, even if in the calculation report still appear the “seismic zone” and “allowable stress design” concepts. A global structure model has been realized with WinStrand software (Enexsys, 2013) in order to make a static resolution of the entire building. As in the loads computation the seismic action is mentioned, it is assumed that have been adopted the linear elastic analysis method for the resolution of the structure. Horizontal and vertical elements resistance checks are reported, as well as the foundation elements ones.

Columns longitudinal reinforcement is composed by $\varnothing 24$ bars, while transversal reinforcement is made of $\varnothing 8$ bars with 10 cm spacing in the critic zones and 20 cm along the remaining segments.

Foundation elements are cast in situ, with metal tubes 70 cm long, inside of which are inserted steel bars anchored at the column bases (Figure 10). Element solidarity is achieved with completion mortar cast.

Principal beams are characterized by slotted holes at the ends. As showed in Figure 11, this beam geometric feature make possible the beam-to-beam connection: in the slotted holes between two consecutive beams a steel rod is positioned, locked at the bottom by a threaded bush and at the head by a bolted plate. Beam-to-column connection is completed by rubber pads, in order to offer a frictional constraint capable to withstand horizontal forces. Tiles are leaned by the beams with rubber plates at the interface. The link is completed by 10 cm $\varnothing 22$ steel pins.

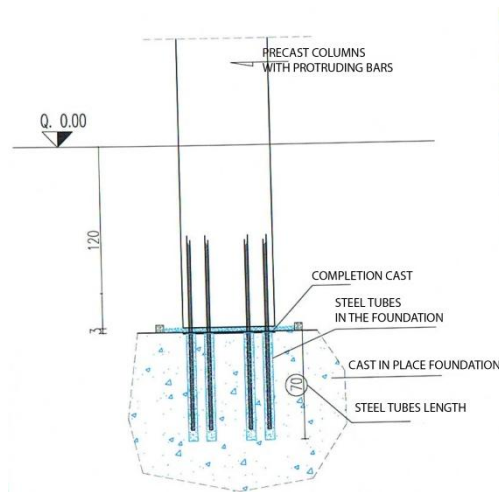


Figure 10 – Column-to-foundation plinth connection.

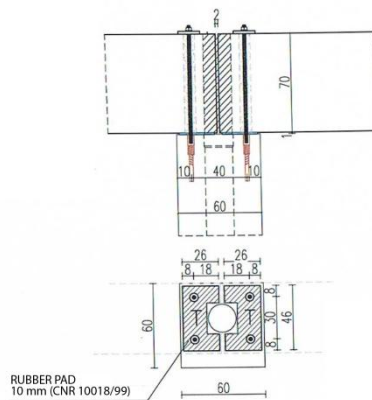


Figure 11 - Beam-to-column connection.

Cladding panels are anchored to the principal structure by means of steel corner braces, with bolt and nut system. In order to facilitate the assembly phases, the panels connection is made through cables profiles embedded in the concrete, within which can slide adjusting bolts (Figure 12).

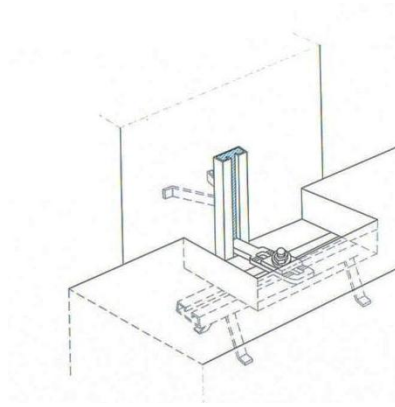


Figure 12 - Panel-to-column connection.

Because of the earthquake the building suffered the breaking of some horizontal cladding panel. This happened because of the rupture of the metal pins, as showed in Figure 13 (b).



(a)



(b)

Figure 13 - U building reported damage: falling of panels (a); breaking of metal support (b).

Another reported damage is the localized breaking of the beams at the tiles support, as showed in Figure 14. The breaking coincides with the positioning of the metal connecting rods.



Figure 14 - U building reported damage: localized supporting beams breaking.

2.3.4 CONCLUSIONS

The principal damage suffered by five inspected industrial buildings after the first mainshock is described in this chapter. The considered facilities differ in year of construction, but have been but built according to the same criteria. Therefore, they are linked by the same construction philosophy, with recurrence of mechanical and geometric features of precast elements. As happened for the majority of industrial structures damaged by the Emilia earthquake (Belleri et al., 2014), even the case-study structures reported the most damage because of the lack of mechanical connecting devices between the elements. The idea of entrusting the horizontal forces resistance, significantly underestimated, by using only frictional connections, led to the fall of the horizontal elements because of the loss of support.

The updating of the design codes has definitely helped in improving the seismic response of this type of building: is an example the seismic behavior of the most recent *U* building before analyzed. In that case, the presence of mechanical connections between elements, even if minimal, avoided the critical displacements and falling of tiles or beams. In Table 2 some significant building features are reported.

BUILDING ACRONYM	DISTANCE FROM EPICENTRE [Km]	PLAN DIMENSIONS [m x m]	HEIGHT [m]	GEOMETRICAL REINFORCEMENT RATIO [maximum value]	COLUMNS TRANSVERSAL REINFORCEMENT
A	15	50x120	7.3	0.008	Ø 6/20
D1	15	50x20	7	0.008	Ø 6/20
M	15	46x32	9.5	0.008	Ø 6/20
D2	15	90x45	8	0.008	Ø 6/20
U	8	93x51	9.7	0.011	Ø 8/10

Table 2 - Inspected structures features.

Although the *U* building is the closest to the epicenter, it reported the slightest damage among the analyzed structures. This is certainly to be attributed to the improved structural design of the building, from a seismic point of view. First, it must be emphasized the presence of mechanical devices between the elements. This avoided damages due to excessive displacements, as happened for the other considered structures. In addition, the presence of transverse reinforcement with adequate diameter and spacing, implemented the column shear strength. Falling of horizontal cladding panels, one of the main problems encountered in the industrial structures in Emilia hit by the earthquake, demonstrates how, during the building design phase, it didn't exist an adequate model to check the panels anchorage system seismic behavior.

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Chapter 3 ANALYSIS OF THE SEISMIC PERFORMANCE OF TWO INDUSTRIAL BUILDINGS

This chapter focuses on the main objectives of the thesis. Following what described in the previous chapter, it is enriched with the in-depth description of two structures considered as case study buildings. From the group of industrial facilities previously described, the remaining buildings are therefore considered, with the objective to find out the principal reasons for their actual seismic behavior. Section 3.1 deals with the careful description of the first case study, from the territorial context to the detailed description of the main structural elements. The considered building is the principal case-study example, because it reported the heaviest damage among the whole considered structures. In Section 3.2 the description of the real damages suffered by the building is reported with the support of photographs taken shortly after the first mainshock. Photos show the partial collapse of the facility, due to the braking of two central columns. In Section 3.3 the structure numerical model implementation is described. The building is modeled in OpenSees, with two important goals:

- a. Apply the most refined methods of analysis indicated by the Italian technical standards, in order to verify the seismic behavior of the building from a regulatory point of view;
- b. Test a numerical model in terms of the prediction of the real building behavior.

Therefore, a tridimensional building model is realized, characterized by unidimensional beam elements. Also the geometrical eccentricities are taken into account. For the definition of the plastic hinge behavior, a simple tool is presented in Section 3.3.1. Section 3.4 deals with the nonlinear analysis methods allowed by the Italian code, useful to evaluate the seismic performance of existing buildings. The first analysis method presented in Section 3.4.1 is the nonlinear static one. Because of the hypothesis of rigid diaphragm cannot be assumed, particular attention has been given in the displacement control point selection. In Section 3.4.2 nonlinear dynamic analysis is presented. The goal to pursuit is the check, after each analysis, of both fragile and

ductile mechanism. Thus, in Section 3.5 capacity models are presented: in Section 3.5.1 the shear capacity formulas adopted in the present study are described. In particular, Sezen and Mohele formulas and Biskinis shear resistance relationships are presented. Finally, a further shear strength value is obtained by means of the software Response2000, based on the Vecchio and Collins “Modified Compression Field Theory”. In Sections 3.5.2 and 3.5.3 the connections and rotations capacity models are described. Section 3.6 concerns the great results presentation phase. All the obtained results are described and compared between the different analysis methods. In Section 3.7 the model validation has been carried out: the comparison between theoretical and experimental building performance is made in order to get an assessment on the modeling performed. In fact, in Section 3.8 the damage prediction is described: with the try to compare the model behavior with the real building performance exhibited during the Emilia earthquake. Section 3.9 deals with the description of the second important case-study facility. This industrial building, even if have been built out ten years earlier than the above-mentioned one, has suffered minor damage because of the earthquake. Nonlinear dynamic analyses have been performed in order to verify one more time the accuracy of the adopted numerical modeling issues.

3.1 STATE OF KNOWLEDGE AND STRUCTURE DESCRIPTION

The principal case-study structure (*D2 building in the following*) was located in an industrial hub in Mirandola (MO) (Figure 15). The building design and construction dates back to 2001-2004. Since Mirandola was not included in any seismic zone in 2001, the structure was not designed to withstand seismic forces (Magliulo et al., 2014).



Figure 15 - Pre-event view of case-study building, placed in Mirandola (MO) (Google Earth™).

Hence, the building was designed exclusively for gravity and vertical loads. Also wind and snow actions, inserted among the accidental loads, are considered as vertical forces. Geometric and material details are available in the original project. All the building features are taken from the technical report of the construction, containing

also information about the materials characteristics; the drawings are also analyzed. Since the building was demolished shortly after the earthquake, photos taken in the immediate post-earthquake become essential in order to well understand and justify the damages suffered by the structure.

The investigated facility is a single-story industrial building with an annexed L-shaped two-story secondary RC structure located in the north-east side of the main building (Figure 16). The principal building has a rectangular plan of approximately 3500 square meters. The longitudinal axis of the building is aligned in the East-West direction (“X direction” in the following). The orthogonal direction (“North-South Direction” or “Y Direction” in the following) locates the roof warping. The columns are 6.70 and 6.90 m high, according to the superior beams cross section height; the main building usable height is 7.30 m.

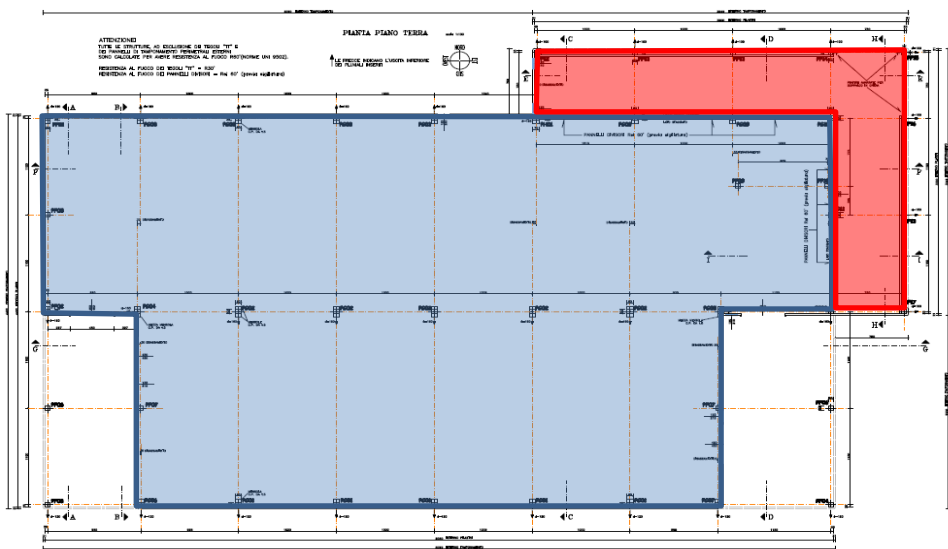


Figure 16 - Building plan: main building (blue); secondary annex structure (red).

The structural layout is characterized by cantilever precast columns placed into socket foundations. The columns are arranged in three rows in the X direction spaced about 8 m; span length in the Y direction is about 11 m. Twenty-eight different column typologies are used, as shown in Table 3. Columns differ in both geometric and mechanical details. Essentially they are characterized by different amount of longitudinal reinforcement and differ in the location of the concrete corbels. Longitudinal reinforcement consists of 20 mm diameter bars; longitudinal reinforcement is typically reduced with the height: its amount decreases from bottom to

top. Transverse reinforcement is made of 8 mm diameter stirrups spaced each 200 mm in the central part of the column and 50 mm at the top. All the stirrups are closed with 90-degree end hooks. In Table 3 for each column type some important geometric features are reported: A_s is the longitudinal tension reinforcement, while ρ and ω are respectively the geometrical and mechanical reinforcement ratio. Columns are connected at the top by prestressed rectangular-shaped beams. These principal beams act as the support for the roof. Secondary beams, the ones which connect the two-story annex building, are characterized by L-shaped and inverted T-shaped cross sections. Beam-to-column connection is assured through slotted holes at the end of the beams where steel rods are allocated (Figure 17). The steel rods are important also to realize beam-to-beam connections: in the slotted holes between two consecutive beams a steel rod is positioned, locked at the bottom by a threaded bush and at the head by a bolted plate. An integrative concrete casting should assure the monolithic nature of the joint. However the integrative mortar is not visible from the pictures and the joint behavior is supposed to be absolutely frictional.

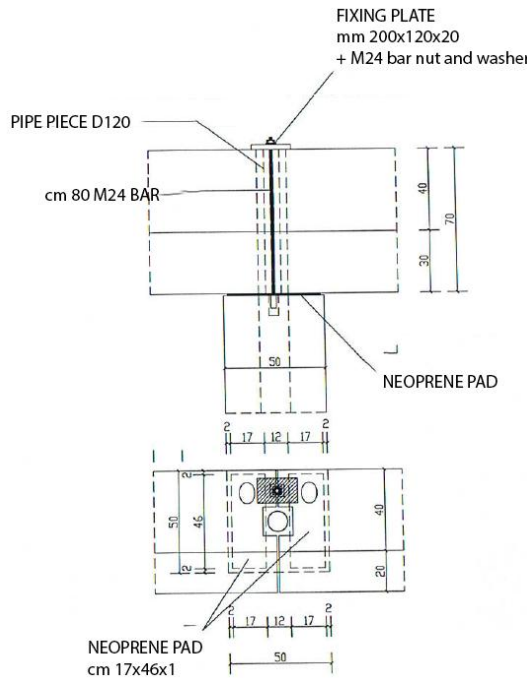


Figure 17 - Beam-to-beam connection.

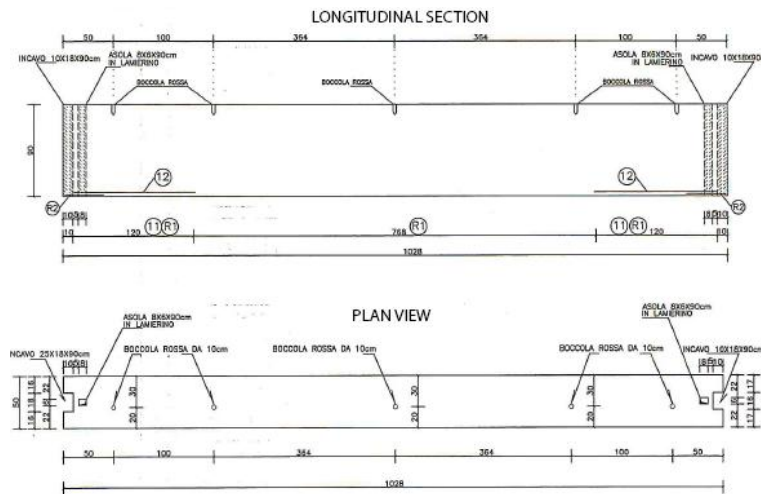


Figure 18 - Longitudinal section and plan view of a beam.

The roof is composed of prestressed V-shaped beams and shed elements supported on neoprene pads (Figure 19). The building is completed by horizontal precast cladding panels connected to columns. According to the “industrial” nature of the building, also one or more industrial cranes are provided inside the main structure with their supporting rectangular shaped steel beams.

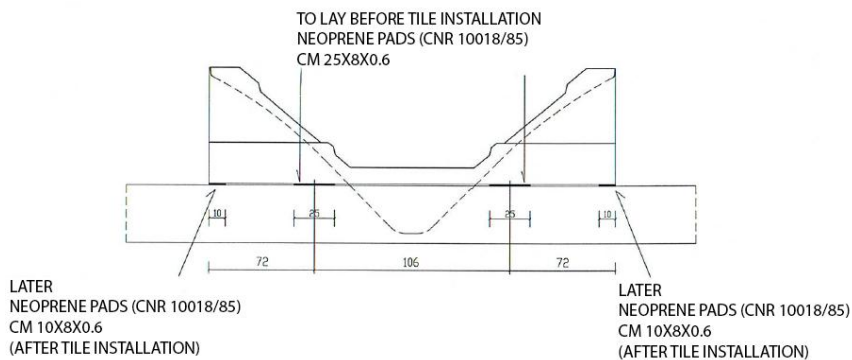


Figure 19 - Roof beam section: neoprene pads position.

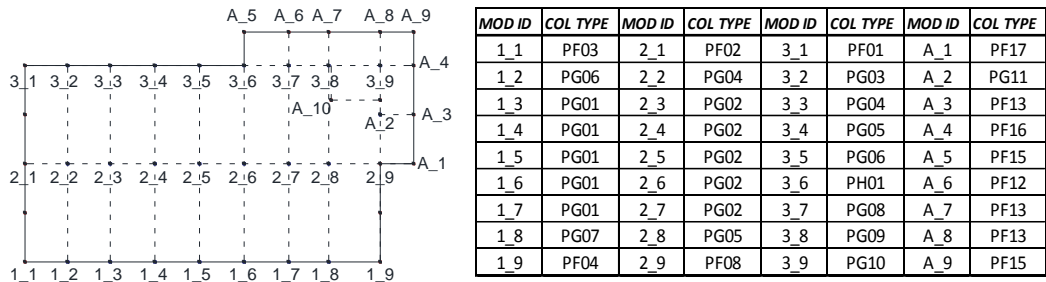


Figure 20 – Building schematic plan and columns identification.

COL TYPE	$b(m)$	$h(m)$	TOTAL HEIGHT (m)	A_s (mmq)	ρ	ω
PF01-PF03- PF04	0.5	0.5	8.20	1884.96	0.0075	0.121
PF02	0.5	0.5	8.00	2513.27	0.011	0.162
PF05-PF06	0.5	0.5	9.10	1884.96	0.008	0.121
PF07	0.5	0.5	8.60	1884.96	0.008	0.121
PF08	0.5	0.5	8.00	2513.27	0.011	0.162
PF09	0.5	0.5	4.20	2513.27	0.011	0.162
PF10	0.5	0.5	7.88	2513.27	0.011	0.162
PF12-PF13- PF14-PF15- PF16-PF17	0.5	0.5	7.90	1884.96	0.008	0.121
PG01-PG03- PG06-PG07	0.5	0.6	8.20	1884.96	0.008	0.100
PG02-PG04- PG05	0.5	0.6	8.00	1884.96	0.008	0.100
PG08-PG09- PG10	0.5	0.6	7.90	1884.96	0.008	0.100
PG11	0.5	0.6	7.90	2513.27	0.008	0.133
PH01	0.5	0.7	7.90	2513.27	0.007	0.113

Table 3 - Columns main characteristics.

The secondary structure is characterized by an intermediate roof made of “Greek-pi” panels supported by L-shaped prestressed beams. The maximum span is 7.50 m whereas the interstorey height is 3.00 m. The roof-to-beams connections are made of neoprene pads.

C35/45 concrete and steel B450C for the prestressed elements are adopted. Neoprene pads are according to the code CNR 10018/85 (CNR, 1986). The steel rods are made of

M24 bars whose mechanical properties are not specified. The building is completed by horizontal cladding panels: in the structural report is not showed how the panel is made, but it is reported just the width to be 20 cm. Panels through metal hooks are linked to the structure.

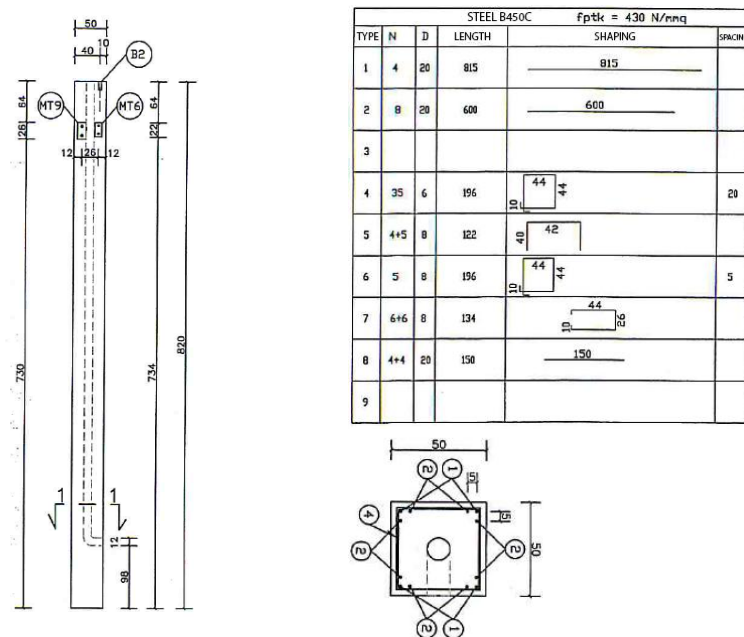


Figure 21 – Structural drawings: “PF” column features.

3.2 REAL DAMAGES

D2 building, among the considered facilities, was the most damaged during the Emilia earthquake in 2012. After the earthquake it exhibited the collapse of a portion of the structure. Top beams and precast roof tiles fell down due to the failure of two central columns (Figure 22). In order to investigate the collapse causes, photos taken shortly after the earthquake are analyzed. The failure involved three bays and the relative roof structure as shown in Figure 23. The failed columns, belonging to the “PG02” type (see Table 3), were in the central columns row (ID 2_6 and 2_7 in Figure 20). They are characterized by 50x60 cm cross section with the strong axis in the X direction. From the photos the crane is shown, whose position appears to be fundamental to the columns load condition: the crane was close to one of the two failed columns during the seismic event. The failure pattern of the columns, as described below, lead to believe that a brittle failure of the columns occurred. Because of the significant damage, the building has been demolished shortly after the earthquake event. However,

through the analysis of the photos, it is possible to estimate the height where the failure occurs.



Figure 22 - D1 building: falling of a roof tile.

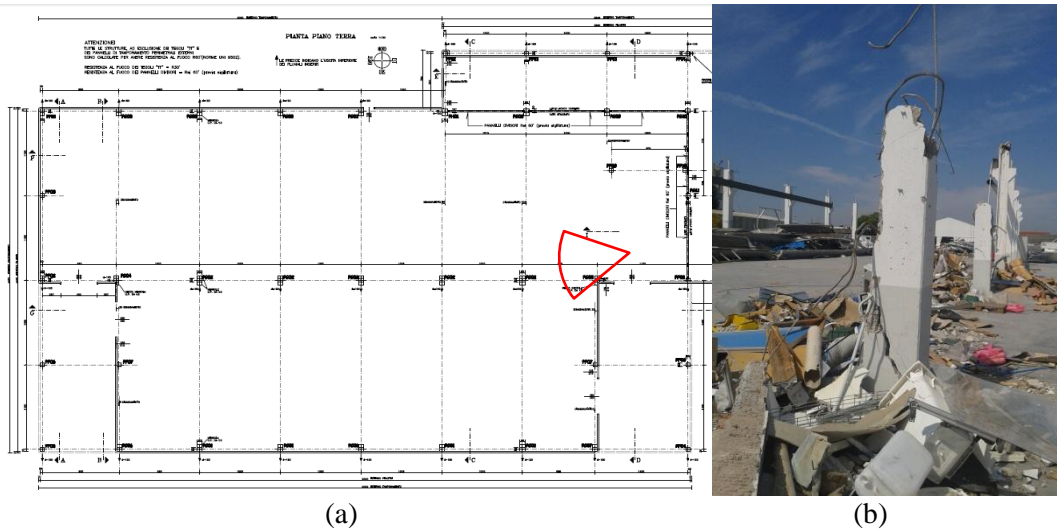


Figure 23 - Case study: point of view (a); injured columns (b).

Pictures observation allows to assume two different interpretations about the collapse causes: one is linked to the longitudinal reinforcement reduction, the other is based on a “impulsive” mechanism, associated with the hammering phenomenon due to the fall of an upper concrete element. Both are hence analyzed.

The first hypothesis, based on a decrease in resistance due to the reduction of reinforcement, is supported by the construction details reported in the technical report

of the building. From the pictures metric evaluation, it can be stated that both columns collapsed at the same height; failure surfaces were located at about 2.75 m from the ground. Columns drawings show that “PG02” columns have a longitudinal bar reinforcement reduction at about 4.00 m from the lower end. Therefore, since the column portion in the footing is about one meter (1.30 m from the ground), the failure occurred corresponding to the longitudinal bar reduction (Figure 24). Moreover, while deformed bars have been used as longitudinal reinforcements, the pictures of the failed columns show the presence of open stirrups with smooth bars.

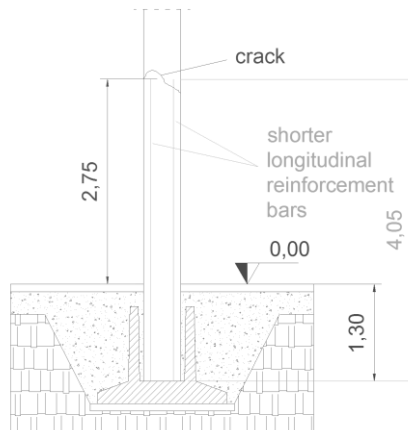


Figure 24 - Reduction in longitudinal bars and failure surface height for the injured column.

The failure is characterized by 45-degree shear cracks, with the same inclination of the failure plan. Since cracks are visible in both directions, is not entirely clear which is the crisis predominant direction. The analyzed factor suggest that the shear failure is due to both the lack of adequate transverse reinforcement and to the reduction of the longitudinal reinforcement which certainly affects the column shear capacity. Because of the central position, collapsed columns are those most stressed, given the flexible roof; moreover, the seismic demand of the collapsed columns was aggravated by the crane, weighing about 82 kN.

According to the second rupture hypothesis, the crisis has been caused because of an impulsive mechanism. The rupture could have been caused by the hammering of a superior longitudinal beam which, losing the support due to the oscillations, bumped one of the two columns. Maybe it has been a tile which lost the support before the beam. This idea is certainly consistent because of the frictional conception of the beam-column and tile-beam joints. In fact, as it will be showed later in the results section of this paper, the frictional beam-to-column constraint didn't ensure a good safety margin in terms of horizontal displacements. The same applies to the roof-to-beam connections.



Figure 25 - Case study: presence of the crane near the collapsed columns (a); partial collapse of the facility - photo taken during the demolition operations (b).

It's important to say that also the corbels reported severe damage (Figure 26). Therefore, the cranes support beams had a significant role in the collapse mechanism: beam link is made of steel plates with clamps. For this reason, it is possible to assume, for the involved columns, an increase in shear demand because of a reduction in shear span.



Figure 26 - State of one column during the structure demolition phases: damages in the upper portion.

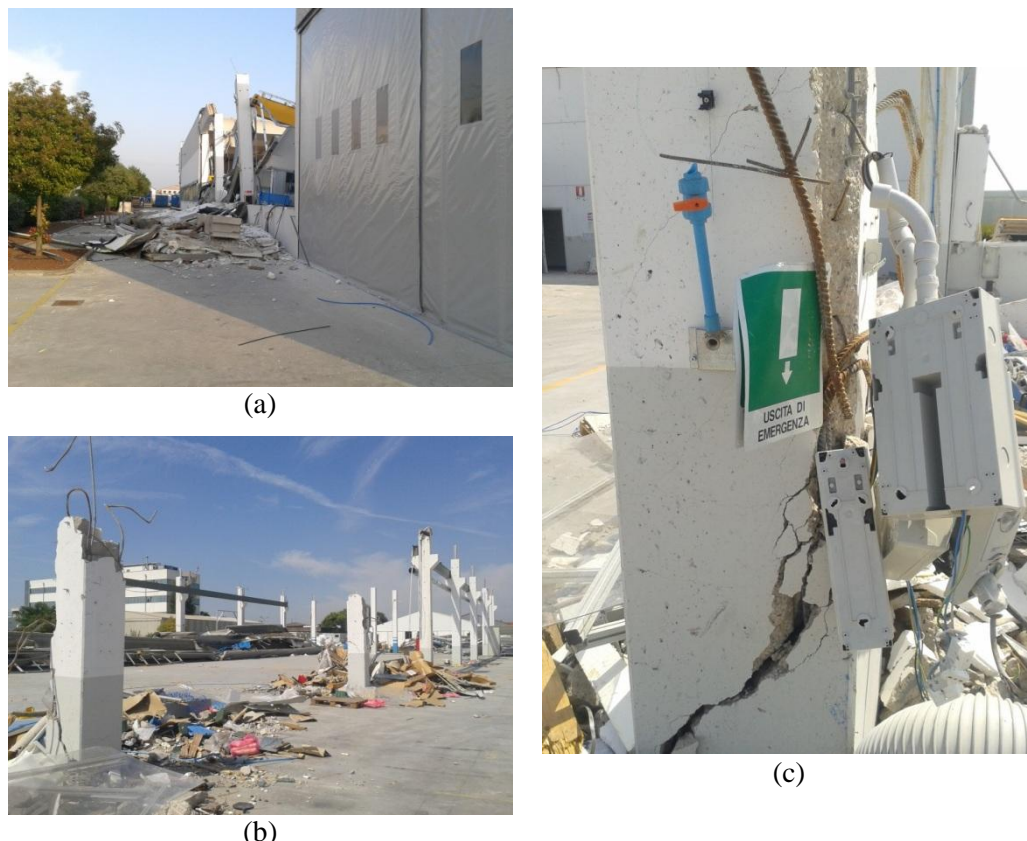


Figure 27 - Case study: view of the injured structure (a); photo of the collapsed columns after the demolition operations (b); one of the two columns break details (c).

Furthermore, it should be considered that also the vertical component had a significant role in the collapse: axial force can modify both shear and frictional capacity of the columns.

From the photos it is possible to assess that a plastic mechanism at the columns base has not been reached. Nevertheless, loss of verticality has been recorded. The majority of the columns, except for those collapsed which appeared to be damaged, had not shown plastic hinge formation at the base. Some column showed detachment of concrete cover in the corbels zone or some dents due to the panels hits.

Another damage typology has affected the horizontal cladding panels. The steel link appears to be safe, although the panels fall. The external windows appear to be undamaged (Figure 28).

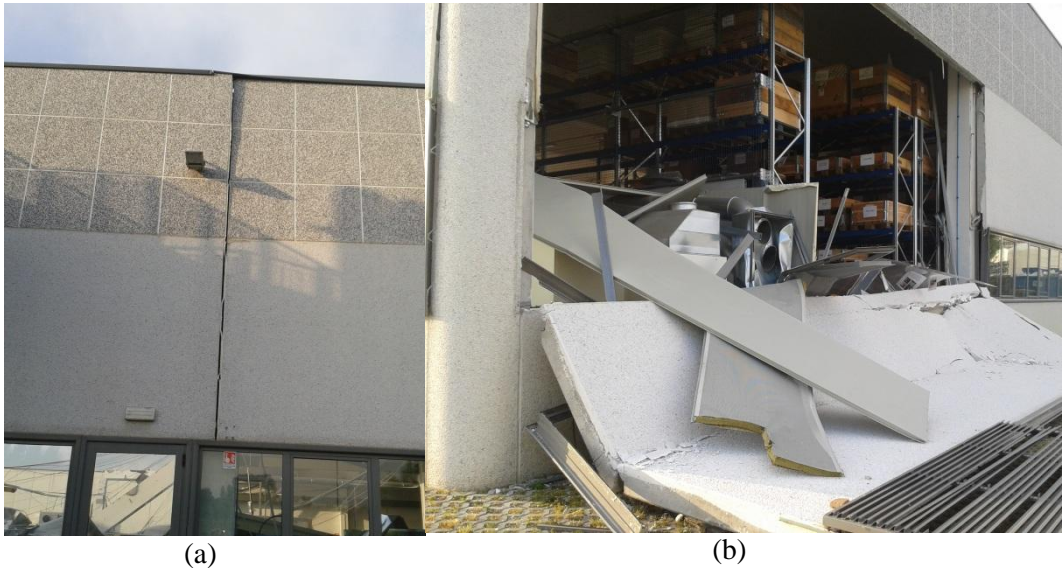


Figure 28 - Case study: damage of the horizontal panels (a); failure of a panel (b).

3.3 NUMERICAL MODELLING

A tridimensional building model in OpenSees (PEERC, 2007) is created in order to both evaluate the structure seismic performance according to the Italian and European codes, and to eventually justify the real damages suffered after Emilia earthquakes. The tridimensional building model is composed by beam elements (Figure 29). A lumped plasticity model with a zero length plastic hinge at the columns base is chosen. Structural elements are modeled as rigid mono dimensional elements, whose mechanic and geometric features are obtained from the original technical report. Every beam cross section is deducted from the drawings, as well as their inertial characteristics and the material properties: these parameters are required to define each *ElasticBeamElement* used in the model. As explained in the §3.1, when the material adopted have been described, concrete C35/45 and steel B450C features are used in order to obtain the constructive materials models.

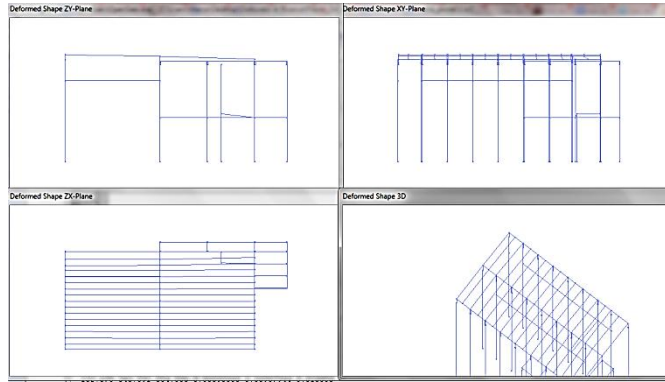


Figure 29 - 3D building model implemented in OpenSees.

A backbone curve for the moment rotation relation is defined for the plastic hinges. Ibarra-Krawinkler deterioration model (Ibarra L.F., 2005) with bilinear hysteretic response is assumed in order to consider the cyclic behavior of the system. The relation between the moment and rotation of the spring according to Haselton is adopted (Haselton, 2006), considering the yielding rotation according to Fardis (Fardis MN, 2003). In fact, as evidenced by Fischinger et al. (Fischinger et al., 2008), the expression given by Fardis provides a better estimation of the yielding rotation in the case of cantilever RC columns subjected to cyclic loading. The cracking point is also considered (Figure 31a).

Therefore, the considered moment-rotation behavior is represented by a multi-linear envelope, characterized by the following principal four points (the cracking, yielding, capping and post-capping points):

$$\theta_{cr} = \frac{M_{cr} L_s}{E I_g 3} \quad (1)$$

$$\theta_y = \phi_y L_s / 3 + 0.00275 + \frac{\varepsilon_y}{d - d'} \cdot \frac{0.2 \cdot d_b \cdot f_y}{\sqrt{f_c}} \quad (2)$$

$$\theta_{cap} = 0.12 \cdot (1 + 0.4 \cdot a_{sl}) \cdot 0.2^\nu \cdot (0.02 + 40 \cdot \rho_{sh})^{0.52} \cdot 0.56^{0.01 f_c} \cdot 2.37^{10.0 \rho} \quad (3)$$

$$\theta_{pc} = 0.76 \cdot 0.031^\nu \cdot (0.02 + 40 \cdot \rho_{sh})^{1.02} \leq 0.1 \quad (4)$$

where:

$M_{cr} = \frac{I_g}{h/2} \cdot \left(\frac{N}{A_g} + f_{ctm} \right)$ is the cracking moment;

I_g is the gross moment of inertia;

h is the cross section height;

N is the axial force;

A_g is the gross cross section area;

f_{ctm} is the concrete tensile strength;

L_s is the column shear span;

ϕ_y is the yield curvature;

ε_y is the yield strain of the tension reinforcement;

$d - d'$ is the distance between the tension and compression reinforcement;

d_b is the bar diameter;

f_y and f_c are respectively the tension reinforcement yield stress and the concrete compressive strength;

a_{sl} is a variable representative of the bar slip from their anchorage (1 indicates slip; 0 indicates no slip);

v is the axial load ratio;

ρ_{sh} and ρ are the transverse and longitudinal reinforcement ratios.

Because of the different geometric issues of the columns, four “material” typologies are obtained in order to define different columns material (moment-rotation relations): one for each belonging row; for the appendix another material group is defined. Then, moment-rotation relationships in both X and Y direction and for both rectangular and square cross sections are evaluated: twelve “material” types at all. Each “material” has been evaluated with the help of a useful tool specifically realized (§3.3.1).

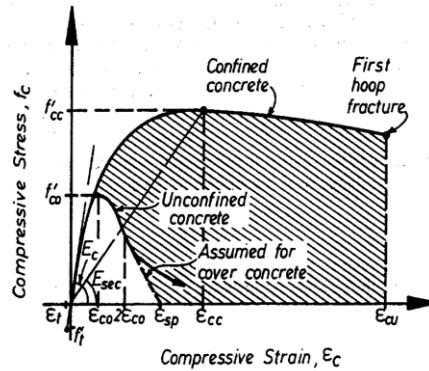


Figure 30 - Concrete stress-strain model proposed by Mander et al.

Yielding moment is estimated from the bilinear envelope of the moment curvature diagram. In particular, a fiber approach is used considering concrete and steel fibers with their different constitutive laws to estimate the moment-curvature behavior. Steel fibers reflect the real steel reinforcement bars position. Concrete core confinement effect is neglected because of the lack of shear reinforcement. Hence, stress-strain approach proposed by Mander et al. for unconfined concrete is adopted (Figure 30) (Mander JB, 1988). Concrete tensile strength is also considered (Table 4).

A bilinear with hardening relationship for the steel is used, considering the B450C mechanical properties.

<i>Concrete C35/45</i>	
f_{cm} [MPa]	45.35
f_{ctm} [MPa]	3.35
ε_{c0}	0.23%
ε_{cu}	0.35%
<i>Steel B450C</i>	
f_{ym} [MPa]	506
f_{tk} [MPa]	517.5

Table 4 - Materials main mechanical properties.

In Figure 31a moment-rotation relation is reported. The moment–curvature curve is idealized into a bi-linear relationship where the initial slope was defined by either the first yield in the reinforcement bars or the reaching of the ε_{c0} in the concrete; the slope of the second branch was defined by the equal energy rule (Figure 31b). The failure of the cross-section occurs as the ultimate resisting value is reached in concrete core or steel reinforcement.

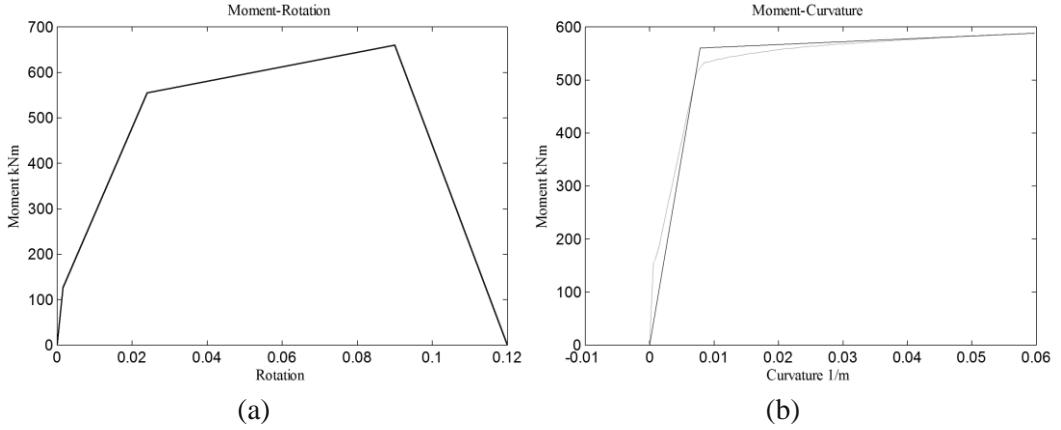


Figure 31 – PG02 Column: Moment-Rotation relationship (a); Moment-curvature curve and bilinearization (b).

Beam-to-column connections geometrical eccentricities are taken into account (Figure 32): vertical eccentricity is equal to half of the beam height; horizontal eccentricity depends on the connection position. Given the real beam-to-column connection type, as internal hinges nodes are modeled. Permanent gravity loads and masses are distributed to every element. Even if a bare frame structure model is implemented, the mass of the panels is applied on the supporting beams. The same idea has been applied to the intermediate roof horizontal panels. It should be noted that a specific model considering the crane in its actual position after the earthquake occurred has been defined. The model obtained as described above is correlated to the real roof situation: for the studied facility is not possible to ensure the rigid diaphragm condition.

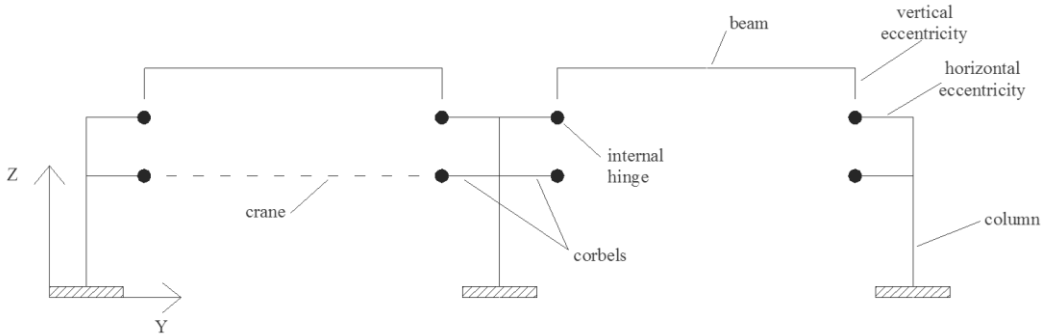


Figure 32 - Model of building bays in Y direction: particular of the horizontal and vertical eccentricities (not in scale).

3.3.1 PLASTIC HINGES MATERIAL TOOL

The entire amount of results obtained from the analyses are post processed in Matlab (MathWorks, 2004). However, the software has also been used to define the parameters useful to obtain the moment-rotation relation seen in the previous paragraph. For this purpose, a simple tool has been developed as a Graphical User Interface in Matlab: in Figure 33 the GUI main screen is showed.

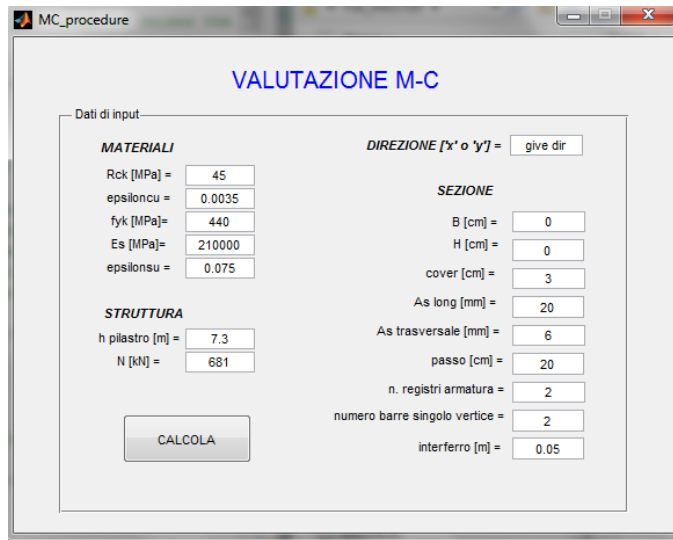


Figure 33 - Matlab GUI created in order to define the plastic hinges moment-curvature and moment-rotation behavior.

The tool is calibrated on the specific column type studied. However it can be adapted to most of concrete columns subjected to axial load. The purpose of the tool developed is to quickly obtain in the output window a *.tcl file usable in OpenSees environment as a “material” which characterizes *ZeroLength Elements* adopted as plastic hinges. Using an intuitive interface, the created tool requires geometric and mechanical issues as input parameters. In particular, the software needs to know the following material properties:

- Concrete characteristic cubic compressive strength R_{ck} ;
- Ultimate concrete strain ϵ_{cu} ;
- Steel characteristic yield strength f_{yk} ;
- Steel modulus of elasticity E_s ;
- Ultimate steel strain ϵ_{su} .

Moreover, column height and axial load values are required. Concerning to the cross section properties definition, the requested values are:

- Section dimensions;
- Concrete cover value;
- Longitudinal and transversal reinforcement bars diameter;
- Stirrups spacing;
- Number of steel bars layers;
- Number of steel bars placed in a single cross section quadrant;
- Bars spacing.

Finally, the direction indication is used in order to name the output file. Once inserted the input values, the “CALCOLA” button allows to obtain a *.tcl file ready to be used in OpenSees, for the material definition. In addition to the file, the described tool plots moment-curvature and moment-rotation diagrams, along with stress-strain diagrams for preselected concrete and stress fibers.

3.4 SEISMIC EVALUATION ACCORDING TO THE ITALIAN CODE

Seismic evaluation of the studied building is carried out to verify the structure safety according to actual building codes. Moreover, for precast buildings with flexible diaphragm it is not possible to find code specific assessments to be done. Question arises as to whether nonlinear static analyses can be employed for this structural typology.

According to the Italian code (NTC2008) (CS.LL.PP., 2008), both linear or nonlinear static or dynamic analysis (NLSA and NLDA in the following) may be adopted to evaluate the seismic vulnerability of existing buildings.

The aim of the performed analysis was to analyze the different obtained results, with particular attention to the code verification of the building. Moreover, the idea to perform nonlinear static analysis on a tridimensional building model is based on the purpose to understand the role played by the control point displacement in this type of facilities. In fact, according to national and international codes, nonlinear static analyses supposed to be valid only when a series of important assumptions are made: first of all, the irrelevance of the higher modes. Therefore, a further aim of the conducted analysis concerns the comparison between static and dynamic procedures results. NLSA is often implemented because offers a good compromise between results accuracy and computational burden. However, it could lead to unacceptable approximations in some cases.

3.4.1 NONLINEAR STATIC ANALYSIS

Nonlinear static (pushover) analysis is useful to evaluate the seismic capacity of existing buildings. This type of analysis can be used only when the structure is characterized by a predominant mode of vibration with a large participating mass (CS.LL.PP., 2009). It consists in applying to the gravitational load model a specified system of horizontal forces monotonically increasing till the building collapse.

As in (Fajfar et al., 2005a) confirmed, pushover analysis is a quite simple tool for seismic assessment of existing buildings. The first method applications were limited to the planarity of the models. In the years, a great intellectual effort has been made to make the method applicable also to asymmetric structures, which needs tridimensional analysis (Chopra and Goel, 2004; Fajfar et al., 2005b; Fujii, 2011; Magliulo et al., 2012). In fact, one of the most important assumptions made in the N2 method (Fajfar, 2000) concerns the definition of the equivalent SDOF. The transformation from the MDOF to an equivalent SDOF requires the displacement shape to be time-invariant. This hypothesis is acceptable for regular buildings, where the influence of the higher modes and the torsional effects are negligible, and the oscillations follow predominantly the fundamental mode shape.

In the case study, there is a further peculiarity represented by the presence of deformable roof. However, in order to assess the possibility of applying the code procedure and eventually estimate its acceptability, the analysis on the tridimensional model is carried out according to the N2 method (Fajfar and Gašperšič, 1996) in both X and Y direction.

As required by the code, two horizontal forces distributions to the structure are applied: one proportional to the masses (“MASSA” distribution), the other proportional to the product of masses and the principal vibration mode displacements (“MODO” distribution). In particular, forces on the columns top joints are applied. Therefore, eight capacity curves are obtained, four in each direction (X and Y), evaluated as base shear-control node displacements relationships. In Figure 34 capacity curves in X direction (E-W) are reported.

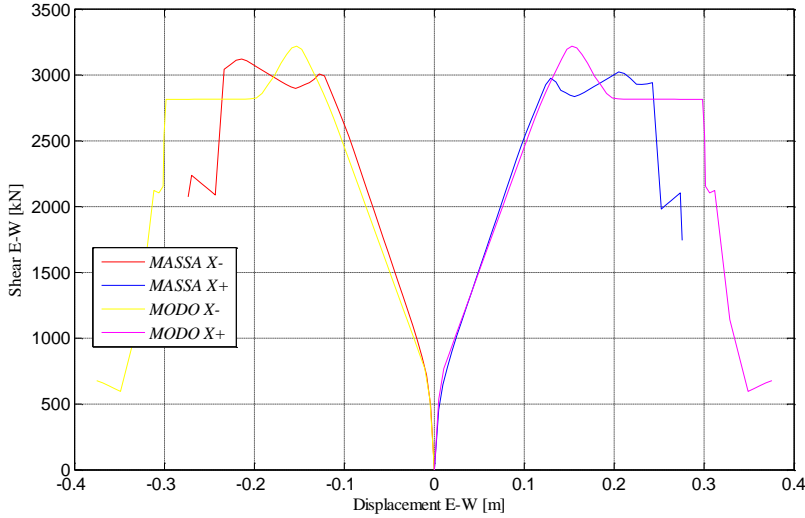


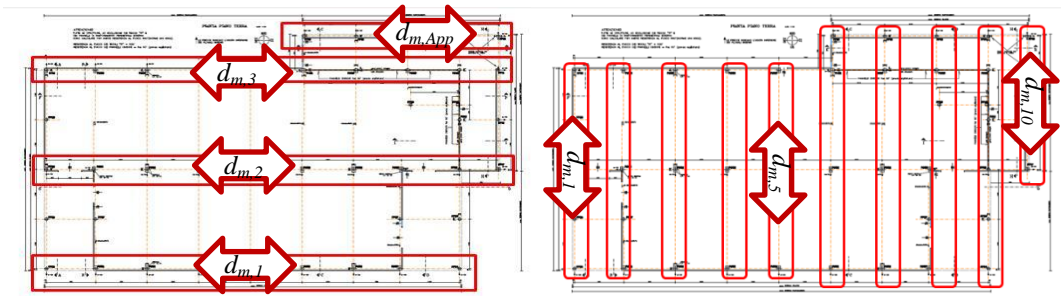
Figure 34 - Capacity curves in x direction (X+ and X-) for both "MASSA" and "MODO" distributions.

The innovative aspect in applying this method to this kind of facility concerns the displacement control point choice. Typically, the control point is considered as the mass center on the upper roof of the building. In this case, since the rigid diaphragm is not ensured, the control point is established in a different way for each plane direction. One of the most interesting methods on evaluating the control displacement for flexible diaphragms is reported in Casarotti and Pinho (Casarotti and Pinho, 2007) in the definition of the Adaptive Capacity Spectrum Method (ACSM). In fact, the mentioned method is proposed for the assessment of continuous concrete bridges with flexible superstructure. As pointed out by Nakamura et al. (Nakamura et al., 2014), the most significant aspects of the Adaptive Capacity Spectrum Method proposed by Casarotti and Pinho is the fact that the control node doesn't need to have a physical location: the system displacement is evaluated according to energetic considerations. In particular, the SDOF control point displacement is evaluated step by step as the displacement which do the same amount of work of the MDOF. The system equivalent displacement is evaluated at each load step k as:

$$\Delta_{sys,k} = \frac{\sum_i m_i \Delta_{i,k}^2}{\sum_i m_i \Delta_{i,k}} \quad (5)$$

Therefore, the equivalent displacement as the inverse of the modal participation factor is calculated.

In the present study, a different control point displacement evaluation procedure is proposed. In particular, for each plane direction, in order to take into account the tridimensional effects, an average displacement is considered obtained as the weighted average of the top column displacements. In both X and Y directions the control displacement is evaluated as the arithmetic mean of the mean top displacements of the columns aligned in X and Y directions (considering the average displacement obtained as the sum of the top displacement of the aligned columns in X and Y direction, divided by the number of rows in that direction.).



$$D_{m,x} = (d_{m,1} + d_{m,2} + d_{m,3} + d_{m,App})/4 \quad D_{m,y} = (d_{m,1} + d_{m,2} + \dots + d_{m,10})/10$$

Figure 35 - Control displacement point choice in X and Y direction.

In Figure 36 and Figure 37, comparison between the control displacements obtained applying the proposed procedure and the one derived from the Casarotti and Pinho method is showed. In particular, on the horizontal axis the total shear value recorded at the column bases is reported. Both “MASSA” and “MODO” distributions are considered. The diagrams show that the Casarotti method involves smaller displacements with respect to the proposed method, appearing less conservative.

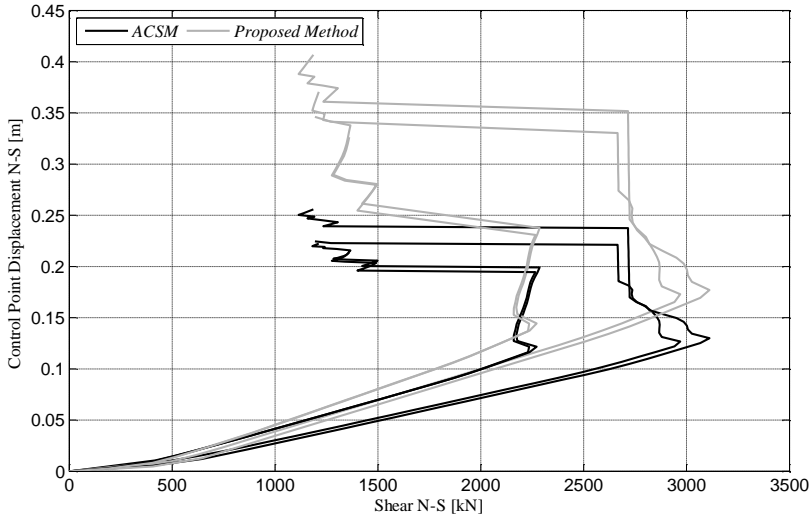


Figure 36 - Control point displacement vs total shear in N-S direction: comparison between the proposed method (grey lines) and the ACSM procedure (black lines).

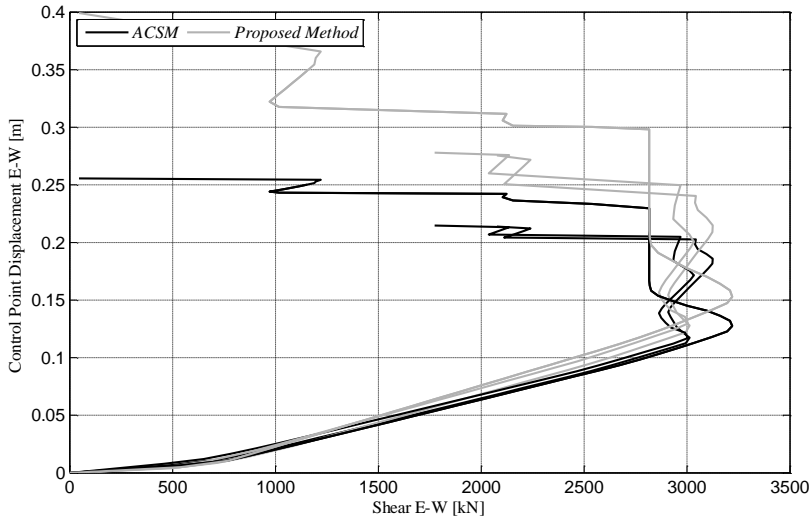


Figure 37 - Control point displacement vs total shear in E-W direction: comparison between the proposed method (grey lines) and the ACSM procedure (black lines).

The pushover curves are then idealized to an elasto-plastic equivalent SDOF system as indicated in the Italian Code (CS.LL.PP., 2009), considering the “modal participation factor”. It is defined as:

$$\Gamma = \frac{\{\varphi\}^T [M] \{\tau\}}{\{\varphi\}^T [M] \{\varphi\}} \quad (6)$$

where $\{\tau\}$ is the influence vector, which represents the displacements of the masses resulting from static application of a unit ground displacement. The denominator represents the system's generalized mass matrix.

Therefore, total shear–displacement relation of the equivalent SDOF model is obtained from the MDOF system as:

$$V^* = \frac{V}{\Gamma} \quad (7)$$

$$d^* = \frac{d}{\Gamma} \quad (8)$$

where d is the control displacement calculated as D_m stated above. The equivalent SDOF behavior is then idealized into a bilinear relation as shown in Figure 38, where F_{bu}^* is the maximum shear resistance of the equivalent system evaluated as:

$$F_{bu}^* = \frac{F_{bu}}{\Gamma} \quad (9)$$

and F_{bu} is the maximum shear resistance of the real system.

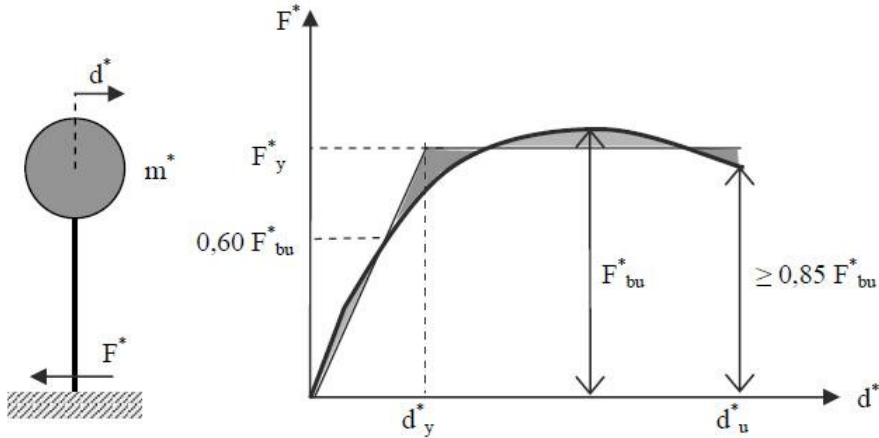


Figure 38 - Equivalent SDOF model and F-d bilinearization scheme.

Definitely, indicated d_u^* the displacement characterized by a reduction in shear resistance equal to $0.85 \cdot F_{bu}^*$, and forced the elastic graph section to pass through the

point were F^* is equal to $0.6 \cdot F_{bu}^*$, the yielding point is obtained applying the equal area method.

The SDOF demand displacement is evaluated considering the corresponding elastic spectral displacement $S_{De}(T^*)$ for a period:

$$T^* = 2\pi \sqrt{\frac{m^*}{k^*}} \quad (10)$$

according to the equal displacement assumption (valid if $T^* \geq T_C$ - where T_C is the transition period between the elastic design spectrum plateau and the constant velocity section).

Checks in terms of both ductile and fragile mechanisms are performed considering the Life Safety limit state (i.e. 475 years return period earthquake).

3.4.2 NONLINEAR DYNAMIC ANALYSIS – ACCELEROGRAMS SELECTION

Nonlinear dynamic analysis for the Life Safety limit state (i.e. 475 years return period seism) are performed on the model of the building in order to compare the results with the ones obtained from the nonlinear static analysis. A bidirectional input is taken into account and the analysis is conducted as prescribed by EC8 (Normalisation, 2005).

As mentioned previously, the Emilian seismic sequence occurred in May 2012 was characterized by two main shocks of local magnitudes 5.9 (20th May) and 5.8 (29th May), respectively.

The case-study structure was very close to the epicenter of the second main shock, whose hypocenter depth was equal to 10.2 km (ITACA, 2009).

The accelerograms selection with the software Rexel is made (Iervolino, 2010), considering the geographic coordinates of Mirandola (MO) (longitude: 11,068°, latitude: 44,900°) and a “C” soil type. In particular, for the soil characterization, many works demonstrate that the lithology of the studied areas is mainly dominated by clays and silts (Lombardi D., 2014; Presti et al.; Lo Presti et al., 2013). 7 pairs of natural accelerograms are obtained.

3.5 CAPACITY MODELS

3.5.1 SHEAR CAPACITY MODELS

Different approaches for the shear capacity assessment were considered through an extensive literature survey (De Luca F., 2012; Hakuto, 2000; Committee, 2005; Lejano et al., 1992). Particular care should be taken also considering that this study deals with columns characterized by large shear span ratio. A lack of experimental data of columns with such a large shear span ratio, which exhibited a failure in shear, is denoted. Another issue to be deepened is the influence of open stirrups on reinforcement shear capacity contribute. In this study three shear resistance models are evaluated in order to determine columns shear capacity. The first shear capacity model selected is the one by Sezen-Moehle (Sezen H., 2004). It takes into account both axial and lateral behavior of reinforced concrete columns with poorly detailed transverse reinforcement. This formulation was evaluated considering laboratory tests where specimens have been subjected to both axial and lateral loads. This model has been chosen because the shear capacity is evaluated on columns characterized by 90° bent shear reinforcement, such as the case study condition. This approach is based on the idea that with increasing displacement ductility, both the concrete and the reinforcement (hooks opening) and the interaction between concrete and reinforcement (bond-splitting cracks) contributed to progression of strength degradation. Thus, a strength degradation factor is applied to both concrete and reinforcement contributions to the shear strength. The shear capacity model is expressed by the following equations:

$$V_n = V_c + V_s \quad (11)$$

$$V_s = k \frac{A_v f_y d}{s} \quad (12)$$

$$V_c = k \left(\frac{0.5 \sqrt{f'_c}}{a/d} \sqrt{\frac{P}{0.5 \sqrt{f'_c} A_g}} \right) 0.8 A_g \quad (13)$$

where V_n is the nominal shear strength, V_c represents the nominal concrete contribution to shear strength, V_s is the nominal transverse reinforcement contribution to shear strength and k is a ductility-related factor to account for effects of inelastic displacement cycles on shear strength degradation.

The factor k is defined to be equal to 1.0 for displacement ductility less than 2, and 0.7 for displacement ductility exceeding 6. For displacement ductility between 2 and 6, the factor k varies linearly.

According to this model, shear resistance increases with the axial force while it is inversely proportional to the shear span.

The second shear resistance model considered is the Biskinis et al. shear formula (Biskinis DE, 2004). This approach is based on a regression model calibrated on 239 specimens that failed in shear. Two different formulas are developed: one attempts to give shear resistance in the case of RC members failing in shear due to diagonal compression; the other is calibrated for RC elements failing in shear after yielding in flexure. Both formulas consider shear cyclic degradation through the displacement ductility factor μ_Δ^{pl} equal to the ratio of the plastic component of chord rotation at failure to the calculated yield chord rotation θ_y .

The Biskinis formulas by EC8 part 3 are adopted suggesting the choice according to the shear span ratio: for shear span ratio higher than 2, shear strength is controlled by the stirrups.

Therefore shear resistance V_R is given according to the formula:

$$V_R = \frac{h - c}{2L_s} \min(N, 0.55A_g f'_c) + (1 - 0.05 \min(5, \mu_\Delta^{pl})) \left[0.16 \max(0.5, 100\rho_{tot}) \left(1 - 0.16 \min\left(5, \frac{L_s}{h}\right) \right) \sqrt{f'_c} A_g + V_s \right] \quad (14)$$

Where h is the cross-section height; c is the compression zone depth; L_s/h is the shear span ratio; N is the axial force; ρ_{tot} is the total reinforcement ratio of the element end section; V_s is the transverse reinforcement shear resistance contribute given as:

$$V_s = \rho_w b_w z f_{yw} \quad (15)$$

Where ρ_w is the transverse reinforcement ratio; b_w is the cross section width; z is the internal lever arm; f_{yw} is the reinforcement yield stress.

The last shear capacity model adopted is evaluated through the software Response2000 (Bentz, 2001). This software is based on the Modified Compression Field Theory by Vecchio and Collins (Vecchio and Collins, 1986a). It makes a non-linear sectional analysis of concrete reinforced elements subjected to axial force, shear and moment, starting from simple input values. The interesting approach adopted by the software to evaluate RC elements shear resistance, make possible a comparison between the different results derived from the literature most widespread models.

3.5.2 CONNECTIONS CAPACITY MODELS

All the connections are modeled as internal hinges. However, checks in terms of frictional forces are carried out at the end of the analysis. In particular, for each connection, a safety factor SF is evaluated as the ratio between the frictional connection capacity V_c and the maximum shear force acting V_d .

For each connection, friction capacity is evaluated as the product between the vertical force N acting at the moment of maximum shear and the static friction coefficient μ , whose value is taken from the literature (Capozzi et al., 2009).

The safety factor is evaluated as follows:

$$SF = \frac{V_c(t^*)}{V_d(t^*)} = \frac{N(t^*)\mu}{\max(V_d)} \quad (16)$$

where t^* is the time instant when shear force is maximum. Frictional coefficient μ ranges from 0.09 to 0.13.

3.5.3 ROTATION CAPACITY MODELS

At the end of the analysis checks in terms of ultimate rotations at the column bases are carried out. A safety factor SF as the ratio between the rotation capacity θ_c and the maximum analysis recorded rotation θ_d is considered.

Two different rotation capacity models are considered.

According to EC8 (Normalisation, 2005), the value of total chord rotation capacity under cyclic loading, following a mechanical approach, is given by:

$$\theta_{um} = \frac{1}{\gamma_{el}} 0.016 (0.30^v \left[\frac{\max(0.01; \omega')}{\max(0.01; \omega)} f_c \right]^{0.225} \left(\frac{L_v}{h} \right)^{0.35} 25^{\left(\alpha \rho_{sx} \frac{f_{yw}}{f_c} \right)} (1.25^{100 \rho_d}) \quad (17)$$

where:

γ_{el} is equal to 1.25 for primary seismic elements;

h is the section height;

$v = N/(A_c f_c)$ is the nominal axial force;

$\omega = A_s f_y / (b h f_c)$ longitudinal bars in tension;

$\omega' = A'_s f_y / (b h f_c)$ longitudinal bars in compression;

$\rho_{sx} = A_{sx} / b_w s_h$ takes into account the transverse reinforcement bars;

ρ_d takes into account eventual diagonal bars;

α takes into account the concrete confinement.

Hence, another total chord rotation capacity model of RC columns under cyclic forces is considered. In particular, since theoretical calculations can highly overestimate the ultimate drift in precast columns, chord rotation capacity has been defined as a reduction in bending resistance by 20% after the peak in the moment-rotation backbone curve (Fischinger et al., 2008). According to what stated by (Haselton, 2006), ultimate drift in cyclic load increases with shear span in a mild way. On the contrary, most of the available formulas to estimate the cyclic ultimate drift show a significant increase with the increase of shear span.

3.6 RESULTS COMPARISON

In this section, code analysis results are presented and compared. At the end of each analysis, checks in terms of both fragile and ductile mechanisms are conducted. In particular, shear checks on columns are conducted comparing the maximum shear demand and the shear capacity according to the model presented above. Ductile mechanism checks are obtained comparing the chord rotation demand with the chord rotation capacity for each column in the model. Finally, beam-to-column connections are investigated in order to verify if the frictional force generated at the neoprene pad interfaces are sufficient to withstand the maximum horizontal seismic forces.

Comparison of nonlinear static analysis and nonlinear dynamic analysis is useful to determine the reliability of the code procedures for precast buildings with flexible diaphragm.

3.6.1 NLSA RESULTS

Results of nonlinear static analysis are presented in this section. The seismic demand according to the N2 method is evaluated (Fajfar, 2000). Results of modal analysis in terms of mass participation ratio show the larger stiffness of the building in EW direction, where the participating mass is concentrated almost totally in the third mode (translational). In NS direction the higher modes of vibration are not negligible, with a discrete coupling between translational and torsional modes (Table 5).

<i>DIRECTION</i>	<i>VIBRATION MODE</i>	<i>MASS PART. RATIO</i>	<i>Γ</i>
<i>N-S</i>	1	79.8%	<i>1.259</i>
	2	15.0%	
	3	3.4%	
	4	14.7%	
<i>E-W</i>	1	1.1%	<i>1.261</i>
	2	0.0%	
	3	96.8%	
	4	2.0%	

Table 5 - Mass participation ratio and modal participation factor values in X (E-W) and Y (N-S) directions.

A thorough study of literature highlighted the lack of appropriate methodologies suggested to apply the non-linear static analysis to structures for which it is not possible to consider the rigid diaphragm. As explained in Section 3.4.1, two methods are herein proposed: one based on geometric considerations, the other based on the ACSM method by Casarotti and Pinho (Casarotti and Pinho, 2007).

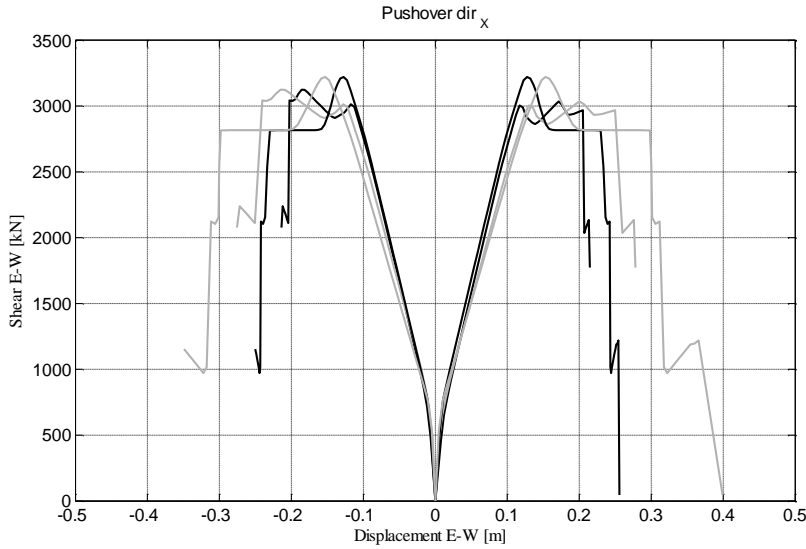


Figure 39 - Capacity curves in X direction derived from the proposed control displacement point procedure (grey) vs the Casarotti and Pinho formulas (black).

In Figure 39 the comparison between the capacity curves obtained using the two different methodologies to determine the control point displacement is showed. From the graph is possible to asses that the Casarotti and Pinho method produces smaller displacement. The same happens in the N-S direction (Figure 40).

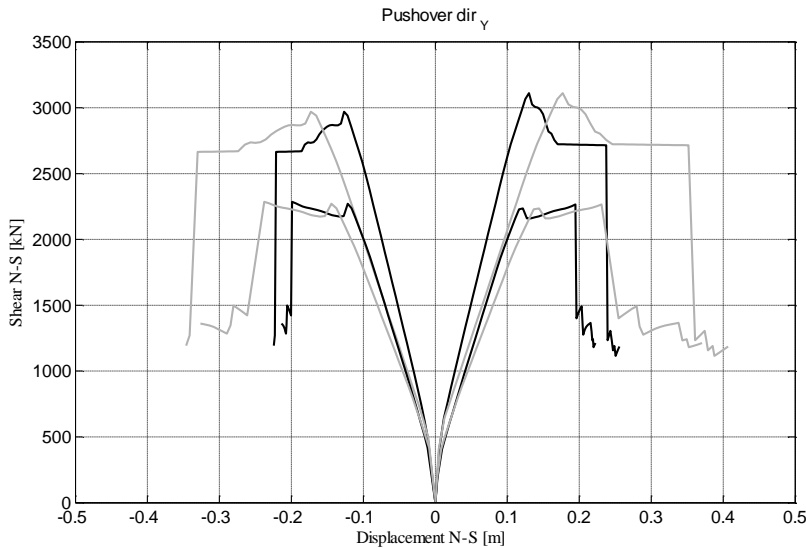


Figure 40 - Capacity curves in Y direction derived from the proposed control displacement point procedure (grey) vs the Casarotti and Pinho formulas (black).

Both methods are conducted until the end of analysis. As it will be showed in the results analysis section (Section 3.6.3), the two procedures for the displacement control point selection lead to almost identical results. Therefore, in what follows it will be showed the result obtained by the proposed method, as a matter of originality.

Capacity curves show that the demand displacements are smaller than the building capacity (Figure 41). In Table 6 Safety Factors defined as capacity-demand ratio are pointed out, considering the seismic demand as the displacement which generates the first flexional plasticization. While in Table 7 the vibration periods of the first four modes are indicated.

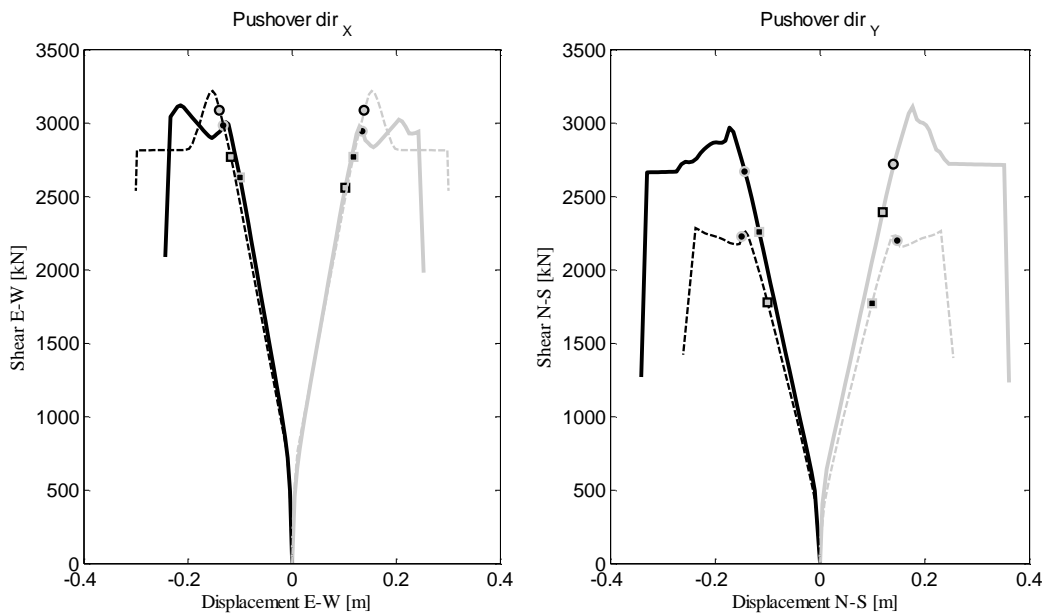


Figure 41 - Capacity curves in X and Y direction: circles indicates the demand displacements, squares indicates first plasticization points.

Life Safety State Limit				
Load Distribution	Dir	Capacity [m]	Demand [m]	SF
MASSA	X-	0.24	0.10	2.4
	X+	0.25	0.10	2.4
	Y-	0.33	0.12	2.8
	Y+	0.35	0.12	2.9
MODO	X-	0.30	0.11	2.7
	X+	0.30	0.12	2.5
	Y-	0.25	0.10	2.5
	Y+	0.24	0.10	2.4

Table 6 - Checks in terms of displacements for the Life Safety Limit State considering the first plasticization point (NLSA – Real System).

MODE	T [sec]
1	0.83
2	0.74
3	0.73
4	0.61

Table 7 - Periods of vibration for the first four modes.

For the sake of completeness, in Figure 42 the building modes of vibrations are depicted.

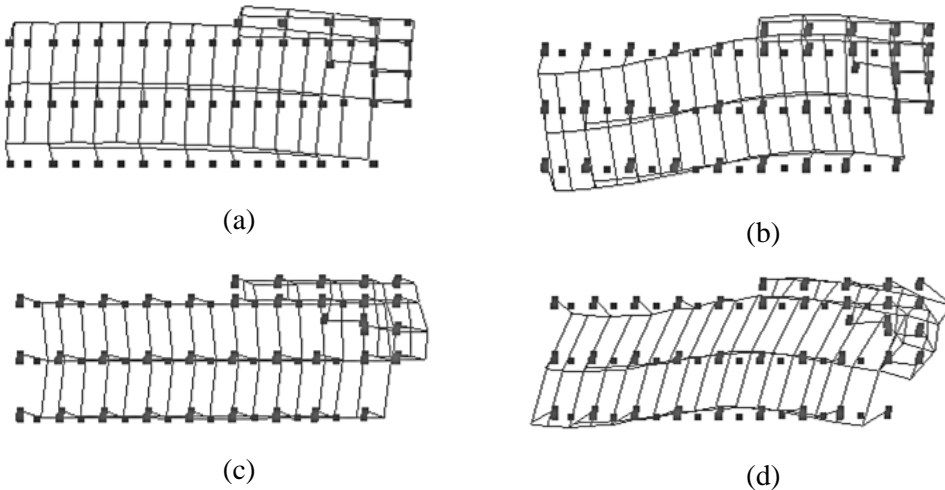


Figure 42 - Modes of vibration: 1st (a); 2nd (b); 3rd (c); 4th(d).

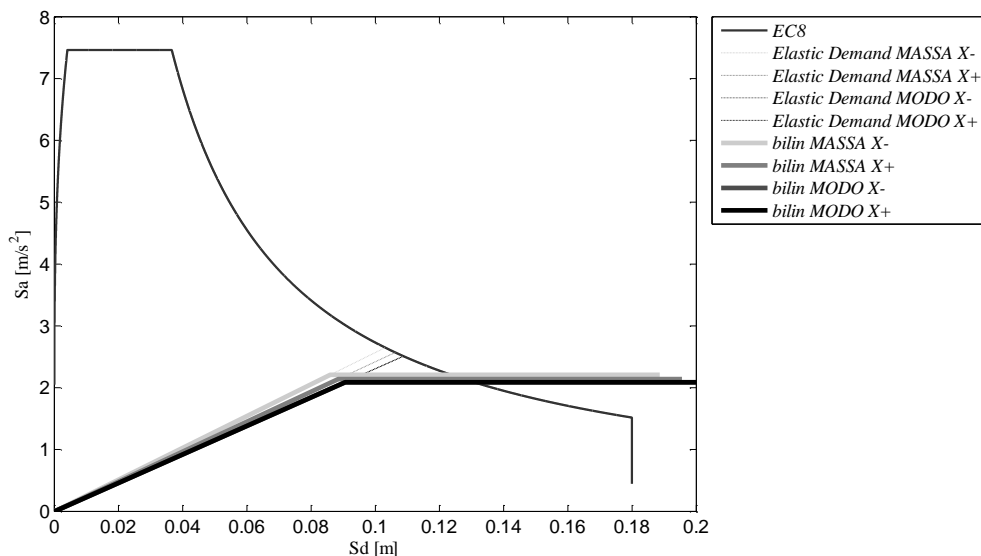


Figure 43 - Capacity Curves plotted in the Acceleration Displacement Response Spectrum Plane (X direction).

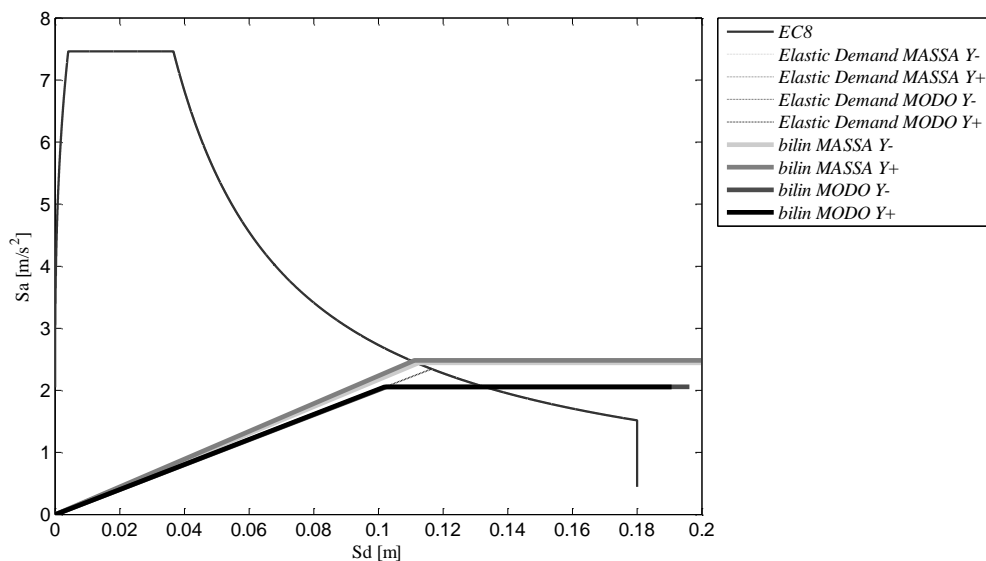


Figure 44 - Capacity Curves plotted in the Acceleration Displacement Response Spectrum Plane (Y direction).

In Figure 43 and Figure 44 a graphic check is made: bilinear curves are reported in the ADRS plane. It can be deduced that it is not expected that the structure fails due to

bending for a 475 year return period seism. In fact, the structural capacity in terms of displacements (bilinear ending points) far exceeds the seismic demand (intersection of the elastic demand with the LSLS spectrum). In Table 9 the numerical results for the equivalent system are reported, with the relative Safety Factors.

Life Safety State Limit				
Load Distribution	Dir	Capacity [m]	Demand [m]	SF
MASSA	X-	0.19	0.10	1.8
	X+	0.20	0.10	1.8
	Y-	0.26	0.11	2.3
	Y+	0.28	0.11	2.5
MODO	X-	0.24	0.11	2.2
	X+	0.24	0.11	2.2
	Y-	0.20	0.12	1.7
	Y+	0.19	0.12	1.8

Table 8 - Checks in terms of displacements for the Life Safety Limit State (NLSA – Equivalent System).

Hence, the same graphic check is made using the Casarotti and Pinho procedure. As is possible to see in both Figure 45 and Figure 46, also considering the Casarotti and Pinho method, the graphic check is positive. As previously mentioned, this method results in smaller displacements. From the graphic check is possible to find out how this method provides lower capacity values than the proposed method.

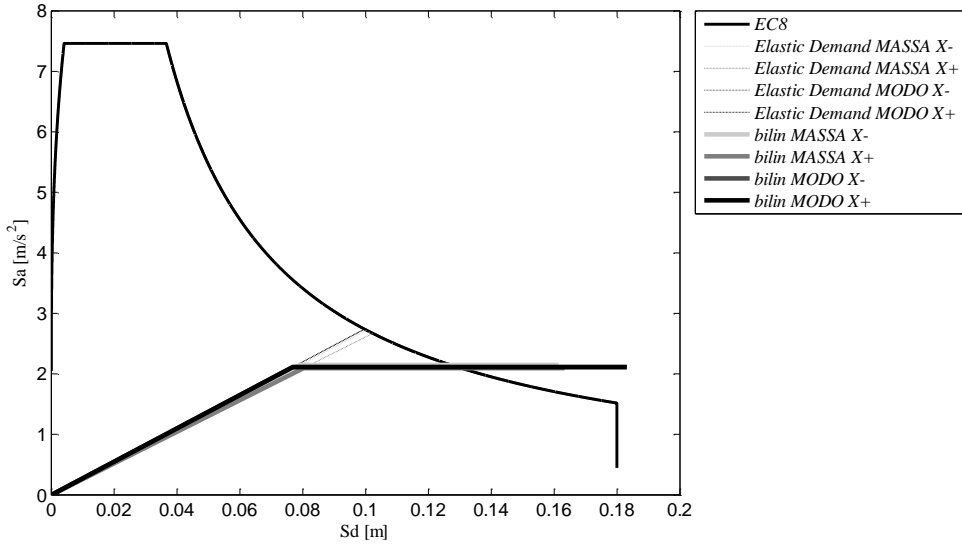


Figure 45 - ADRS spectrum graphic check using the Casarotti and Pinho method to establish the control displacement point (X direction).

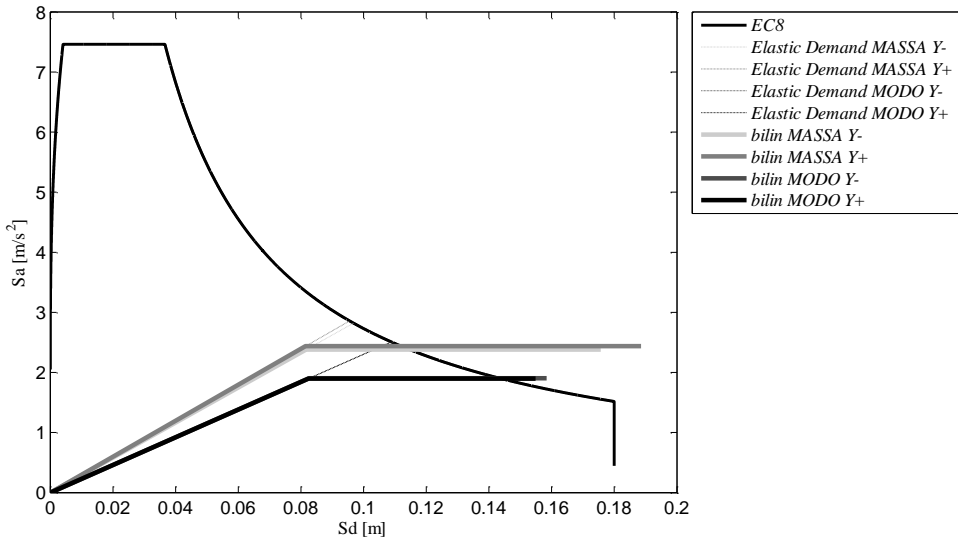


Figure 46 - ADRS spectrum graphic check using the Casarotti and Pinho method to establish the control displacement point (Y direction).

In order to investigate the shear response, fragile mechanism checks are performed. In Figure 47 nonlinear static analysis results in terms of shear are represented. For each forces distribution the demand is evaluated as the shear acting in correspondence with the demand displacement. Then, the maximum shear value obtained from the analyses

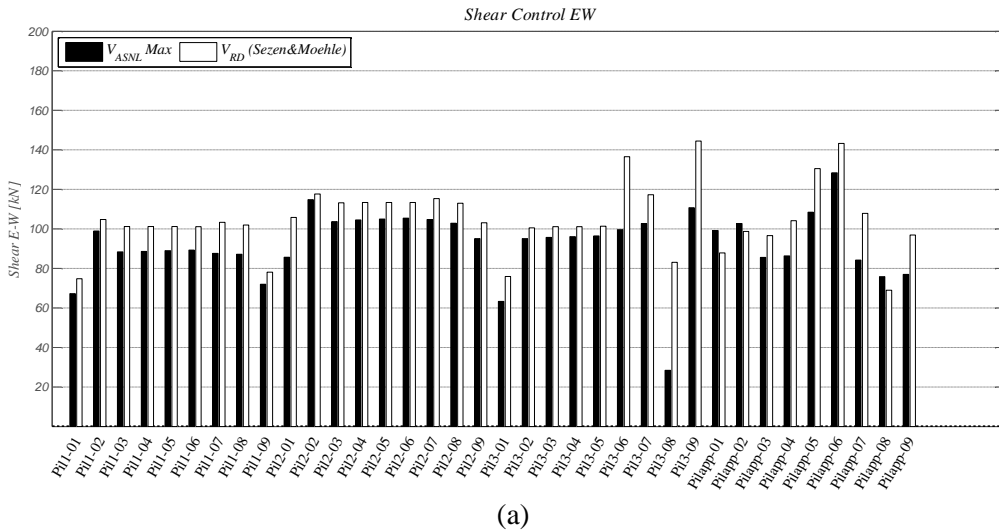
is compared with the shear resistance for each column. Therefore, the graphs show the columns on the horizontal axis and the maximum shear on the ordinate. Shear resistance is evaluated with the Sezen and Moehle formulas. It is important to emphasize that the terminology used to identify the columns is the one shown in Figure 20, with the particularity that the adopted numbering is anticipated by the word "Pil" or "Pilapp" (in the case of the appendix columns), as shown in Table 9.

Columns ID	Graph ID
1_1	Pil1-01
2_7	Pil2-07
A_3	Pilapp-03

Table 9 - Example of columns numbering adopted in the graphs.

The building seems to withstand the maximum seismic forces especially in EW direction, where columns have the high resistance because of their geometric section layout. Three of the appendix columns (A_1, A_2, A_8) show shear failure.

In NS direction the number of weak columns increases significantly, even if the demand is generally lower. Specifically, almost all the appendix columns, because of their lower shear span, are subjected to larger shear forces.



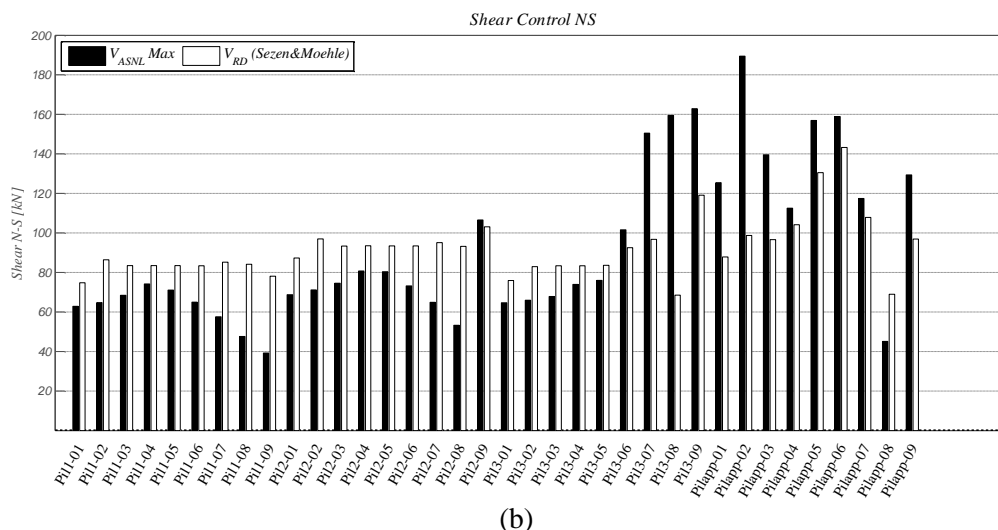


Figure 47 - NLSA results in terms of shear in EW direction (a) and NS direction (b).

This result is basically due to two factors: in NS direction columns are shear weaker because their geometrical issues; in that direction the appendix building sector appears to be more rigid and then is subjected to higher solicitations.

Results in terms of chord rotation at the column base demonstrate that no ultimate chord rotation occurs in the EW direction (Figure 48a). In the NS direction the analysis shows that the most stressed columns are those placed at the eastern end of the building. The diagrams show the higher stiffness of the eastern part of the structure due to the appendix presence (Figure 48b). Moreover, diagrams show how code formulas lead to obtain less conservative values.

Checks in terms of yielding rotation demonstrate that plasticity occurs in both directions, and especially in the X direction (EW), even if in that direction the geometric configuration of the columns cross sections make the building stronger.

The frictional checks of the column-to-beam connections in both X and Y direction determine that the building needs strong dowel connections. Even using the maximum frictional coefficient, no connection appears to be verified at the end of the analysis. In both directions, most of the elements exhibits 0.2-0.4 as the ratio between demand and capacity (Figure 49). So the only neoprene pads are not sufficient to adsorb the maximum shear forces.

Hence, the building seems to be lacking in shear resistance.

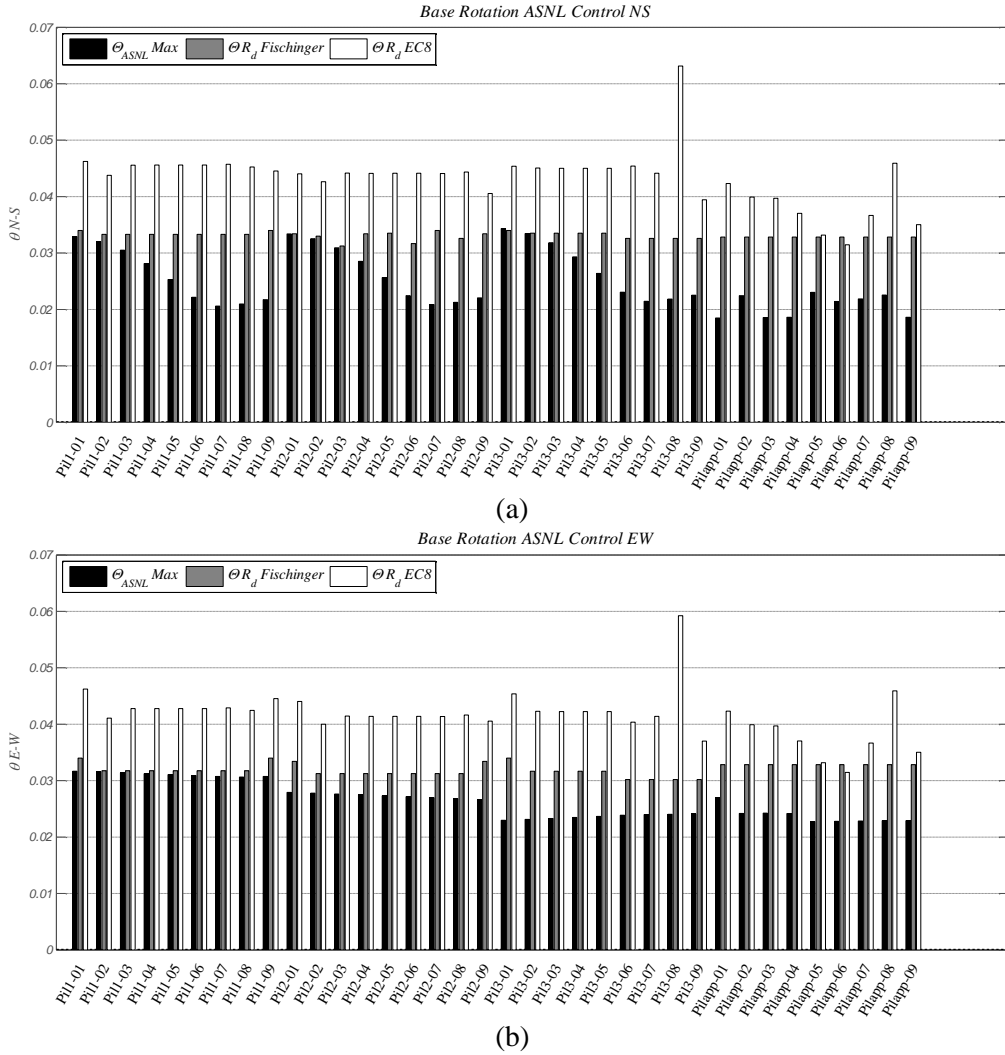


Figure 48 - NLSA results in terms of chord rotation in EW direction (a) and NS direction (b): maximum demand (black), Fischinger capacity (grey). EC8 capacity (white).

3.6.2 NLDA RESULTS

Nonlinear dynamic analyses with 5% damping have been performed using seven accelerograms as seismic input signals (Table 10) in both horizontal directions. In order to evaluate the building seismic performance, the demand is evaluated as the mean of the most unfavourable effects obtained from the analyses.

<i>Earthquake Name</i>	<i>Date</i>	<i>M_w</i>	<i>PGA_X [m/s²]</i>	<i>PGA_Y [m/s²]</i>	<i>PGV_X [m/s]</i>	<i>PGV_Y [m/s]</i>	<i>EC8 Site class</i>
Alkion	24/02/1981	6.6	2.2566	3.0363	0.2234	0.2262	C
Umbria Marche	26/09/1997	6	1.951	2.1834	0.1735	0.1399	C
Chenoua	29/10/1989	5.9	2.8302	2.2604	0.1311	0.1312	C
NE of Banja Luka	13/08/1981	5.7	4.3397	3.9657	0.2633	0.1648	C
Komilion	25/02/1994	5.4	1.7162	1.9593	0.1283	0.1441	C
Ionian	04/11/1973	5.8	5.1459	2.4983	0.57	0.255	C
Dinar	01/10/1995	6.4	2.6739	3.1306	0.2937	0.4059	C
<u>MEAN</u>		5.9	2.9876	2.7191	0.2547	0.2095	

Table 10 - NLDA: selected seismic input records.

Results of nonlinear dynamic analyses are herein reported. At the end of each analysis, check diagrams have been made. As written above, particular attention is given to the columns shear response. The analyses show that all the columns are verified against shear failure (Table 11 and Table 12). Shear capacity is evaluated with the Sezen formula. Demand in the Y direction are generally lower than the X direction ones. As reported in Table 11 and Table 12, shear demand values appear to be lower than the columns capacity. In X direction, the mean value of capacity demand ratios is about 2; in Y direction the same value is about 2.2.

In terms of chord rotation, the building is well within the rotation limits, with a Safety Factor in the range between 2 and 4 in both X and Y direction.

As reported in Figure 49, connections capacity in both directions is not sufficient to absorb seismic forces; so the friction force is not sufficient to ensure the resistance to horizontal shear forces.

<i>Dir X (EW)</i>							
<i>1st Column Row</i>		<i>2nd Column Row</i>		<i>3rd Column Row</i>		<i>Appendix</i>	
V_c [kN]	V_d [kN]	V_c [kN]	V_d [kN]	V_c [kN]	V_d [kN]	V_c [kN]	V_d [kN]
74.79	38.85	105.85	49.14	75.93	43.52	87.87	47.11
104.77	56.11	117.64	64.03	100.55	52.84	98.69	45.24
101.23	47.93	113.25	55.07	101.17	52.11	96.57	43.56
101.20	47.94	113.36	55.10	101.17	51.73	104.18	52.38
101.20	47.98	113.34	55.33	101.36	51.50	130.47	51.35
101.16	48.02	113.34	55.72	136.57	61.39	143.24	65.66
103.32	48.89	115.34	56.54	117.31	62.00	107.84	46.93

102.00	51.85	113.01	57.38	83.10	56.93	68.99	40.52
78.07	38.69	103.10	56.36	144.45	71.15	96.87	59.23

Table 11 - NLDA: shear capacity (Vc) and shear demand (Vd) in EW direction.

<i>Dir Y (NS)</i>							
<i>1st Column Row</i>		<i>2nd Column Row</i>		<i>3rd Column Row</i>		<i>Appendix</i>	
Vc [kN]	Vd [kN]	Vc [kN]	Vd [kN]	Vc [kN]	Vd [kN]	Vc [kN]	Vd [kN]
74.79	32.63	87.28	35.26	75.93	35.16	87.87	49.75
86.39	34.02	97.00	36.83	82.91	36.35	98.69	52.41
83.47	35.29	93.38	38.18	83.42	37.43	96.57	45.19
83.44	36.34	93.47	39.31	83.42	38.57	104.18	46.76
83.44	37.01	93.46	40.14	83.58	39.30	130.47	43.11
83.42	37.07	93.46	40.13	92.51	60.03	143.24	42.24
85.19	38.04	95.10	40.92	96.73	53.86	107.84	38.56
84.11	34.85	93.18	37.77	68.52	56.42	68.99	34.95
78.07	31.40	103.10	50.91	119.11	49.38	96.87	81.87

Table 12 – NLDA: shear capacity (Vc) and shear demand (Vd) in NS direction.

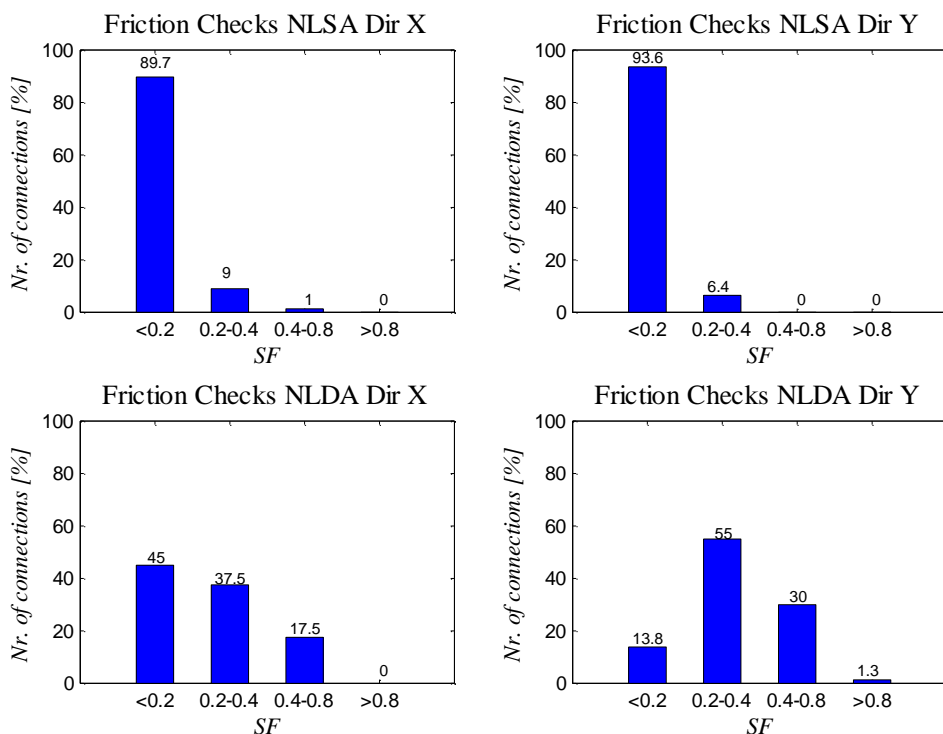


Figure 49 – Connections frictional checks for both static and dynamic nonlinear analysis: Safe Factors evaluated as the ratio between Demand and Capacity.

3.6.3 NONLINEAR STATIC AND DYNAMIC RESULTS COMPARISON

Comparison between nonlinear static and dynamic analysis results are presented in this section. As written above, NLSA have been conducted in a particular condition, where the facility roof cannot be assumed to be rigid. In this way, the comparison presented in this section can be a useful compare tool to calibrate the accuracy in the selection of the displacement control point as mentioned above.

In general, nonlinear static analyses appear to be quite conservative in predict buildings seismic performances (Tehrani and Maalek, 2006; Magliulo et al., 2007). This is due to the fact that, in principle, the method of analysis is much less conservative, the higher is its accuracy. In the case study, the seismic demand derived from the static analysis is larger than the demand obtained from dynamic analysis. First of all, this could be linked to the facility plan asymmetry. Moreover, seismic response of the building is much more complex because of its torsionally deformable nature. The N2 method

applied to tridimensional models neglects the displacement amplification due to the torsional rotation of the structure (Fajfar et al., 2005b). In EW direction, the maximum shear demand derived from the NLSA is lower than about 50% respect to the same demand evaluated with NLDA. In Figure 50 shear check between the different results is depicted. NLSA results (black) results in higher shear values than the NLDA ones. Thus, the building appears to be capable to avoid fragile mechanism if the dynamic analyses results are considered.

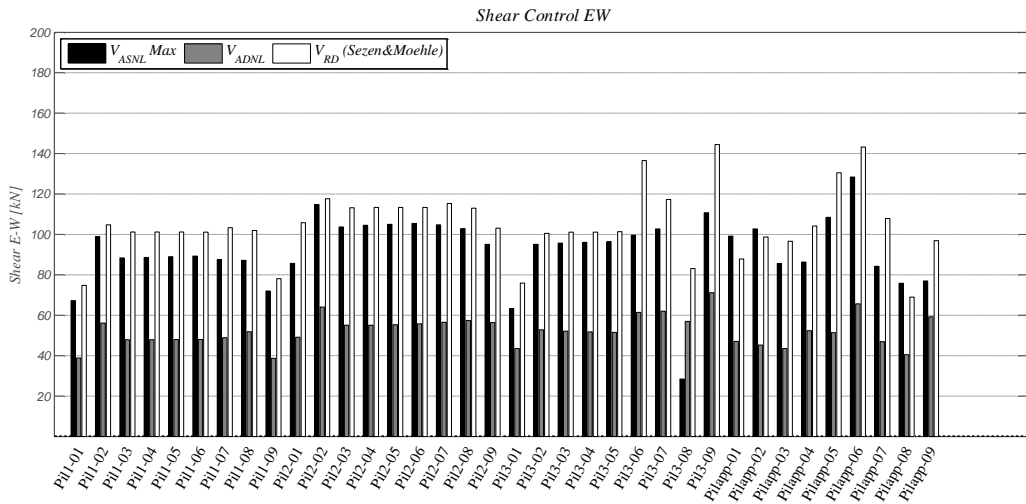


Figure 50 - Nonlinear analysis result comparison in terms of shear (EW direction).

This difference between NLSA and NLDA is less uniform in NS direction, especially for the appendix columns. As shown in Figure 51, NLSA provides low shear demand values in correspondence with the building extremities. This is probably due to the fact that the planimetric facility configuration makes the building much deformable, in the Y direction, in the central part. In fact, the “MODO” force distribution is essentially determined by the product of the columns modal displacement and the relative mass. This explains the provision of lower shear values when the building is less deformable. For the appendix columns, where the shear span is smaller, probably the greatest shear demand derives from the “MASSA” distribution.

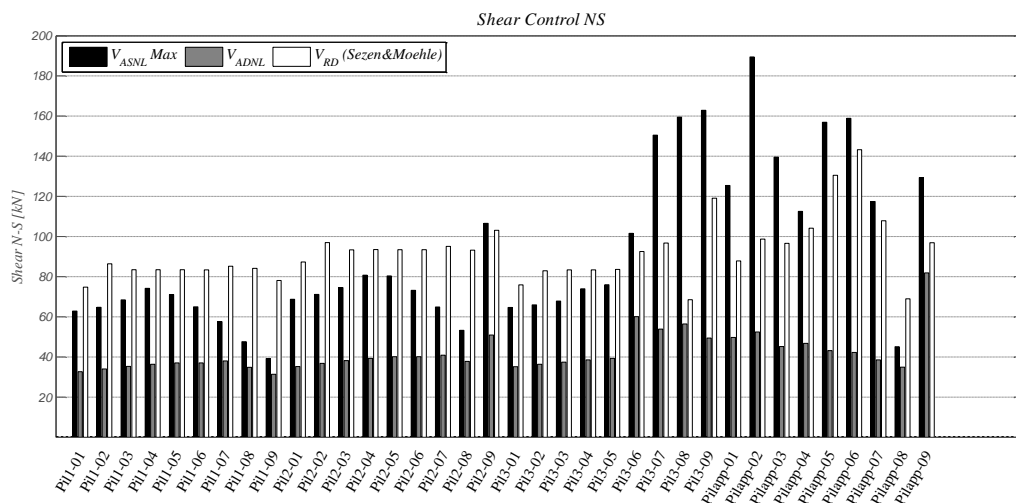


Figure 51 - Nonlinear analysis result comparison in terms of shear (NS direction).

The same happens in relation to the chord rotation values: static analyses provide lower values. Therefore, the static code procedure, although the building shows a high participative mass value at the first vibration mode, provides far more conservative results than that the one to be expected.

The control point choice is particularly important for the purpose of analysis results. However, as above-mentioned, although the two adopted methods result in a different outcome in terms of displacement, they lead to very similar values in terms of final result. This happens because the loading steps so that in each method the demand displacements are reached are about the same. Generally in the method proposed by Casarotti, the demand displacement is reached a couple of steps later with respect to the proposed method. The total number of load steps for the pushover curves obtained from both methods is about the same. In Figure 52 and Figure 53 the maximum shear resulting from having used the two different displacement control evaluation methodologies are reported. The proposed method conduces to the black shear demand histograms, while the Casarotti and Pinho formulas produce the white maximum shear demand histograms. As is possible to determine from the values in the diagrams, the two procedures lead to almost identical values.

For this reason it can be said that the proposed method, based on geometrical considerations, is practically equivalent to the method based on energy considerations as in the scheme proposed by Casarotti and Pinho. Sometimes it might be easier to apply, since it is less onerous from the computational point of view.

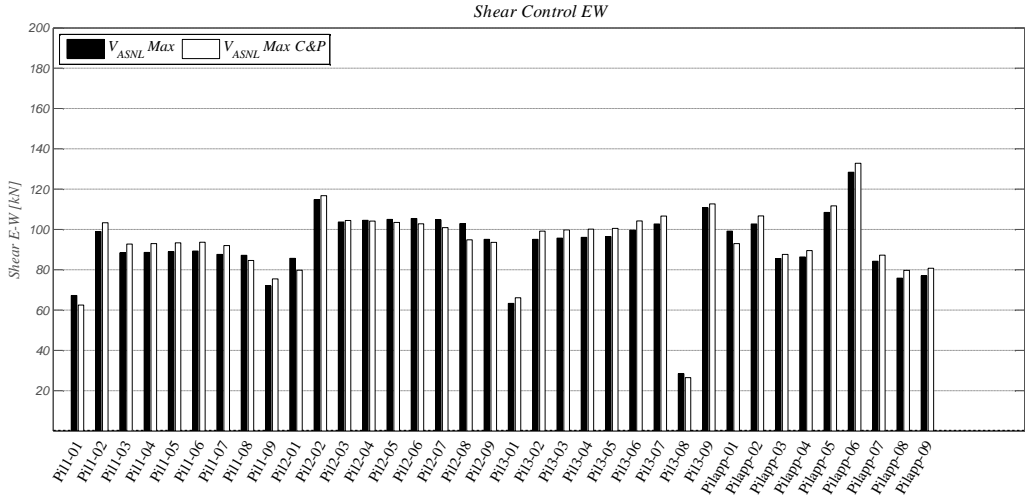


Figure 52 - Shear check in EW direction: comparison between the results obtained using the proposed method and the Casarotti and Pinho procedure for the control point displacement evaluation.

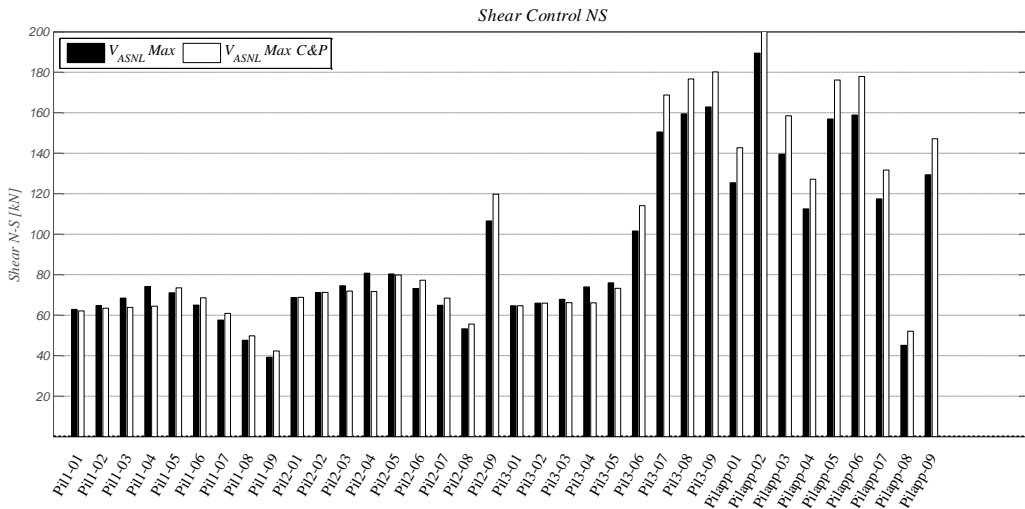


Figure 53 - Shear check in NS direction: comparison between the results obtained using the proposed method and the Casarotti and Pinho procedure for the control point displacement evaluation.

3.7 MODEL VALIDATION

Until now it has been evaluated the structural behavior of the *D2* building according to the Italian structural code. Thus, the most refined analysis procedures have been

conducted to assess the building capacity to withstand the design seismic demand. However, as explained in Section 2.1, the Emilia earthquake was characterized by a peculiarity which made him incredibly more intense than the expected event. Therefore, in order to prove the reliability of the adopted modelling, and so as to make a model validation in terms of code analysis results, nonlinear dynamic time history analyses are performed using as seismic input signal one of the Mirandola station records. In Figure 54 the adopted signals are showed. Also the vertical seismic component is considered. The implemented signals have been recorded on 20th May 2012, during the first mainshock of the Emilia sequence, by one of the italian RAN (Rete Accelerometrica Nazionale) stations. Recording features in Table 13 are reported. Moreover, in order to justify the reported damages because of the earthquake, a further numerical model characterized by the presence of the crane is implemented. In fact, as reported in §3.2, the pictures taken in the immediate post seism show the crane to be located next to one of the broken columns. Hence, the crane, with its static features, as a hinged beam is modelled, supported by the 1_7 and 2_7 columns (Figure 20). The crane weight assumed from the manufacturer's catalogue is 82 kN.

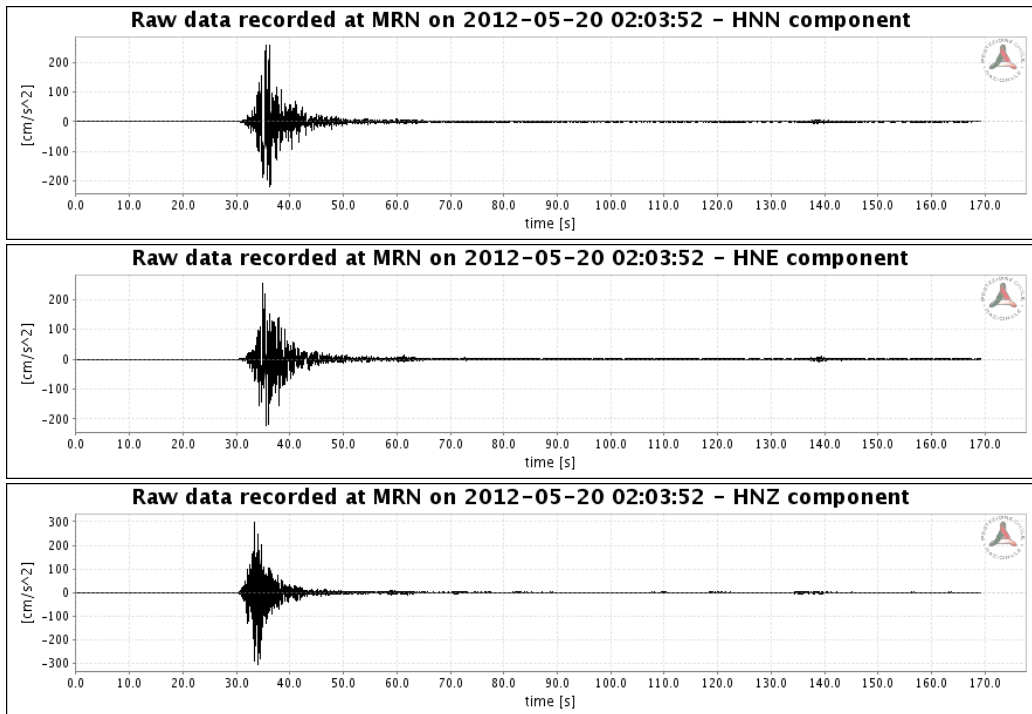


Figure 54 – MRN Station signals recorded on 20th May 2012.

Event id	IT-2012-0008	M_w 6.1	M_L 5.9	R epi. [km]	12.300
Late triggered record?	NO	Instrument type	Digital		
Filter type	BUTTERWORTH				
Max PGA [cm/s ²]	297.304	corrected horizontal	258.797	corrected vertical	-297.304 uncorrected
Max PGV [cm/s]	46.333				
Max PGD [cm]	10.376				
Arias intensity [cm/s]	86.869				
Housner Int. [cm]	157.654				
T90 Effective duration [s]	5.985				

Table 13 – Features of the 1st Emilia seismic mainshock recorded by the MRN station.

The primary objective to be pursuit concerns the assessment of model capacity to predict the real building behavior. It was therefore carried out a detailed theoretical and experimental comparison with a special focus on the columns shear strength. All the considered shear capacity models have been considered to study the collapsed columns numerical behavior.

3.7.1 DAMAGE PREDICTION

Nonlinear time history dynamic analyses considering the Mirandola station acceleration recorded signal as seismic input are conducted (“MRN analysis” in the following) in order to justify the real damages suffered by the building because of the earthquake. In particular, in order to recreate the real seismic event conditions, the structure model is completed taking into account the crane as explained in the previous paragraph. The crane as a further link between the first and the second column rows is modelled: it represents not only an additional connection element, but also a critic load for the supporting columns. The increase in seismic mass because of the crane presence makes higher seismic forces. But, on the other hand, an increase in axial force leads the column to express a larger shear resistance.

In order to make an accurate shear evaluation, Biskinis (Biskinis DE, 2004) shear resistance model is also evaluated and compared with the Sezen-Moehle (Sezen H., 2004) shear predictions. Lastly, a further evaluation of column shear resistance is carried on through the software Response2000 (Bentz, 2001).

As explained in §3.2, one of the most corroborated hypothesis to justify the partial collapse is correlated to the decrease of columns resistance because of the reduction in longitudinal reinforcement. In particular, as shown in Figure 55, the cross section of the two collapsed columns passes from a value of longitudinal reinforcement ratio ρ equal to 0.0126, to a value equal to 0.0084, at about 2.75 m from the ground.

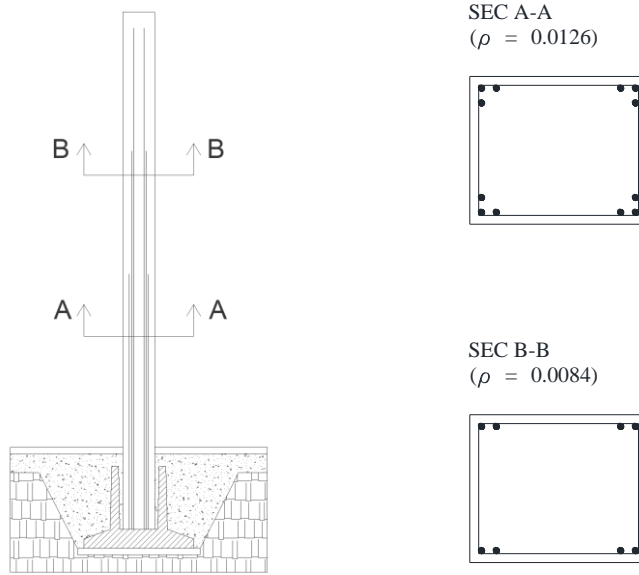


Figure 55 - 2_06 and 2_07 columns reduction in longitudinal reinforcement.

According to the analysis results, shear failure occurs for the crane supporting columns (1_07 and 2_07) and for three of appendix columns only in the NS directions. In Figure 56 shear check for the first columns row in NS direction is depicted. Shear resistance is evaluated considering the effects due to the axial force influence in shear capacity formulas. Therefore, shear capacity not only with the Sezen formula, but also according to the Biskinis formula in both AA and BB sections is evaluated, since the latter shear resistance calculation allows to evaluate the shear strength taking into account the longitudinal reinforcement amount.

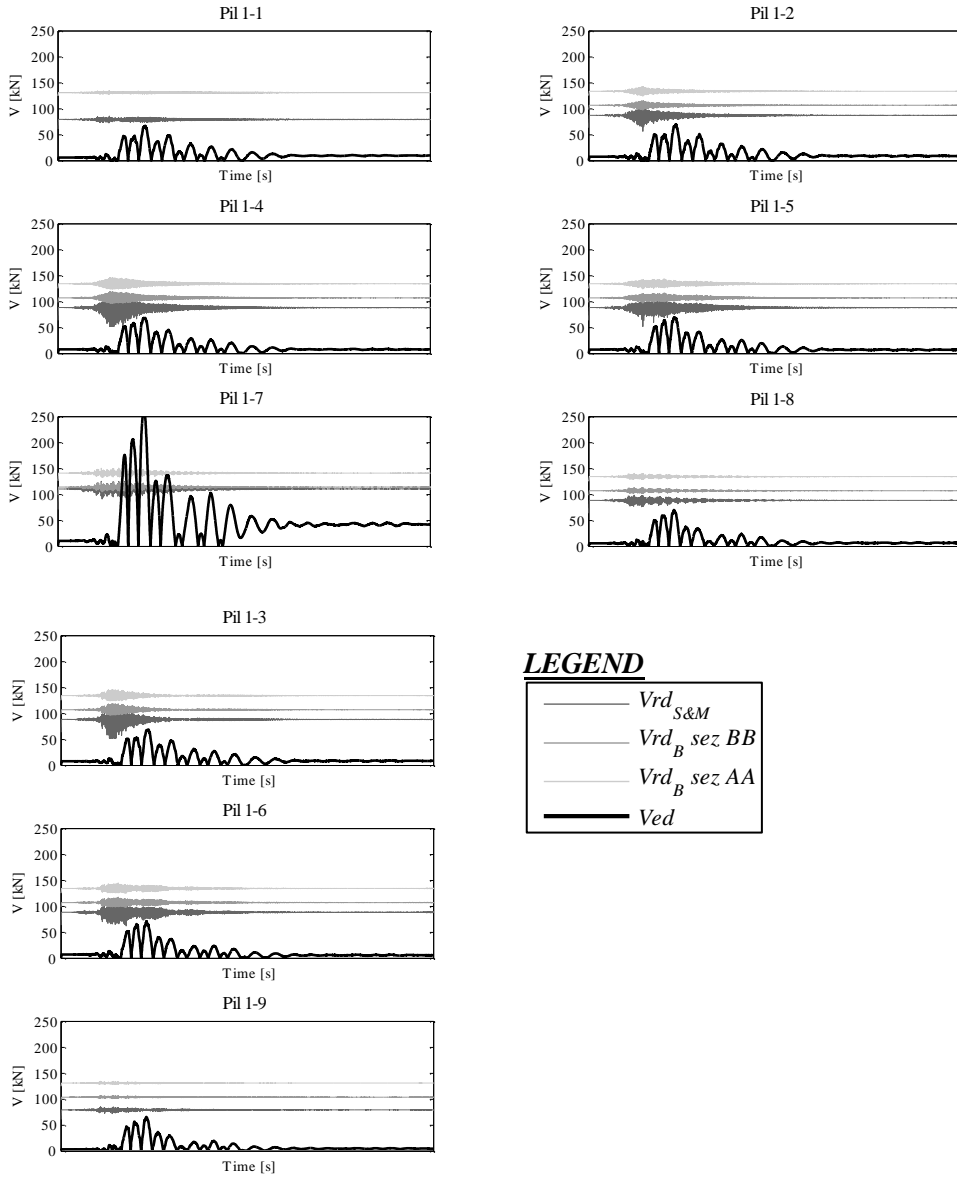


Figure 56 - 1st columns row shear check diagrams in Y direction: shear load (black), Sezen-Mohele shear capacity (dark grey), Biskinis shear capacity sez. BB (grey), Biskinis shear capacity sez. AA (light grey).

As showed in Figure 56, Sezen formula is more conservative than the Biskinis one. As was expected, reduction in longitudinal reinforcement involves a clear fall in resistance. The diagram shows that the 1_7 column, one of the two crane supporting

columns, overcomes its shear strength. As showed in the following (Figure 61), the same happens for the 2_7 column and for three appendix columns.

It must be considered that these latter, because of the presence of the intermediate roof, are characterized by a lower shear span, i.e. 2.50-5.60 m. Analysis results in terms of shear demonstrate the building to be vulnerable just in Y direction. In Figure 60, model shear collapsed columns are circled.

Diagrams in terms of shear for the second columns row are herein reported (Figure 61), just for the Y direction: the absolute shear demand signal (black) with the capacity obtained through the Sezen-Moehle (dark grey) and the Biskinis (grey-sec AA; light grey-sec BB) shear capacity models is plotted. Also in this case Biskinis shear capacity model is quite conservative if compared with Sezen-Moehle one. Both capacity models show the variability due to the axial load signal.

Definitely, from the results in terms of shear it could be assessed that the stress regime becomes critic in Y direction, where the columns are weaker because of the geometric cross section dimensions.

In that regard, it must be considered that, as shown in Figure 57, in the same period range (the building fundamental period in about 0.8 seconds – see Table 7), maximum recorded accelerations in NS direction (Y direction) are much greater than in the EW direction ones (X direction). This is related to the peculiarities of the specific recorded earthquake.

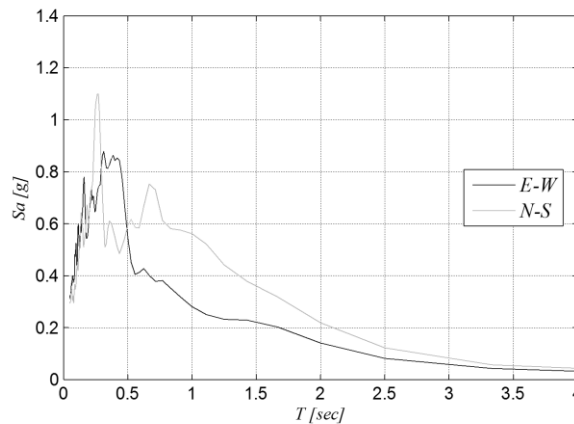


Figure 57 - Recorded signals seismic spectra in both X and Y direction.

Columns 1_07 and 2_07 are particularly stressed: they overcome the limit shear resistance as visible in the related graphs in Figure 56, Figure 59 and Figure 61.

Consequently, in X direction, where the columns are stronger, shear demand shows lower values compared to the orthogonal direction and shear capacity has been never overcome (Figure 58).

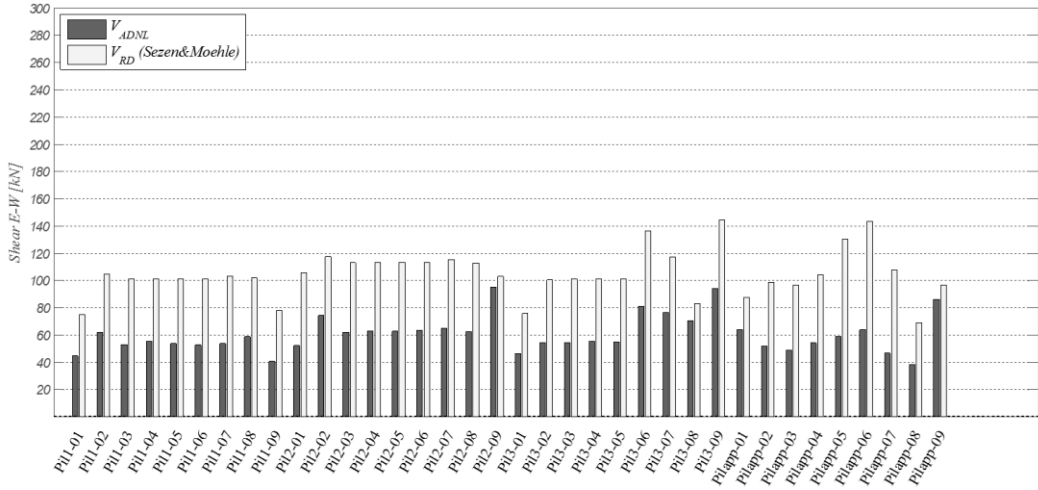


Figure 58 - Time history MRN analysis results: shear check in EW direction.

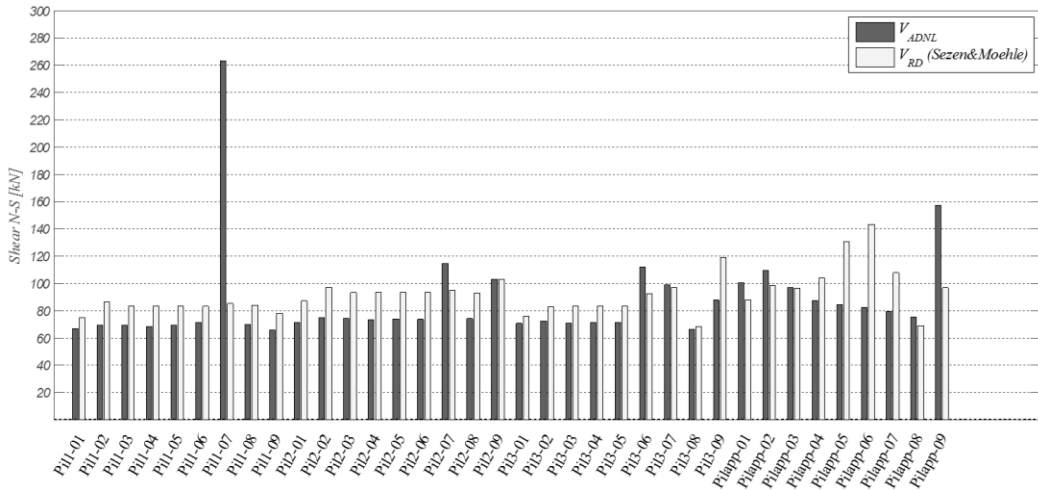


Figure 59 - Time history MRN analysis results: shear check in NS direction.

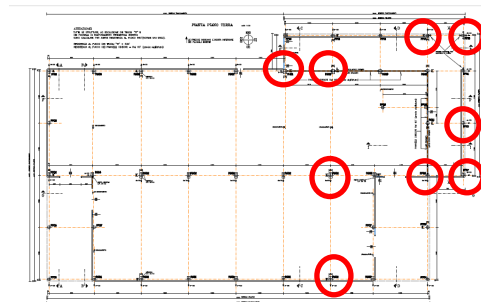


Figure 60 - Checks in terms of shear: shear failures in NS direction.

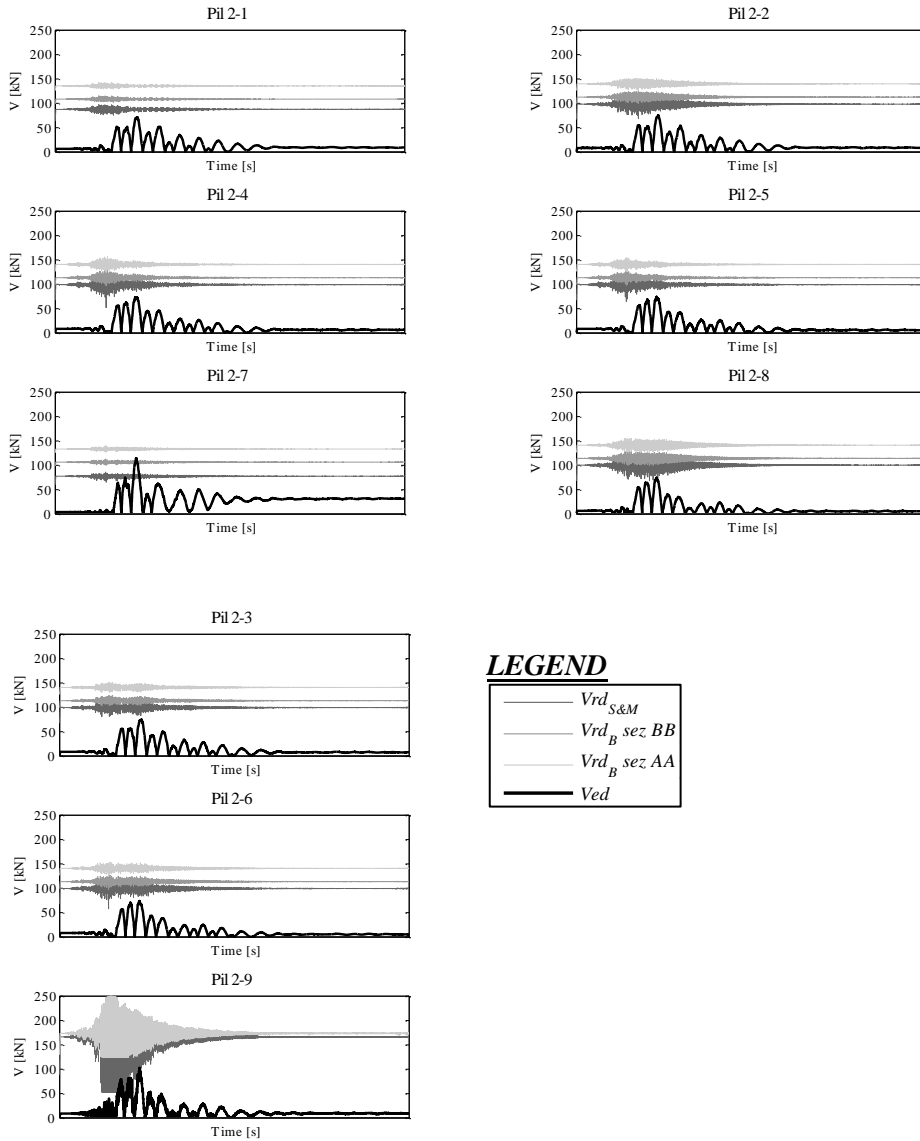


Figure 61 – 2nd columns row shear check diagrams in Y direction: shear load (black), Sezen-Mohele shear capacity (dark grey), Biskinis shear capacity sez. BB (grey), Biskinis shear capacity sez. AA (light grey).

In order to make a constructive comparison between different shear capacity models, another shear capacity value is considered with the software Response 2000 (Bentz and Collins, 2000). This software is based on the Modified Compression Field Theory by

Vecchio and Collins (Vecchio and Collins, 1986b). The MCFT allows to predict the response of RC elements subjected to in-plane shear and axial stresses just using equilibrium conditions, compatibility requirements and stress-strain relationships, all expressed in terms of average strains. In the shear capacity evaluation, the Vecchio and Collins formulation takes into account the contribute of shear friction between cracks.

In fact, according to the method, the concrete contribution to the global shear element strength is given by tensile stresses acting across diagonal cracks: this value is determined by the aggregate interlock forces. Roughly, shear stress between cracks depends on cracks width, as well as on concrete strength and aggregate size.

Based on this assumptions, Response 2000 makes possible to analyze reinforced concrete elements subjected to axial force, shear and moment, starting from simple input values. In particular, the software does the sectional analysis of concrete elements starting from the cross section geometric and mechanic features. It also allows to make incremental analysis. The principal software assumptions are the validity of plane sections law (compatibility), and the absence of transverse clamping stress across the depth of the beam.

Response2000 allows making both flexural and shear analysis on beam segments. In each case, as the software is a sectional analysis tool, the appropriate section to verify has to be chosen. Hence, on the bases of experimental evidence for the case study facility, shear analysis of 2_07 column is carried out considering the column breaking section (i.e. sec. BB in Figure 55). Thus, the base constraint has been defined as fixed end. As mentioned above, the software needs a unique axial force value in the input phase. So, in order to estimate the Response2000 shear strength of the 2_07 column, the minimum and maximum axial values obtained from the analysis are considered. Therefore, the section characterized by the reduction in longitudinal reinforcement has been evaluated just in the Y direction (column weaker direction). Because of the reduction in rebar amount, the cross section is characterized by 8 Ø20 longitudinal bars. Mechanical characteristics of concrete and steel are also implemented (Figure 62). Basically, a five meters RC element has been considered, subjected to incremental horizontal forces.

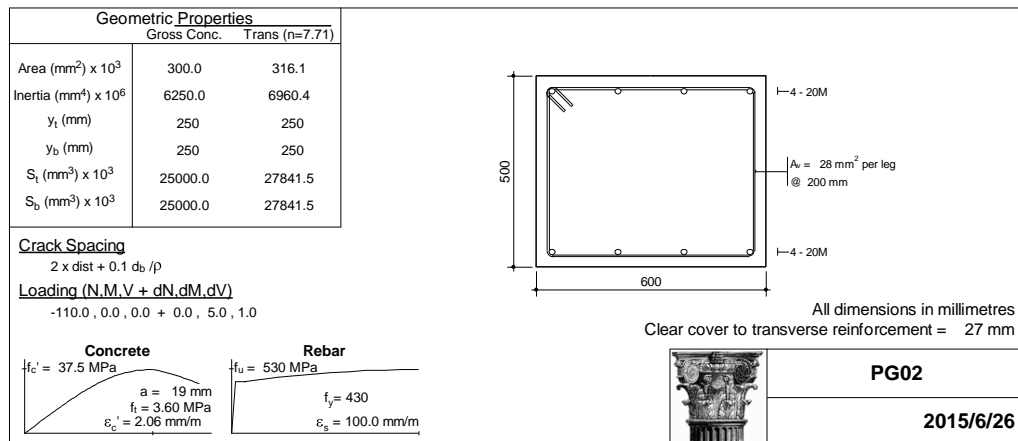


Figure 62 - Cross section features in Response2000.

In Figure 63 the comparison between shear demand and capacity for the 2_07 column is reported. Shear capacity is evaluated according to the Sezen-Moehle model, according to the Biskinis model considering the weaker cross section ($V_{RBiskinis}^*$ in the legend), and according to the Response2000 results for the maximum ($N_{max} = 936$ kN) and the minimum axial force ($N_{min} = 110$ kN) derived from the nonlinear dynamic analysis.

The shear resistance value obtained from the MCFT appears to be constant during the entire analysis time history because is linked to a single axial load value. The other shear capacity time-histories are highly influenced by the axial load time variability.

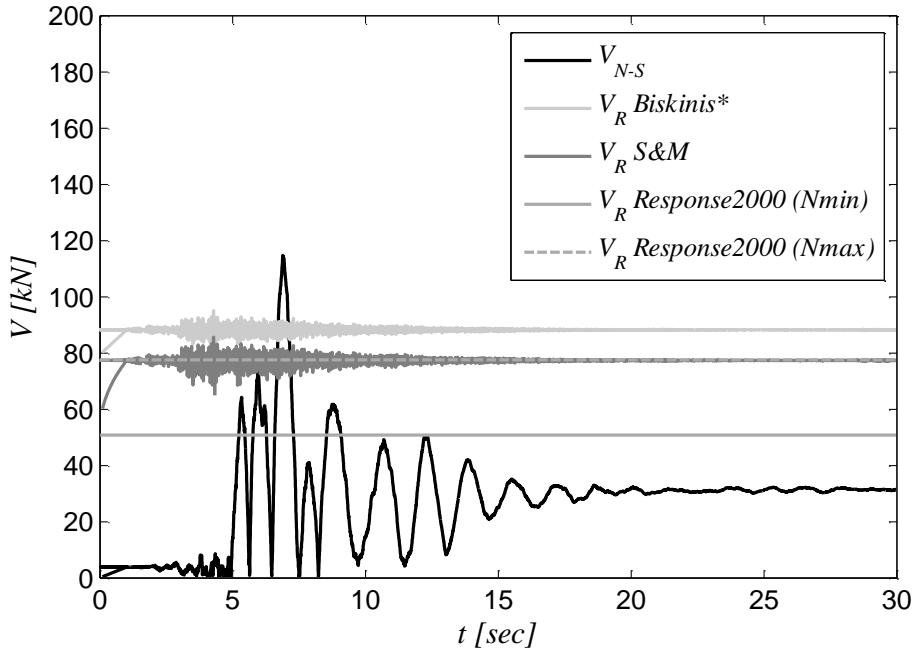


Figure 63 – 2_07 column shear Capacity versus Demand comparison.

The graph shows that the 2_07 column shear capacity is lower than shear demand: this justifies the column shear failure. Response 2000 shear capacity for the maximum axial force is roughly equal to the Sezen-Moehle shear strength value; the value given by the Biskinis formula applied to the reinforcement reduced cross section gives the more conservative result.

From the photographs is certainly possible to state that the column 1_07 has been highly stressed because of the shaking: it has reported visible cracks in the Y direction. At the end of the earthquake it has reported a loss in verticality (Figure 64): maybe the failure first of the 2_07 column reduced its loading condition avoiding the breaking.



Figure 64 - D2 building during the demolition phases: in the foreground on the right the 1_07 column.

Another important and useful feature of Response2000 is the capacity to predict the crack pattern of the element. Hence, sectional analysis of AA section is carried on, in order to compare the software prevision with the real crack pattern on the lower column segment inferable from the photographs. In Figure 65 a comparison between real damages suffered by the 2_07 column and Response 2000 cracks diagram is made. It must be noted that the crack diagram is referred to the lower column segment, the one characterized by the section AA features. The software crack pattern prevision includes also the predicted angle and width of cracks in inches.

The cracks inclination seems to be compatible with the real crack pattern in the lower column part. Thus, Response2000 cracks prediction show a compatibility with the real damages.

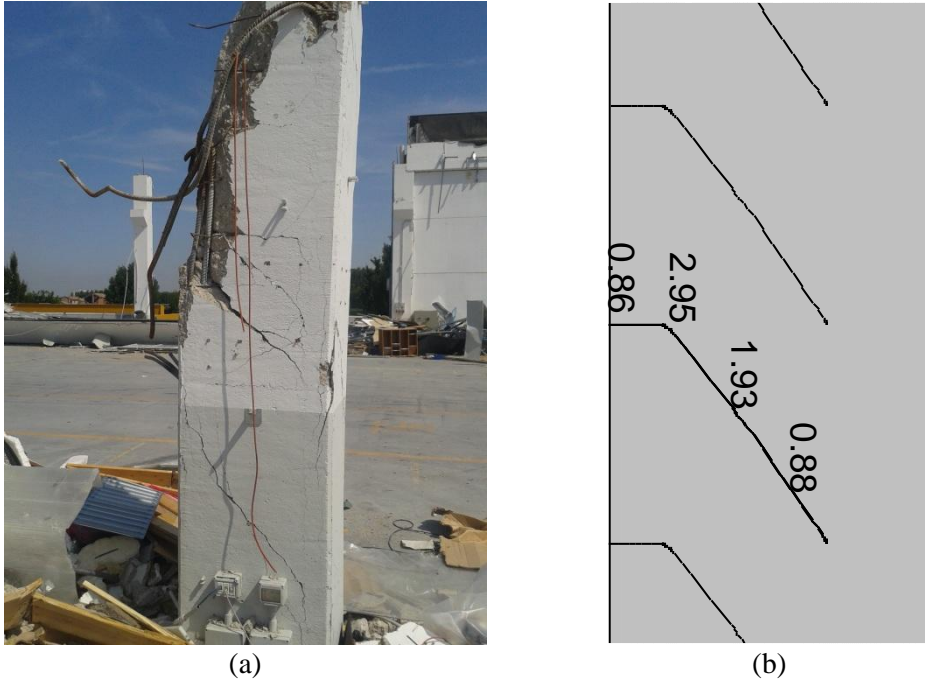


Figure 65 - 2_07 column failure: comparison between real damages (a) and Response 2000 crack prevision (b).

3.8 DIQUATTRO 1995 BUILDING

The inspection carried out shortly after the first Emilia mainshock exposed an evident peculiarity: it has been highlighted as two typologically similar facilities, located a short distance from one another, can have significantly different responses to the earthquake. This paragraph introduces the second important case study of this thesis, trying to give a reasonable explanation for the deep difference between the seismic response of two similar buildings located in the same area.

3.8.1 STRUCTURAL DESCRIPTION AND TERRITORIAL CONTEXT

The Di Quattro 2 building (*D2* building in the following, according to the convention adopted in paragraph §2.3) is located in Mirandola (MO). It was built in 1995 in an area not too far from the site that would be chosen for the construction, some years later, of the *D1* building. In fact, the distance between the facilities was equal to about 200 meters (Figure 66).



Figure 66 - Mirandola (MO) aerial view: D1(rectangular boundary) and D2 (circled boundary) location.

D2 is a concrete precast industrial building, with a rectangular 50x20 meters plan, characterized by a principal single-story area of about 800 mq and an intermediate roof of about 200 mq in the western part of the whole building (Figure 67). The building total height is 7.70 m. The structural layout is composed by principal 100x50 H beams in the longitudinal direction, with shed roof tiles in the orthogonal direction. The principal beams are supported by square 50x50 or 40x40 columns, 10 meters spaced in the major direction, allocated in discrete socket foundations. Thirteen columns types are used, characterized by different geometric issues.

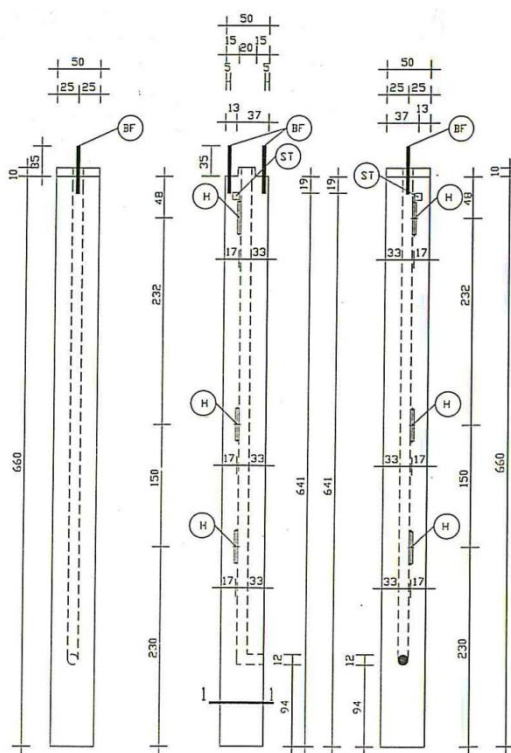


Figure 68 - A typical D2 column: on the top the steel rods are visible and the downpipe in the middle.

3.8.2 REAL DAMAGES

The damages reported by the building after the first Emilia earthquake mainshock are herein described. From the pictures taken shortly after the earthquake is possible to ascertain how the structure has been damaged in a very mild way. In fact, the principal damage concerns the cladding panels displacements of about 15 cm, with the falling of one of the vertical angular elements (Figure 69(a)). From the inside it was possible to detect the displacement of the roof tiles (Figure 69(b),(c),(d)) and the formation of cracks at the column bases.



Figure 69 - D2 building damages: falling of the corner cladding element (a); cracks due to the tiles displacement (b),(c),(d).

3.8.3 MODELLING IN OPENSEES

As well as in the case of the *D1* building, also *D2* facility has been modeled in OpenSees. Hence, a tridimensional numerical model of the building has been implemented, following the modeling choices reported in §3.3. A lumped plasticity model with structural elements modeled as rigid mono dimensional elements is chosen. For the definition of plastic hinges material, the tool described in §3.3.1 is used, obtaining every cross section property from the design drawings. Thus, the plastic hinges moment-rotation behavior is represented by a multi-linear envelope, characterized by four principal points (the cracking, yielding, capping and post-capping points).

Also in this case, because of the frictional nature of the connections, beam-to-columns joint as internal hinges are modeled, taking into account the geometrical eccentricity between elements.

3.8.4 NONLINEAR DYNAMIC ANALYSIS RESULTS

The goal to be pursued is to compare the numerical model behavior with the actual seismic response of the structure. Thus, nonlinear dynamic analysis with the recorded MRN station acceleration have been conducted. Signals in the horizontal and vertical directions have been considered. In Figure 70 (a) the adopted columns identification is showed. While on the right, in Figure 70 (b), the numerical model layout is depicted. Analyses have been performed with particular attention to the seismic building response in terms of shear, base rotations and frictional check of beam-to-column connections.

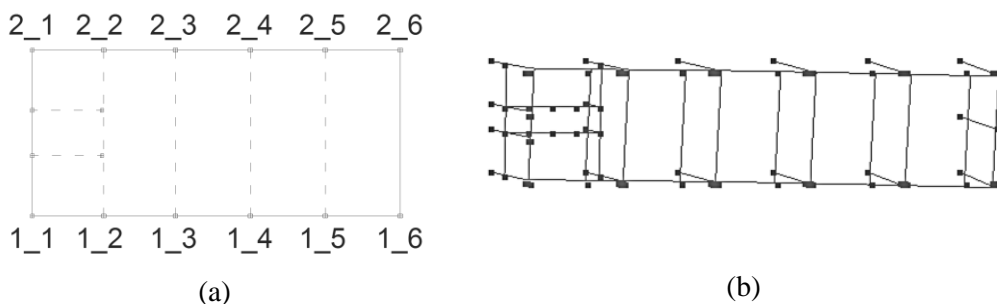


Figure 70 - D2 building plan scheme and numerical model tridimensional view in OpenSees.

Results in terms of frictional checks of tiles-to-beams connections show the high inadequacy of purely frictional connection type. In fact, safety factors evaluated as the ratio of maximum shear force acting on the connections and friction developed at the concrete-neoprene interface are all less than one, as showed in Table 14.

These values are obtained considering a frictional coefficient equal to 0.09, which is the minimum value according to some literature studies (Capozzi et al., 2009).

The experimental evidences highlight actually a displacement of the tiles, meaning that the friction force has been overcome. However it should be considered that in reality the connections are of the "wet" type, i.e. characterized by steel bars and cast-in-situ concrete mortar that, even in small part, help to increase the shear strength of the connections.

Direction			Direction		
N-S			E-W		
1st column row connections	0.42	0.05	2st column row connections	0.16	0.18
	0.42	0.05		0.66	0.05
	0.09	0.07		0.14	0.06
	0.31	0.04		0.38	0.04
	0.19	0.05		0.19	0.04
	0.69	0.04		0.77	0.04
	0.60	0.05		0.54	0.04
	0.17	0.05		0.19	0.05
	0.44	0.06		0.56	0.05
	0.31	0.39		0.23	0.27

Table 14 - Frictional Safety Factors.

In Table 15 the maximum recorded base rotations in both X and Y directions are reported. The Safety Factors (SF) herein reported are evaluated as the ratio between maximum rotation demand and the EC8 ultimate rotation capacity values. The SF values are smaller in the N-S direction, where are also recorded values less than one.

<i>Pil ID</i>	<i>E-W</i>		<i>N-S</i>	
	<i>DIRECTION</i>	<i>DIRECTION</i>	<i>DIRECTION</i>	<i>DIRECTION</i>
<i>Pil ID</i>	θ_{ed}	<i>SF</i>	θ_{ed}	<i>SF</i>
Pil1_1	0.009	1.45	0.012	1.07
Pil1_2	0.009	2.06	0.015	1.13
Pil1_3	0.008	1.86	0.019	0.89
Pil1_4	0.008	1.92	0.020	0.77
Pil1_5	0.008	2.03	0.019	0.84
Pil1_6	0.008	1.89	0.018	0.63
Pil2_1	0.013	0.95	0.012	1.20
Pil2_2	0.013	1.27	0.015	1.16
Pil2_3	0.013	1.39	0.019	0.81
Pil2_4	0.012	1.38	0.020	0.82
Pil2_5	0.012	1.36	0.019	0.77
Pil2_6	0.012	1.08	0.018	0.89

Table 15 - Maximum rotation recorded in E-W and N-S directions and related Safety Factors.

Results in terms of shear resistance are herein reported. As it is possible to see from the graphs, in both horizontal directions shear capacity is not overcome. In particular, the diagrams plot the absolute value of the recorded shear, along with shear resistance evaluated according to the Sezen formula, which has proved to be the less conservative.

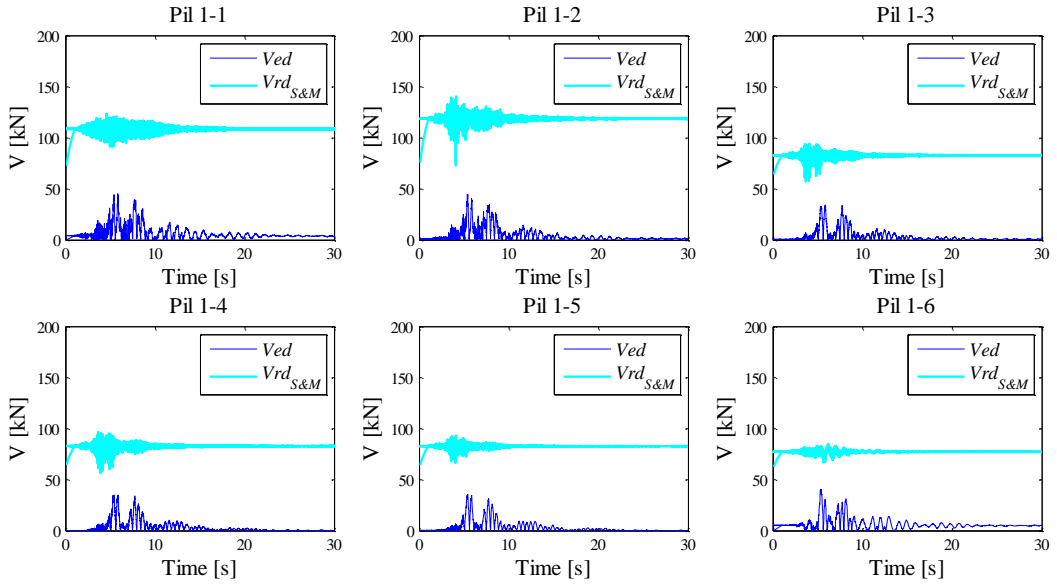


Figure 71 - Shear check in E-W direction for the first columns row: shear demand (blue) vs shear capacity according to the Sezen formula (cyan).

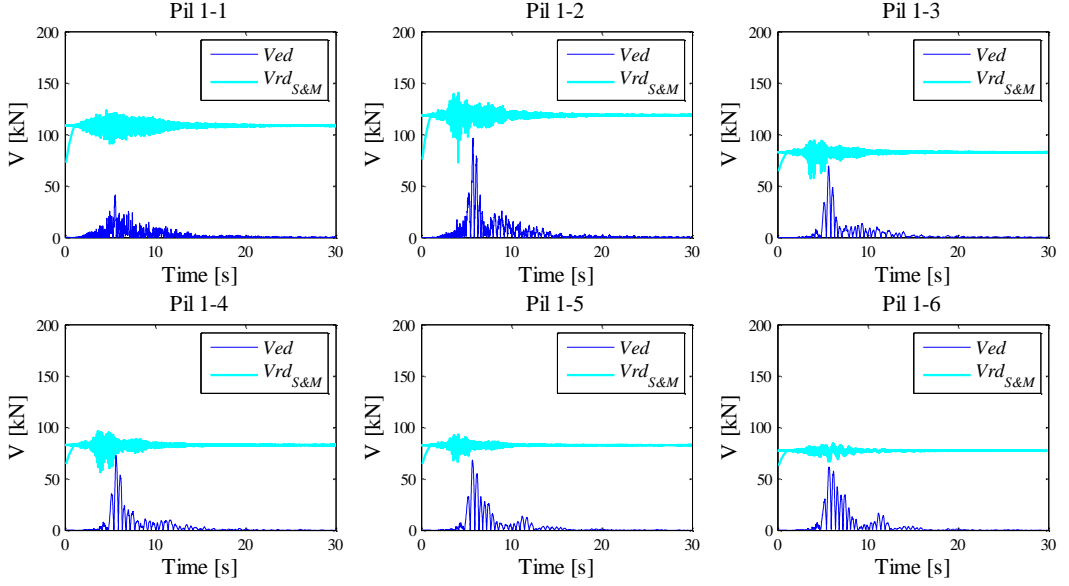


Figure 72 - Shear check in N-S direction for the first columns row: shear demand (blue) vs shear capacity according to the Sezen formula (cyan).

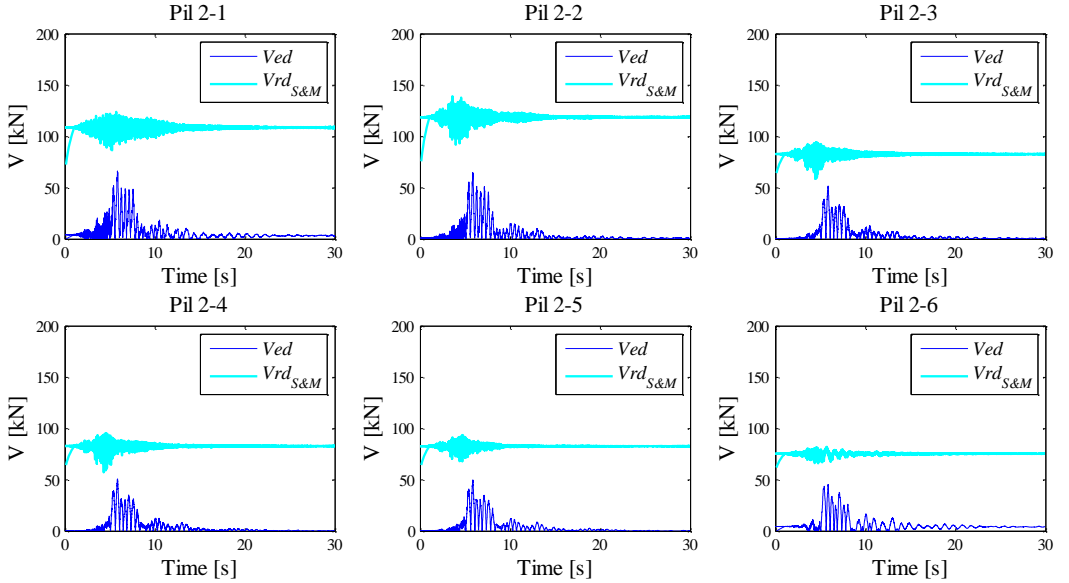


Figure 73 - Figure 54 - Shear check in E-W direction for the second columns row: shear demand (blue) vs shear capacity according to the Sezen formula (cyan).

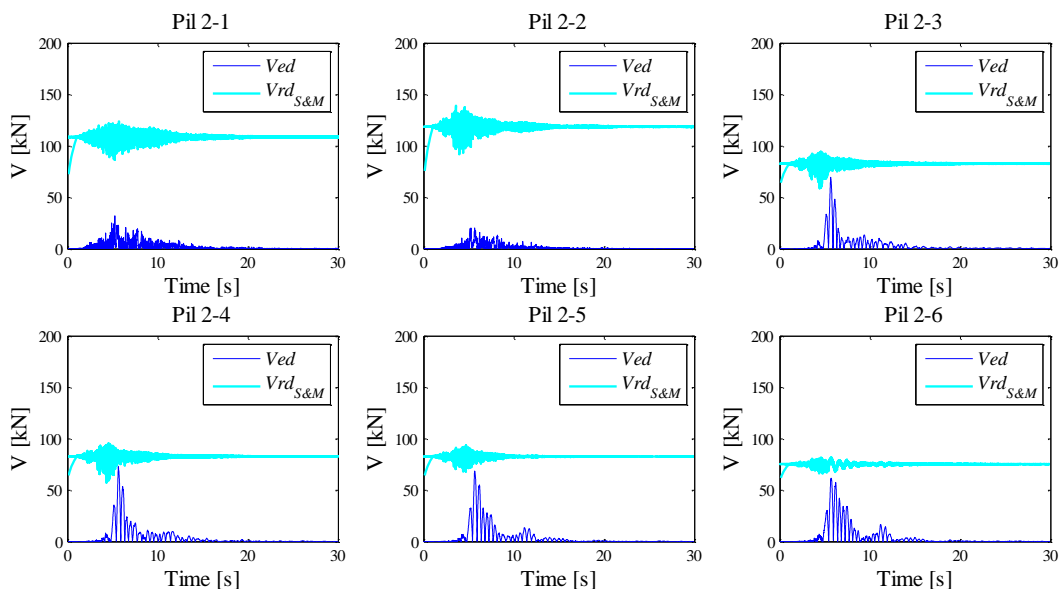


Figure 74 - Figure 54 - Shear check in N-S direction for the second columns row: shear demand (blue) vs shear capacity according to the Sezen formula (cyan).

The obtained results seem to be consistent with the experimental evidence. In fact, the facility did not show brittle crisis, but cracks at the column bases: this is supported by the analysis results. In addition, the fall of the cladding corner element, as well as the internal cracks visible between roof tiles are linked to displacements caused by the inadequacy of frictional connections.

3.8.5 CASE STUDIES RESULTS COMPARISON

Comparison between *D1* and *D2* buildings analyses results is here reported. The importance of this evaluation lies in the attempt to justify the real behavior of the structures. As explained in §3.8.1, *D1* and *D2* buildings were located 200 meters apart. They were characterized by the same plan orientation. Therefore it is absolutely legitimate to ask why they showed different behaviors afterwards the same earthquake. The question is further supported by the fact that the two facilities are not only both characterized by the same structural typology, but have been designed and built by the same prefabrication company. This means that the concrete precast elements have been produced with the same constructive details, and have been assembled together following the same construction technique. The first important note concerns the fact that, although the two buildings were built almost 10 years apart, from the design point of view there is no difference. The most recent one, built in 2004, in contrast to the older, is regulated by the Italian DM 16/01/1996 - Technical standards for construction

in seismic zones. According to the considerations reported in the second chapter of the present thesis, at the time of the *D2* building design, the site of construction resulted already inserted in seismic zone 3. However, as already mentioned previously, because of this seismic zonation becomes mandatory only after 23th October 2005, no seismic resistance features have been applied. The loads analysis differs for the presence, in the most recent facility, of the wind actions, evaluated as vertical actions. From a geometrical point of view, the *D2* building appears to be much larger than the other. In fact, the plan area is four times larger. This explains the choice of larger elements, able to cover high spans equal to about 22 meters. *D2* building's roof was in fact characterized by 100 cm high tiles. In the case of *D1* roof, elements 70 cm high have been adopted.

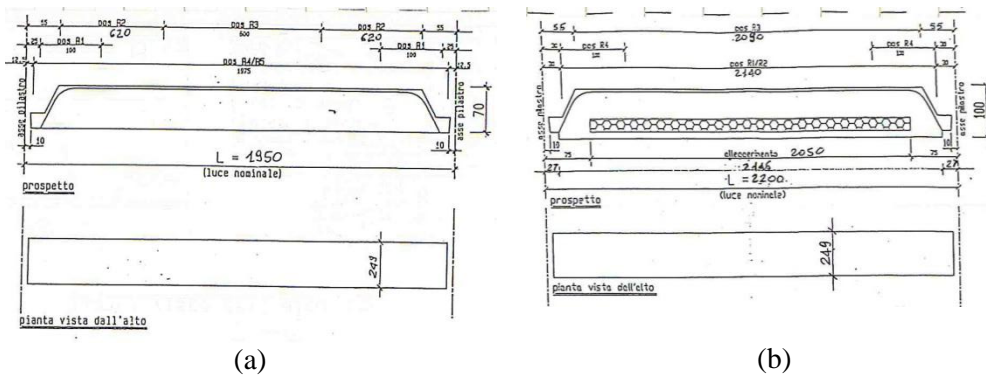


Figure 75 - Roof tiles adopted for D1(a) and D2(b) buildings.

Principal beams adopted as tiles support have to cover roughly the same spans (i.e. 10 meters) for the two buildings. *D1* principal beams are H 100 cm high cross section beams (Figure 76). For *D2* building, principal beams were 70x50 rectangular beams.

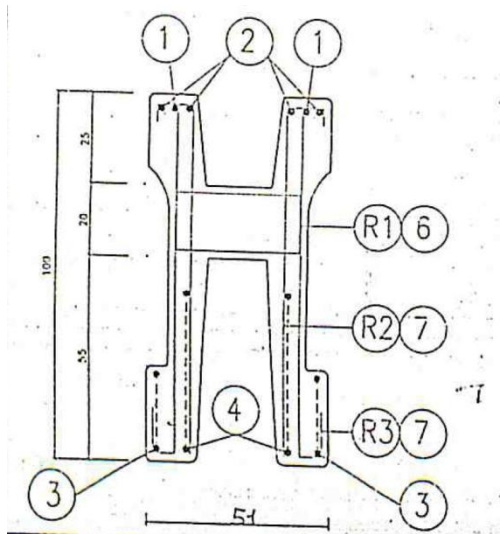


Figure 76 - D1 facility H cross section principal beams.

As regards the column, in the case of *D1* building only 50x50 cross section elements have been used, while *D2* building was characterized by both square and rectangular cross section columns. For both cases, the designer used the same reinforcement bar diameters and the same stirrups spacing. Also the longitudinal reinforcement reduction is present in both structures. The two case-study buildings are characterized by an intermediate roof which partially cover the whole plan. The presence of an “L” appendix in the case of *D2* building make it plan-irregular. In the following table a comparison between *D1* and *D2* building features is reported.

	D1 building	D2 building
Year of Building	1995	2004
Design Code	D.M. 14/02/1992	D.M. 16/01/1996
Plan [m]	50x20	90x45
Maximum Span [m]	19.5	22
Total Height [m]	7.70	8.80
Roof tiles	V-shaped beams (h=70)	V-shaped beams (h=100)
Principal beams	H beams (h=100)	50x70 beams
Columns	50x50	50x50; 50x60
Long. bar diameter [mm]	20	20
Stirrups	6/20"	6/20"

Table 16 - Main D1 and D2 buildings general features.

According to the nonlinear analysis, one of the most significant results is linked with the buildings principal periods. In fact, the first period of vibration of the *D1* structure is 0.94 seconds (Table 17), slightly greater than the *D2* building fundamental period (i.e. 0.83 sec). This result was expected given that the *D1* building total height, which is smaller than the *D2* building one.

	<i>D1 building</i>	<i>D2 building</i>
MODE	<i>T [sec]</i>	<i>T [sec]</i>
1	0.94	0.83
2	0.93	0.74
3	0.75	0.73
4	0.41	0.61

Table 17 – D1 and D2 model periods of vibration.

This aspect, according to the recorded Emilia spectra, could be relevant in E-W direction, where a difference of 0.1 sec in the range of 0.5-1 sec could mean a difference of maximum acceleration equal to about 0.1g (see Figure 57). This first explains the highest shear demand values for the *D2* building in that direction obtained from the analyses.

Furthermore, considered the maximum values of mass belonging to the single column (i.e. from 200 kN for *D1* to more than 400 kN for *D2*), a variation of maximum acceleration as the one above proposed can be decisive for the column capacity. On the basis of these considerations, is possible to justify the occurrence of higher shear forces on the central columns of the *D2* structure. In particular, as already previously mentioned, the columns most stressed are those characterized by the further presence of the industrial crane.

One of the most relevant differences between the facilities concerns the columns cross section: *D1* building is characterized only by square 50x50 cross section columns. Therefore, in order to make a comparison between the different seismic behaviors of the two structures, in the following, a parallelism between comparable columns is showed. The considered columns, showed in Figure 77, are characterized by the same 50x50 cross section, and by the same amount of reinforcement.

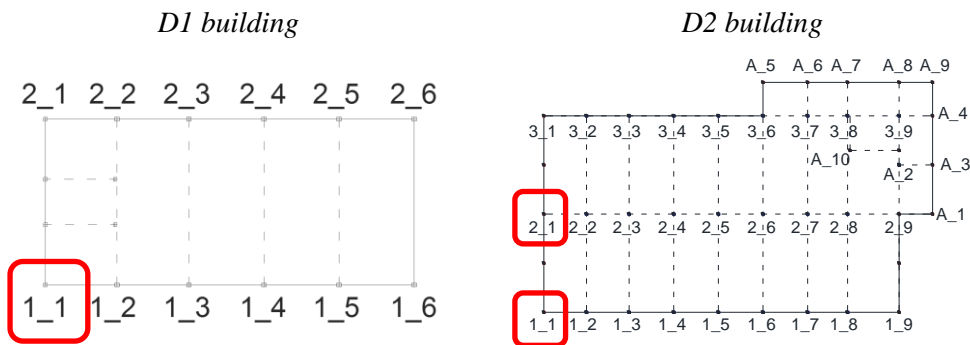


Figure 77 - Comparison between similar D1 and D2 building columns.

In the following a comparison in terms of recorded shear and axial force is presented. In Figure 78, recorded shear in N-S direction is considered. As is possible to check from the diagram, *D1 1_1* column is subjected to smaller shear forces, while for the *D2* columns, the shear values are very similar. Between the signals, also a different frequency content is showed. The difference between the maximum shear values for the two building columns in N-S direction is of about 40%.

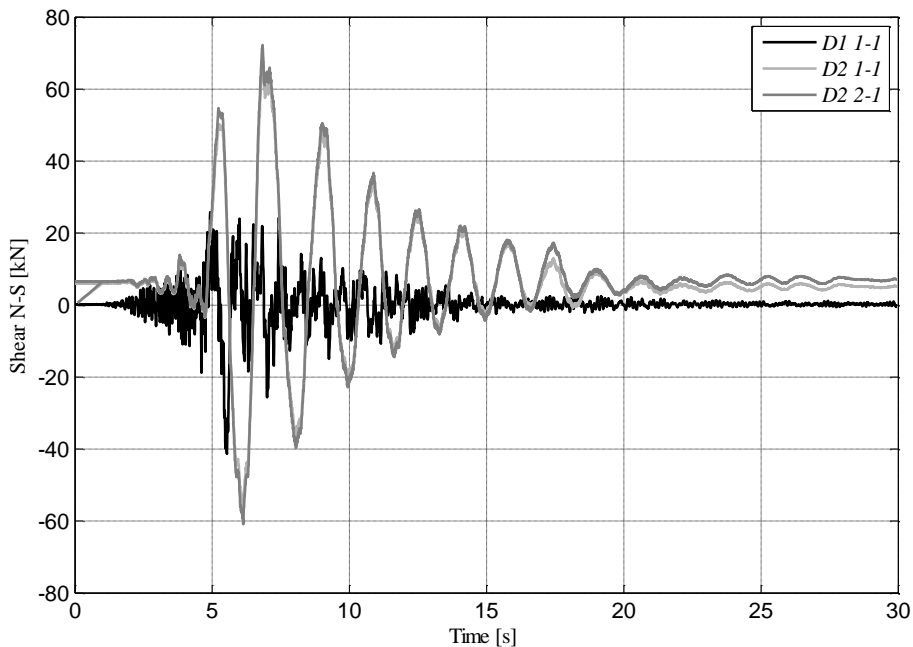


Figure 78 - Columns comparison: recorded shear in N-S direction.

In Figure 79 the same comparison is showed, taking into account the recorded shear signals in E-W direction. In this direction the signals are much more similar, showing a

good correlation in terms of frequencies and in terms of maximum recorded shear. In this case the difference between the maximum recorded shear values is of about 25%.

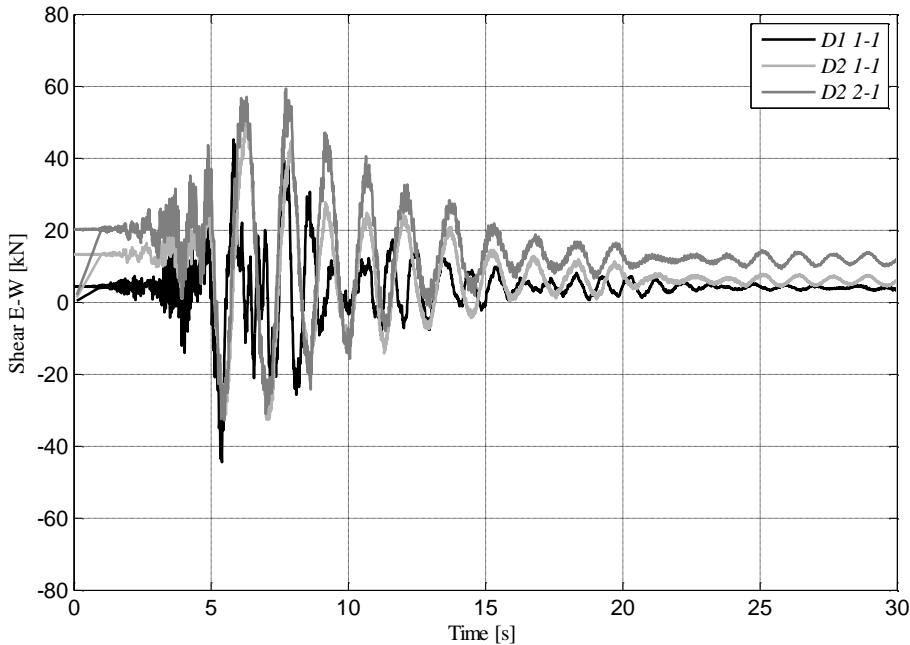


Figure 79 - Columns comparison: recorded shear in E-W direction.

One of the most important consideration to make concerns the differences in axial loads. *D1* and *D2* buildings differ in plan dimensions and in total height. In general, because of the greater spans, *D2* building is characterized by heavier beams and tiles. Therefore, the buildings relative columns are subjected to different axial loads. Furthermore, in the case of *D2* building, the central columns row is even more loaded because of it have to support the two bays tiles. This is clearly showed in Figure 80, where the recorded axial forces signals is plotted. If for the *D1* 1_1 and the *D2* 1_1 columns the difference is of about 60 kN, for the *D2* 2_1 the recorded axial forces is almost double, if compared to the previous. It must be emphasized that for the *D2* 2_1 column, the signal is characterized by high oscillation amplitudes, with minimum shear values close to the minimum shear forces recorded for the other columns. This is really relevant because, as explained in the previous paragraphs, the axial stress has a great influence in determining the columns shear capacity. According to Response2000, which is based on the MCFT theory, considering a concrete element subjected to compressive and bending stress, the lower is the axial force, the smaller is the shear capacity. This is also true in the case of the other shear capacity models considered. Therefore, in view of the great difference in terms of recorded shear, the different

columns shear capacity is about the same. Hence, the *D2* building columns had to withstand great shear forces due to higher masses, with a shear capacity more appropriate to lighter facilities such as the *D1* building.

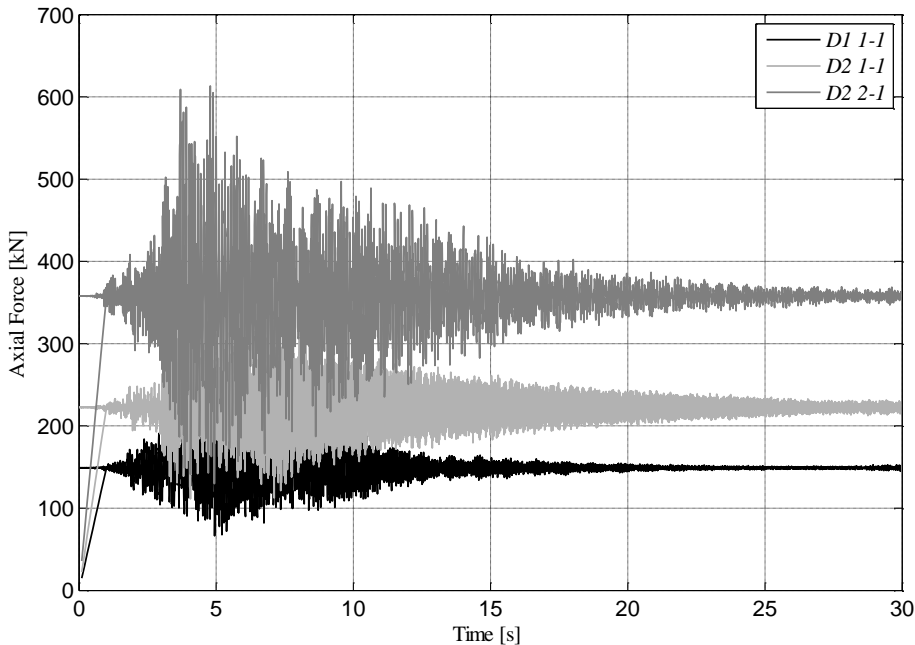


Figure 80 - Columns comparison: recorded axial forces.

3.8.6 *D1* BUILDING CLADDING PANELS INFLUENCE

As the last starting point of reflection for this thesis, in this paragraph the influence of the horizontal cladding panels on the seismic behavior of the *D1* building numerical model is studied. Its regularity and simplicity makes it a very common industrial building model. Therefore, it seemed interesting to carry out this study. In particular, a comparison has been made between the bare structure behavior and the infilled model one.

(Ercolino et al., 2012) made an interesting study to assess the influence of vertical cladding panels on the seismic behavior of precast buildings. A parametric study is carried on considering a number of 288 case studies, in order to find a good correlation between some important geometrical building features and the principal period of vibration. Results of the study reveal a great influence of vertical cladding panels on the vibration periods of the buildings: their influence results in a reduction of about 75%. Moreover, the study found out that the Italian code simplified formulas to

evaluate the principal vibration period seems to underestimate the bare buildings period and highly overestimate the infilled structures one.

Hence, the influence of horizontal cladding panel on the seismic response of the building is investigated. As widely explained above, cladding panels are anchored to the building principal elements by means of steel corner braces, with bolt and nut system (Figure 81).



Figure 81 - Cladding panels anchoring system.

These steel braces act as hooks and allow the panels anchoring. The anchor points are located at the panels extremities, and coincide with the steel shelves positioned on the concrete columns. An infill building model has been implemented in OpenSees (Figure 83). Panels are modeled as quadrangular element constituted by unidimensional beam elements. The vertical elements as rigid beams have been implemented, while the panels geometric and static features are associated to the horizontal segments. As it is possible to verify from the photos and from the design drawings, the panels anchor system is made of steel elements which inhibit slips and rotations. Generally, precast beams and columns are produced with the predispositions for the panels anchoring. Thus, the steel anchoring elements are an integral part of the structural concrete elements.

Because of the importance of the constraints adopted to link the panels to the principal building elements, two different constraint types are used: in the first case, the panels are linked to the structure with constraints that do not allow relative slip between panel and column (semi-rigid constraints), but only relative rotations out of the panel plane;

in a second phase rigid constraints are used (rigid constraints). Two different panel types have been modeled (Figure 82): type 1 is 1.4 meters height, type 2 is 2.5 meters height. Both panel typologies are characterized by 0,2 m thickness.

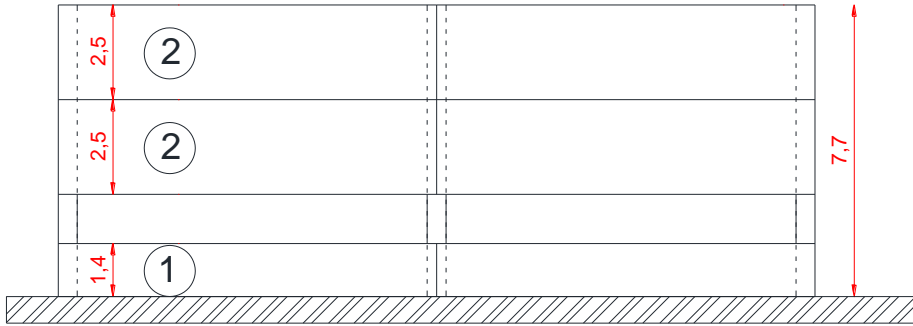


Figure 82 - Case study front elevation: simple scheme of panels type 1 and 2.

The purpose of this modeling phase is to investigate the horizontal cladding panels influence on the whole building seismic behavior. Therefore, modal analysis has been conducted to evaluate the periods of vibration of the first four modes of vibration.

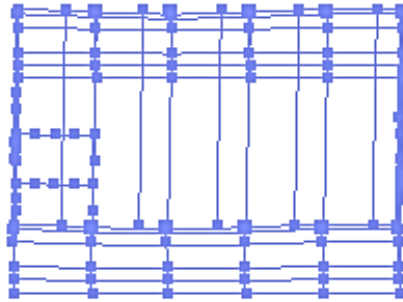


Figure 83 - Infilled building model in OpenSees.

3.8.6.1 RESULTS ANALYSIS

Ercolino et al. in the conducted study proposes a simplified formula to obtain the infill building principal period starting from simple geometric facility features. The formula is:

$$T_1 = 0.0073 + 8.5 \cdot 10^{-4} \cdot H^{3/2} \cdot L_x^{1/2} \quad (18)$$

where H is the building total height and L_x is the principal plan dimension of the building.

For the considered building, the formula proposed by Ercolino et al. gives a principal vibration period equal to 0.09 seconds. However it must be considered that the proposed formula has been calibrated considering vertical cladding panels.

In Table 18 the modal analysis results are reported. The results obtained using rigid constraints are compatible with the Ercolino et al. proposed formula for the principal period of vibration. Semi-rigid constraints result in the same principal vibration period, with a sensible reduction for the second, third and fourth vibration periods.

	BARE STRUCTURE	SEMI-RIGID CONSTRAINTS	RIGID CONSTRAINTS
MODES	T [sec]		
1	0.83	0.83	0.10
2	0.74	0.36	0.10
3	0.73	0.27	0.10
4	0.61	0.27	0.09

Table 18 - Modal analysis results for the base structure and for the infill model structure.

As already mentioned above, this could be a preliminary study for future developments, such as the study of a numerical model capable of predicting panels collapse due to the earthquake.

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Chapter 4 *CONCLUSIONS*

The Emilia earthquake occurred on 20 and 29 of May 2012 demonstrated one more time the high vulnerability of concrete precast buildings. The low attitude in adsorbing horizontal seismic forces is associated essentially to the inadequateness of the building codes used during design and construction phases.

Some studies concerning the seismic response of industrial buildings highly damaged during the mentioned earthquake are described in this thesis. Five existing buildings hit by the earthquake, accompanied by their final designs, are firstly catalogued. A classification is carried out, based on facilities geometrical and mechanical details, as well as in terms of reported damages because of the earthquake.

The considered facilities have been constructed between 1990 and 2011 and, for four out of five cases, have been designed for vertical loads only. Overall, the reported damages have been: (a) breaking of infill precast panels; (b) plastic hinge development at the column bases; (c) columns loss of verticality; (d) partial collapse due to the loss of support of precast tiles or beams on columns.

A principal case-study building is individuated, as the most damaged among the analyzed ones: the building, composed by a principal structure and an appendix, exhibited a partial collapse because of the failure of two central columns. The study of photographs taken immediately after the earthquake allows identifying the critical issues of the building, in order to well estimate the collapse causes. It is found that the failure of the columns occurred where there is a decrease of longitudinal reinforcement. The presence of an industrial crane next to the collapsed columns emphasize its significant influence in the failure mechanism. Columns did not show plastic rotations, denoting that the collapse had a brittle nature. The seismic response of the building is evaluated according to the current codes. In particular, nonlinear static and dynamic analyses have been performed. The whole research program has been conducted with the intention to use the real earthquake evidences in order to validate capacity models currently available in the technical literature.

A tridimensional building model in OpenSees has been implemented, in order to perform nonlinear codes procedures to evaluate the seismic response of the structure. A lumped plasticity model has been implemented, considering a multi-linear moment-rotation relationship. Because of their frictional nature, element connections as internal hinges are modeled. Geometric eccentricities have also been considered. Mechanical

and geometric features of the building from the final design have been taken. Nonlinear static analysis has been performed in both horizontal directions considering that rigid diaphragm condition is not ensured. Thus, the analysis has been conducted considering two different methods in order to evaluate the displacement control point: one is based on geometric considerations, the other follows the Casarotti procedure defined in its Adaptive Capacity Spectrum Method (ACSM). Both procedures follow the N2 method in order to evaluate the seismic demand. Nonlinear dynamic analysis considering seven bidirectional accelerograms have been also performed.

After each analysis, checks in terms of both fragile and ductile mechanism are made. Hence, capacity-demand comparisons have been carried on. Because of shear poor detailed columns, with the combined presence of 90 degree hooks stirrups and axial force, Sezen-Mohele capacity model has been considered to estimate the columns shear resistance. Biskinis formula, adopted by EC8 to predict RC elements shear resistance, is also implemented. Finally, since the most widespread literature shear capacity models derived, in large part, from experimental evidences on ordinary concrete elements, a more refined modeling has been used. In fact, software Response 2000 has been used, which is based on the Modified Compression Field Theory by Collins and Vecchio. To estimate the connections response, given its features, simple frictional checks are conducted comparing shear and friction forces on connections, considering literature values for the friction coefficient. Since EC8 procedure to estimate total chord rotation capacity under cyclic loading for industrial precast concrete building with cantilever columns can highly overestimate the real rotation capacity, the more conservative Fischinger approach has been adopted.

Results deriving from the code analyses are firstly described. Nonlinear analyses results, both static and dynamic, applied according to the NTC code, reveal the frictional connections to be not sufficient to withstand horizontal seismic forces. Comparison between code nonlinear static and dynamic analyses results shows the former to be more conservative. For instance, shear failure cases just in nonlinear static analysis results are showed. Furthermore, comparison between the considered shear capacity models shows that the Biskinis formula tends to overestimate the shear resistance of slender columns. Moreover, technical literature is lacking in guidance on selection of the displacement control point for pushover analysis in the case of flexible roof structures.

Secondly, in order to justify the real damages suffered by the building during the Emilia earthquake occurred on the 20, May 2012, and validate the implemented model, dynamic time history analysis have been performed using as seismic input one of the Italian RAN station recorded accelerograms during the first Emilia mainshock. The vertical component is also considered. The crane, with its static features, as a hinged

beam is modeled and has been positioned where it was during the earthquake. Results of analysis show strikingly how the crane has been decisive in the breaking mechanism, justifying the collapse of the central columns. In this regard, the model results comparison with and without the crane is essential. Therefore, neglecting the crane in the model could represent a critical issue in validating the results.

Finally, a second case-study facility has been analyzed, following the same modeling features above described. In particular, the considered building, with plan dimensions equal to about one third of the above mentioned building, was located less than 200 meters from the latter one. Although it was characterized by the same structural features of the first, no serious damages were reported because of the earthquake. A comparison between similar columns belonging to both buildings show the second case-study building to be characterized by lower masses, resulting in lower shear forces on the columns. Furthermore, the highest axial loads on the first building columns are correlated with very high signal amplitudes, with minimum values close to the second building columns axial values. Hence, the two facility similar columns are subject to the same shear capacity, even if the shear demand on the first building is much greater. This explain the lower damage suffered by the second facility. The good theoretical-experimental correlation confirms, also in this case, the validity of the adopted modeling. As a last reflection, the influence of horizontal cladding panels on the periods of vibration of the second case-study building is evaluated. Horizontal cladding panels have been modeled as quadrilateral beam elements anchored to the principal building elements by means of rigid and semi-rigid constraints (out-of-plane rotations allowed). The influence of panels on the principal vibration period using semi-rigid constraints is negligible. The use of rigid constraints results in a great reduction of the vibration periods. This result could be used as the starting point for the improvement of numerical modeling capable to take into account the cladding panels influence and their collapse during the earthquake.

